# TECHNICAL MANUAL

# OPERATOR'S, ORGANIZATIONAL, DIRECT SUPPORT AND GENERAL SUPPORT MAINTENANCE MANUAL INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST

## RECORDER R0-458(V)1/U
## (HEWLETT-PACKARD MODEL HP-7035B)
## (NSN 6625-00-463-6042)

HEADQUARTERS, DEPARTMENT OF THE ARMY

28 APRIL 1982

TECHNICAL MANUAL
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WASHINGTON, DC, *28 April 1982*

# OPERATOR'S, ORGANIZATIONAL, DIRECT SUPPORT AND GENERAL SUPPORT MAINTENANCE MANUAL INCLUDING REPAIR PARTS AND SPECIAL TOOLS LIST RECORDER R0-458(V)1/U HEWLETT-PACKARD MODEL HP-7035B (NSN 6625-00-463-6042)

**REPORTING ERRORS AND RECOMMENDING IMPROVEMENTS**

**You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms), or DA Form 2028-2 located in back of this manual direct to Commander, US Army Communications-Electronics Command, ATTN: DRSEL-ME-MQ, Fort Monmouth, NJ 07703.**

**In either case, a reply will be furnished direct to you.**

## TABLE OF CONTENTS



This manual is an authentication of the manufacturer's commercial literature which, through usage, has been found to cover the data required to operate and maintain the equipment. Since the manual was not prepared in accordance with MIL-SPECS and AR 310-3, the format has not been structured to consider levels of maintenance, nor is it structured to the normal style of military publications.

## TABLE OF CONTENTS (CONTINUED)

## LIST OF ILLUSTRATIONS



## LIST OF TABLES

# SECTION O

# INTRODUCTION

## O-1. Scope

This manual contains the general description, installation, operation, principles of operation, and maintenance of the test instrument, which is known as the Recorder RO-458(V)1/U (HP-7035B).

## O-2. Index of Technical Publications

Refer to the latest issue of DA Pam 310-4 to determine whether there are new editions, changes, or additional publications pertaining to the equipment.

## O-3. Maintenance Forms, Records and Reports

*a. Reports of Maintenance and Unsatisfactory Equipment.* Department of the Army forms and procedures used for equipment maintenance will be those prescribed by TM 38-750, The Army Maintenance Management System.

*b. Report of Packaging and Handling Discrepancies.* Fill out and forward SF 364 (Report of Discrepancy (ROD)) as prescribed in AR 735-11-2/DLAR 414.55/NAVMATINST 4355.73/AFR 400.54/MCO 30.3E.

*c. Discrepancy in Shipment Report (DISREP) (SF 361).* Fill out and forward Discrepancy in Shipment Report (DISREP) (SF 361) as prescribed in AR 55-38/NAVSUPINST 4610.33B/AFR 75-18/MCOP4610.19C/DLAR 4500.15.

## O-4. Reporting Equipment Improvement Recommendations (EIR)

If your Recorder RO-458(V)1/U needs improvement, let us know. Send us an EIR. You, the user, are the only one who can tell us what you don't like about your equipment. Let us know why you don't like the design. Tell us why a procedure is hard to perform. Put it on an SF 368 (Quality Deficiency Report). Mail it to Commander, US Army Communications-Electronics Command, ATTN: DRSEL-ME-MQ, Fort Monmouth, NJ 07703. We'll send you a reply.

## O-5. Administrative Storage

For administrative storage of your transmission level and return loss measuring set, wrap set in heavy kraft paper and tape securely with packaging tape.

## O-6. Destruction of Army Electronics Materiel

Destruction of Army electronics materiel to prevent enemy use shall be in accordance with TM 750-244-2.

## O-7. Warranty Information

The R0-458(V)1/U (Model HP-7035B) X-Y Recorder is warranted by the HEWLETT-PACKARD company for one year from the date of shipment. Warranty period starts on the date found in block 23 of DA Form 2408-9 in the logbook. Report all defects in material or workmanship to your supervisor, who will take appropriate action through your organizational maintenance shop.

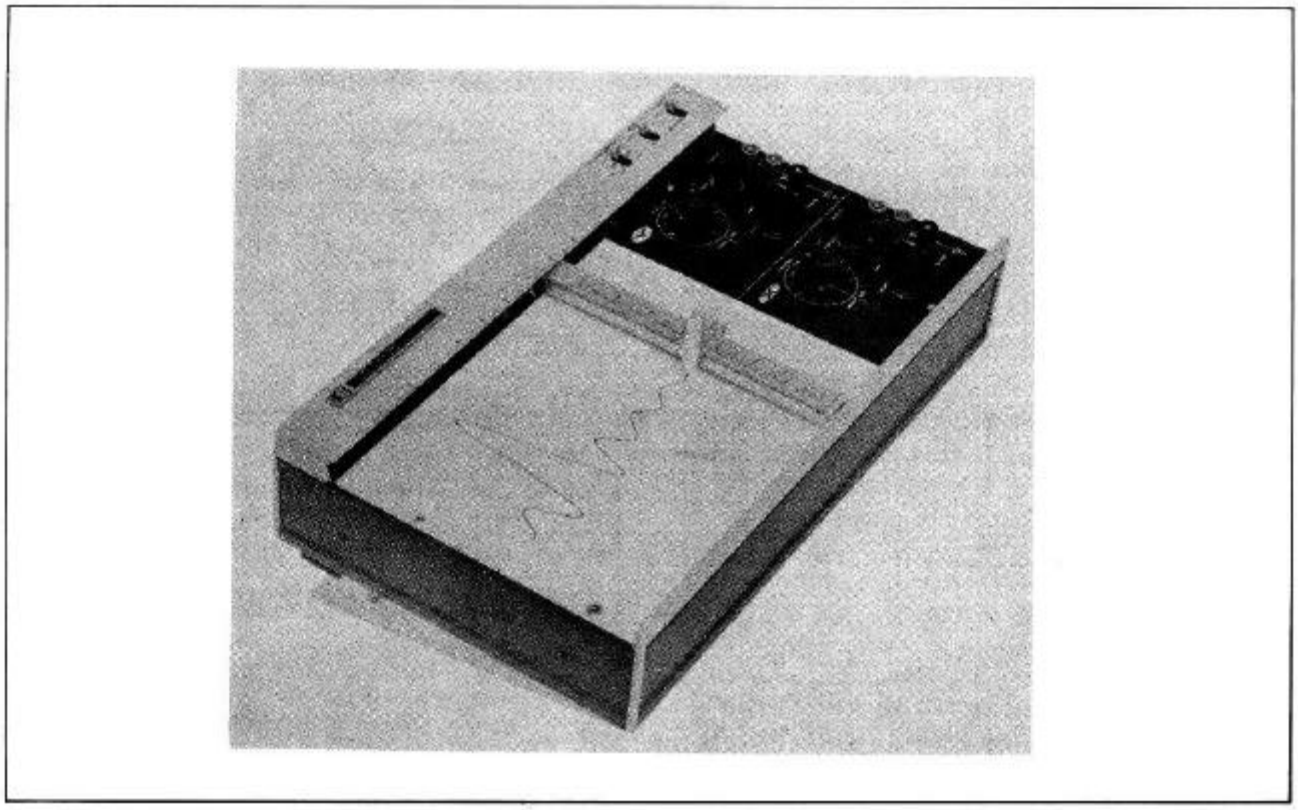


*FIGURE 1-1. MODEL 7035B X-Y RECORDER*

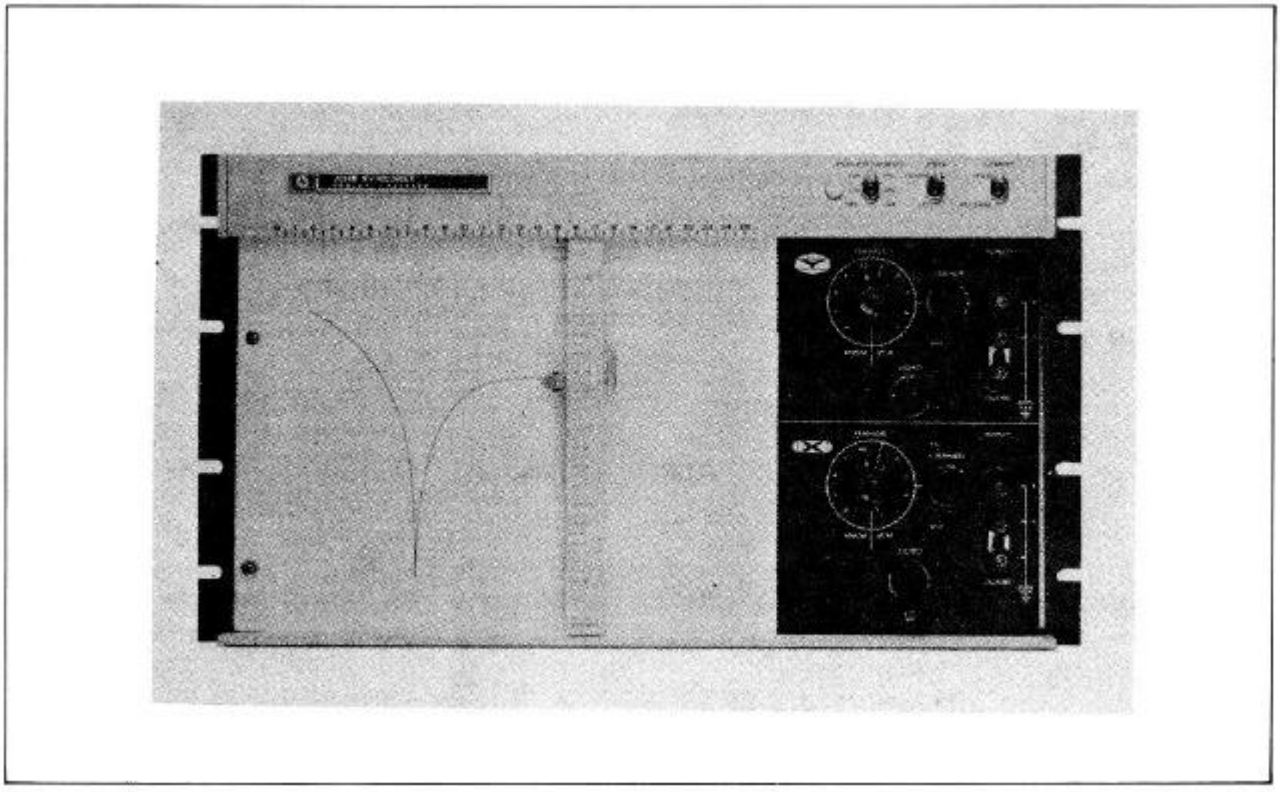


*FIGURE 1-2. MODEL 7035B X-Y RECORDER - OPTION 001 (WITH WING BRACKETS)*

# SECTION I

# INTRODUCTION

## 1-1. DESCRIPTION

1-2. BASIC FRAME

1-3. The Hewlett-Packard Model 7035B X-Y Recorder is a general purpose laboratory instrument designed for plotting cartesian coordinate graphs from dc electrical sources. Specially guarded and shielded circuitry provides one megohm input resistance at null on all fixed and variable ranges from 100 mV/in. (40 mV/cm) and above. Five calibrated dc input ranges in each axis, the most sensitive is used potentiometrically, are standard features. Arbitrary full scale voltage ranges may be used with calibrated de ranges by using a variable input attenuator. The Autogrip holddown platen accepts standard 8-1/2 x 11 inches or smaller graph paper. The instrument is readily adaptable from bench to rack mounting by installing the wing brackets provided. See Figures 1-1 and 1-2 for general configuration.

## 1-4. MODEL-MANUAL INFORMATION

1-5. This manual is applicable to the Model 7035B with a serial prefix of 1114A. The serial prefix is the first four digits and a letter of a two-part ten-item serial number (0000A-00000) used to identify each Hewlett-Packard instrument (see Figure 1-3). Should any change to this manual be necessary, a new serial prefix will be assigned to the changed model and a change sheet (Manual Change) will be supplied defining the differences between the changed model and the one described within this manual.

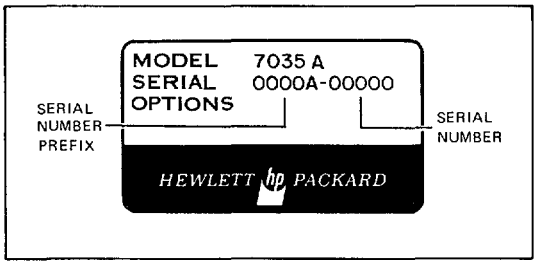



*FIGURE 1-3. INSTRUMENT IDENTIFICATION*

## 1-6. SPECIFICATIONS

1-7. Table 1-1 lists the specifications available with this recorder. Figure 1-4 illustrates the outside dimensions.

## 1-8. OPTIONS

1-9. METRIC CALIBRATION (OPTION 001)

1-10. Ordering this option will provide a metrically scaled and calibrated version of this instrument. (HP Service Center installation only.)

## 1-11. X-AXIS RETRANSMITTING POTENTIOMETER (OPTION 003)

1-12. This option provides a potentiometer that is coupled to the X-axis drive system. The potentiometer is 5K ±3% with ±0.1% linearity, and 0.04% resolution.

## 1-13. ACCESSORIES

1-14. Accessories supplied with each instrument depend on the configuration of the instrument, and are listed in Table 1-2. Other accessories for special applications may be ordered. These accessories which do not require modification of the recorder are described in the following paragraphs.

1-15. MODEL 7562A LOGARITHMIC CONVERTER

1-16. The Model 7562A Logarithmic Converter produces de output voltages in logarithmic relationship to other dc input voltages, or true amplitude RMS of ac input voltages, in a 10, 000 to 1 (80 dB) amplitude range. The all solid state, single channel converter allows semilog plotting with X-Y and strip chart recorders. Two converters may be used for log-log records. An oscilloscope output is also provided for waveform monitoring using oscilloscopes. A broad frequency range, 100 kHz to 0.5 Hz, increases its usefulness.

*TABLE 1-1. MODEL 7035B SPECIFICATIONS*

PERFORMANCE

Input Range: 1, 10, 100 mV/in.; 1 and 10 V/in. (Option 001, Metric calibration: 0.4, 4, 40, 400 mV/cm and 4 V/cm). Continuous vernier between ranges.

Type of Input: Floated and guarded signal pair. Input may be operated up to ±500 Vdc with respect to chassis ground. Signal and guard terminals are available at the front panel or at a rear connector. Mating rear connector supplied.

Input Resistance:

| Range | Input Resistance: |
|---|---|
| 1 mV/in. (0.4 mV/cm) | Potentiometric. (essentially infinite at null) |
| Variable | 11k |
| 10 mV/in. (4 mV/cm) | 100k |
| Variable | 100k |
| 100 mV/in. (40 mV/cm) | 1 meg |
| Variable | 1 meg |
| 1 V/in. (400 mV/cm) | 1 meg |
| Variable | 1 meg |
| 10V/in. (4 V/cm) | 1 meg |
| Variable | 1 meg |

Maximum Allowable Source Resistance: 20k ohm on most sensitive range, no restriction on other ranges.

Normal Mode Rejection (at line frequency): > 30 dB (18 dB/octave roll-off above 60 Hz).

Common Mode Rejection: Conditions for the following data are DC or line frequency AC with up to 1K ohm between the positive input and negative input, and the negative input connected to the guard terminal. Maximum allowable DC or DC plus peak AC common mode voltage is 500V.

| Range | | | |
|---|---|---|---|
| Standard | Metric | DC (CMR) | AC (CMR) |
| 1 mV/in. | 0.4 mV/cm | 130 dB | 100 dB |
| 10 mV/in. | 4 mV/cm | 110 dB | 80 dB |
| 100 mV/in. | 40 mV/cm | 90 dB | 60 dB |
| 1V/in. | 400 mV/cm | 70 dB | 40 dB |
| 10 V/in. | 4 V/cm | 50 dB | 20 dB |

Slewing Speed 20 in/s, 50 cm/, nominal at 115V line.

Accuracy: ±0.2% of full scale.

Linearity: ±0.1% of full scale.

Resettability: ±0.1% of full scale

Reference Stability: Continuous electronic zener reference with temperature stability better than 0.002%/degrees C.

Zero Set: Zero may be placed anywhere on the writing area or electrically off scale up to one full scale from zero index. Adjustable by a locking ten-turn, high resolution control.

GENERAL

Writing Mechanism: Servo actuated ink pen.

Writing Area: 7 in. X 10 in. (18 cm X 25 cm).

Paper Holddown: Autogrip electric paper hold-down grips charts 8-1/2 in. X 11 in. or smaller. Special paper is not required.

Pen Lift: Electric pen lift with provision for remote control.

Power: 115 or 230 V ± 10%, 50 to 60 Hz, approximately 45 W.

Weight: Net, 18 lb (8 kg; shipping, 24 lb (10.9 kg)

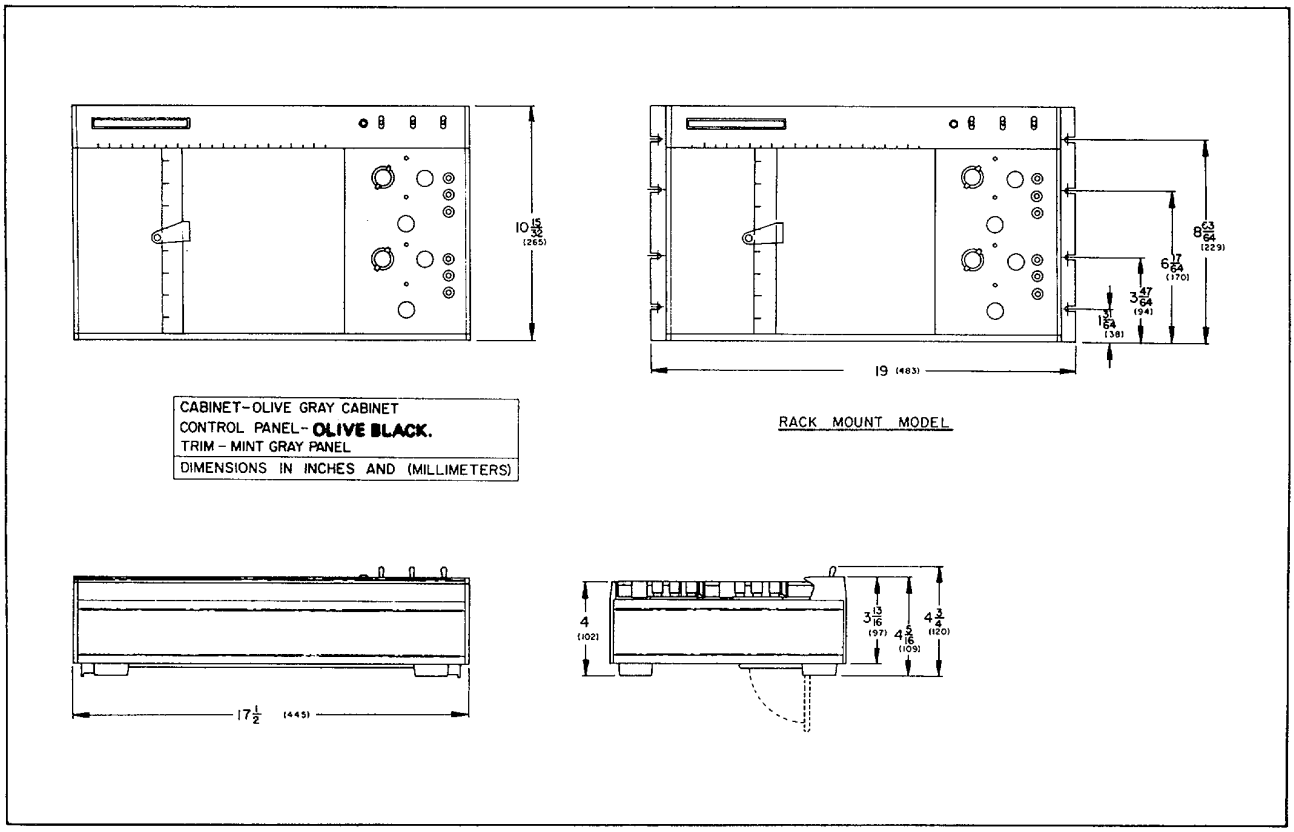



*FIGURE 1-4. DIMENSION DRAWING*

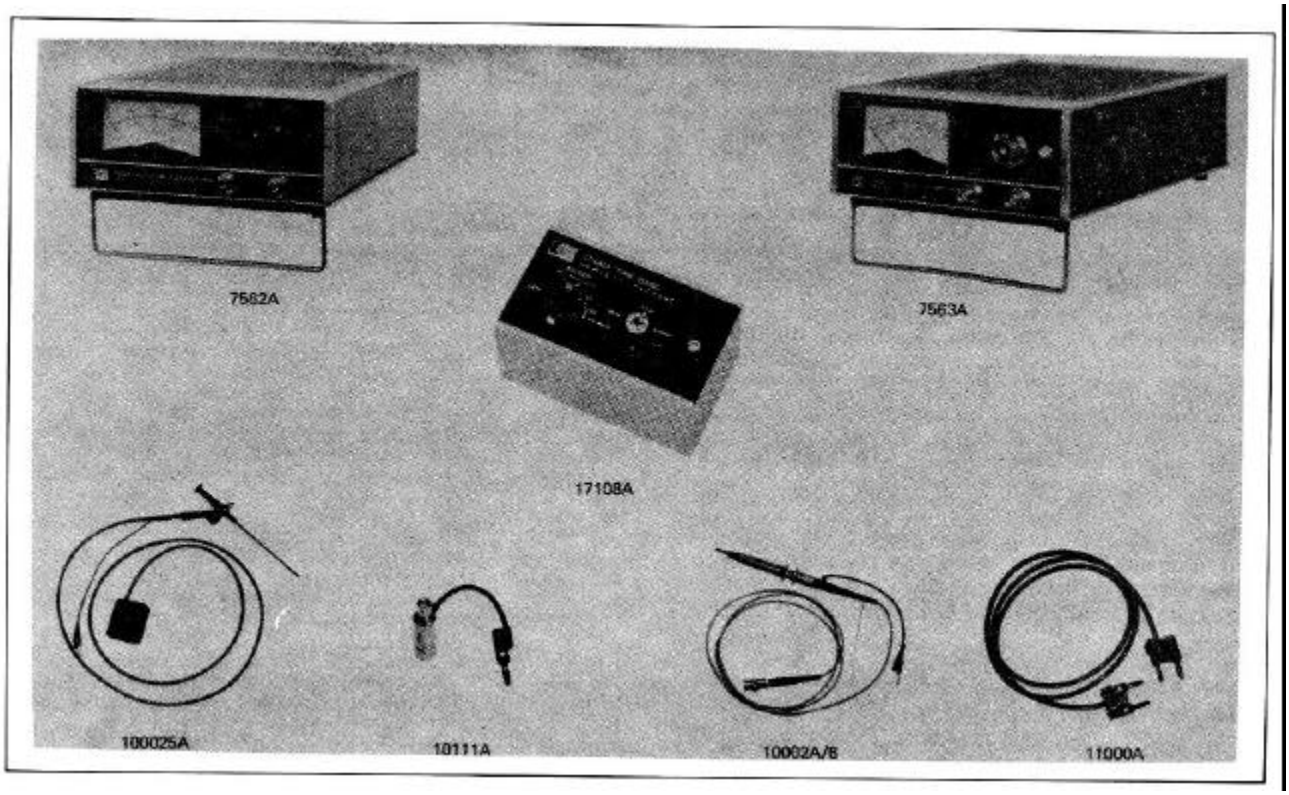



*FIGURE 1-5. ACCESSORIES*

*TABLE 1-2. ACCESSORY SUPPLIES*

| | | | | |
|---|---|---|---|---|
| 1251-0293 | Connector, Male, 24 pin (Mate to J-602)(1) | | 2110-0063 | Fuse, 3/4 Amp (1) |
| 5080-7979 | Pen, Disposable, Red Pack of 3 (1) | | 2110-0065 | Fuse, 3/8 Amp (1) |
| 5080-7980 | Pen, Disposable, Blue Pack of 3 (1) | | 9270-1006 | Graph Paper, English Calibrated (Heavy) (10) |
| 1540-0149 | Plastic Box (1) | | 9270-1007 | Graph Paper, English Calibrated (Light) (10) |
| 9220-1519 | Filler Pad (1) | | 9270-1023 | Graph Paper, Metric Caption-001, Calibrated (Heavy) (10) |
| 5080-3635 | Slidewire Lubricant (1) | | 9270-1027 | Graph Paper, Metric Caption-001, Calibrated (Light) (10) |
| 5080-3605 | Slidewire Cleaner (1) | | | |
| 8120-1378 | Power Cord (1) | | | |

1-17. MODEL 7563A LOG VOLTMETER/ AMPLIFIER

1-18. The Model 7563A DC Log Voltmeter/Amplifier is designed to perform two independent operations. As a voltmeter, usable over a 110 dB input amplitude range, accurate readings within 1.5 dB over an 80 dB dynamic range are achieved, and the need for range switching is unnecessary. As a log amplifier, output signals are logarithmically related to applied input signals; this solid-state amplifier permits semilogplotting operations with HP X-Y and strip-chart recorders, and will operate with most other recorders and oscilloscopes. Two amplifiers may be used for log-log records.

1-19. MODEL 17108A TIME BASE

1-20. The 17108A is a self-contained external time base which will operate on either axis of the 7035B. Any number of recorders may be driven simultaneously providing the combined parallel input impedance is 20, 000 ohms or more. Five sweep speeds are provided from 0.5 to 50 seconds/inch.

1-21. MODEL 10025A STRAIGHT-THROUGH VOLTAGE PROBE

1-22. The 10025A is a flexible probe with small, pushbutton pincer jaws which provide a straight-through connection to the 7035B. Maximum input voltage is 600 volts peak. The cable is terminated in a shielded dual banana plug.

1-23. MODEL 10111A ADAPTER

1-24. The 10111A (shielded banana-post-to-female-BNC) converts banana post inputs on 7035B to shielded BNC inputs for low-level signal work. This adapter may be used in pairs for balanced input characteristics.

1-25. MODEL 10002A/B/C/D VOLTAGE DIVIDER PROBE.

1-26. The Voltage Divider Probe (50:1) extends the voltage range of the 7035B to 1000 volts full scale. The high input impedance (9 meg of this probe also reduces the loading of the 7035B on the system under test. Accuracy is ± 3%, requires 10111 Adapter, and not usable on the 1 mV/in. and 10 mV/in. (0.4 mV/cm and 4 mV/cm) ranges. The length of the 10002A is 5 feet, 10002B is 10 feet, 10002C is 5 feet with a black identification boot, and the 10002C is 10 feet with a black identification boot.

1-27. MODEL 11000A CABLE ASSEMBLY

1-28. Dual banana plugs terminate a section of 50-ohm cable, 44 inches overall, plugs for binding posts spaced 3/4 inch.

**1-29. TYPICAL PERFORMANCE**

1-30. INPUT RESISTANCE VS OFF BALANCE CHARACTERISTICS

1-31. The input resistance is constant, regardless of off balance condition except for the 1 mV/in. (0.4 mV/cm) range. This range, operating in potentiometric mode, draws all the current flowing in the balance loop through the input circuit. Referring to Figure 1-6, observe that a linear relationship exists between the distance off balance and the input resistance, and because the input resistance at 1% of full scale off balance is approximately 10 meg ohms, a small off balance condition is noticeable.

1-32. NORMAL MODE NOISE

1-33. This instrument is designed to record dc signals. Normal mode noise (like frequency) is often superimposed on the low frequency, which if not eliminated, may produce unsatisfactory recordings. An excessive amount of noise can

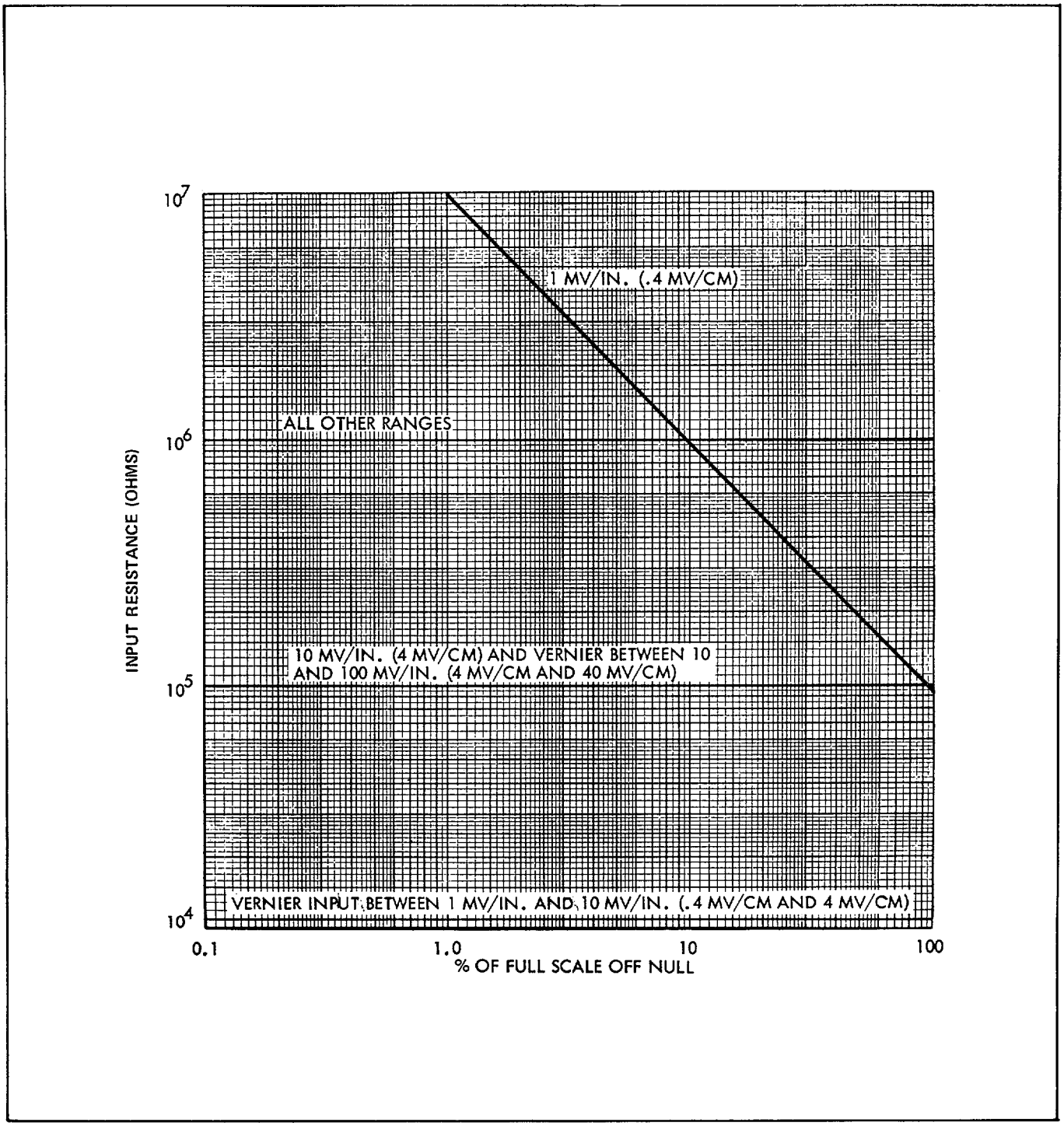



*FIGURE 1-6. INPUT RESISTANCE CHARACTERISTICS*

saturate the amplifier's output stage causing an increased dead zone and decreased pen speed. Pen oscillation may also result if the noise "beats" with the servo system's carrier frequency. A built-in low pass filter in both axes minimizes the effects of normal mode noise. The response of this filter is illustrated in Figure 1-7.

1-34. DYNAMIC RESPONSE

1-35. Figure 1-8 indicates the typical frequency response for a sinusoidal input. Although the recorder is designed to record slowly varying dc voltages, ac voltages up to a few Hz can be recorded.

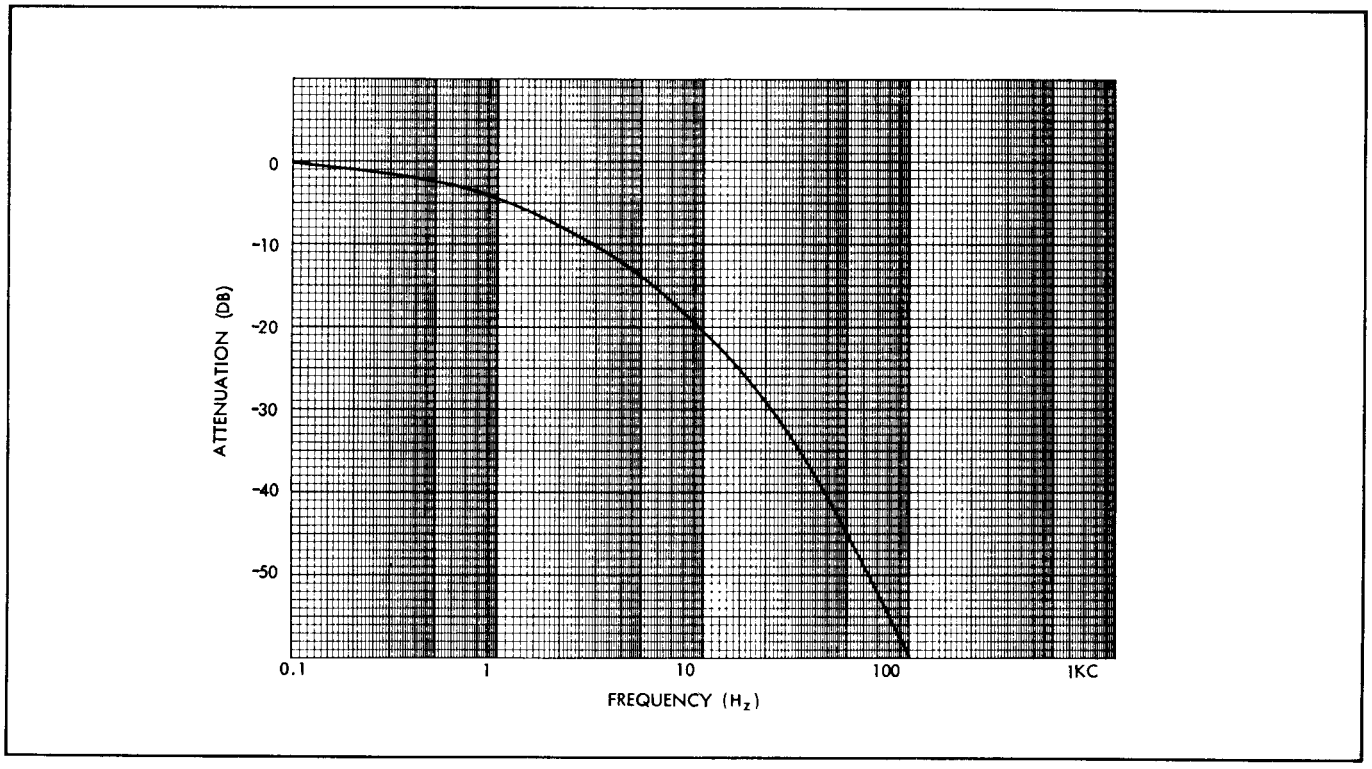



*FIGURE 1-7. TYPICAL FREQUENCY RESPONSE (INPUT FILTER)*

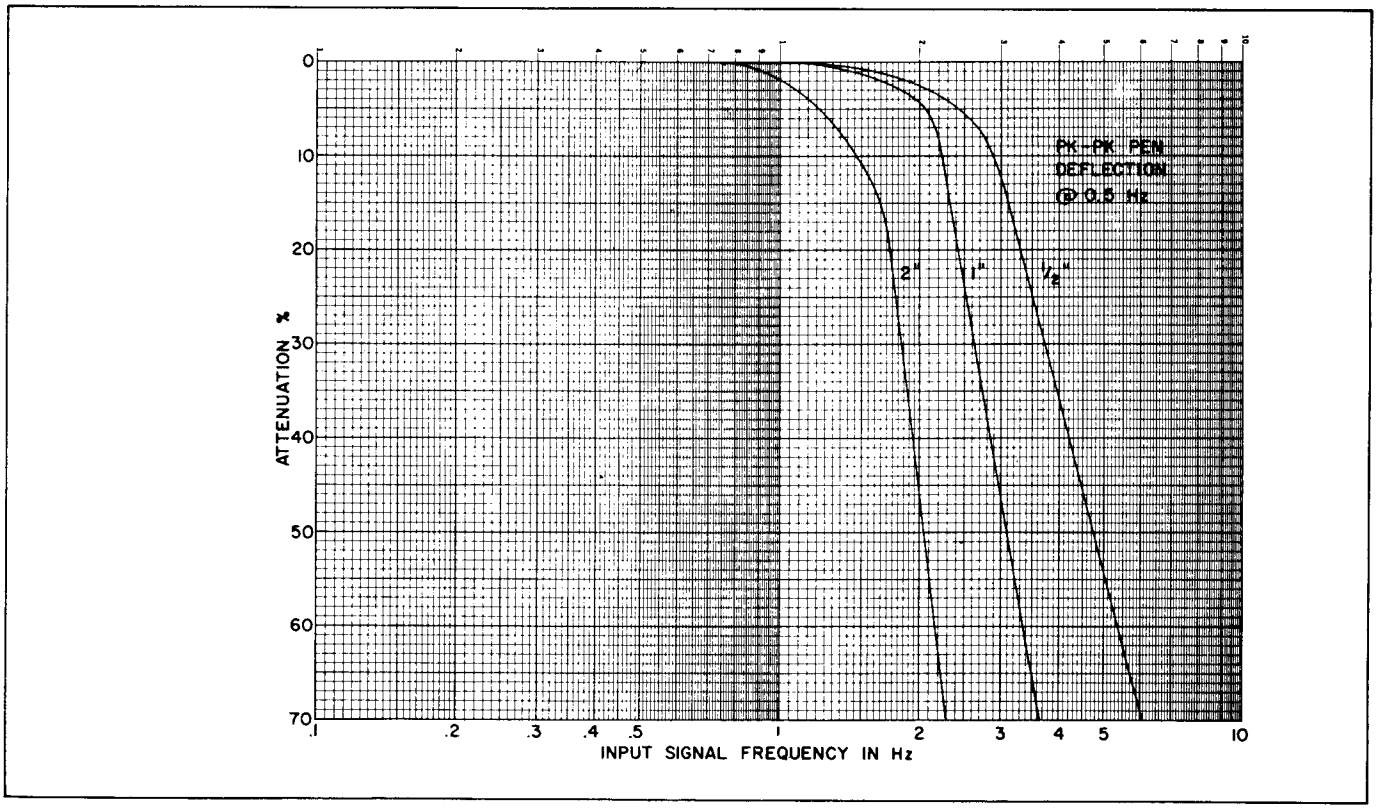



*FIGURE 1-8. TYPICAL DYNAMIC RESPONSE*

# SECTION II

# INSPECTION AND INSTALLATION

## 2-1. INTRODUCTION

2-2. This section provides information for incoming inspection, installation, storage, and shipping.

## 2-3. INCOMING INSPECTION

2-4. MECHANICAL CHECKS

2-5. Inspect the instrument for mechanical damage, scratches, dents, or other defects. Also check the cushioning materials for signs of severe stress.

2-6. ELECTRICAL CHECKS

2-7. The electrical performance of the instrument should be verified upon receipt. Performance checks, suitable for incoming inspection, are presented in Section V.

## 2-8. DAMAGE CLAIMS

2-9. If the instrument is damaged in transit, or fails to meet specifications upon receipt, follow procedures as outlined in paragraph O-3.

## 2-10. STORAGE

2-11. If the instrument is to be stored for a period of time, the disposable pen should be removed and the upper part of the carriage arm and pen carriage tied to the side of the instrument to prevent damage during handling. Seal the instrument in a moisture-proof covering and repackage in a container similar to the original factory carton.

## 2-12. SHIPPING

2-13. The following precautions should be taken when repackaging the recorder:

a. Remove disposable inkpen. Tape a piece of heavy recording paper to Autogrip table surface.

b. Secure upper end of carriage arm and pen carriage to side of recorder to prevent movement while in transit with shipping clamp and pad assembly (Part No. 5080-7834).

c. If recorder is being returned for repair, do not send power cord or accessory kit.

d. Wrap instrument in heavy paper or plastic and surround with three to four inches of shock-absorbing material to cushion and prevent movement inside shipping container. The container should be sufficiently durable to prevent damage to instrument during handling.

## 2-14. RECORDER INSTALLATION

2-15. This recorder requires no physical installation for table top operation. The accessory wing brackets provided allow installation on standard 19-inch rack console if desired. To install, refer to Figure 2-1.

## 2-16. COOLING

2-17. Cooling is provided by convection. The location or mounting of the instrument must ensure adequate air circulation.

2-18. STACKING H-P INSTRUMENTS

2-19. The 7035B is equipped with special feet which allow it to be stacked on other H-P instruments. Figure 2-2 shows the 7035B stacked on a 7560A and a 3300A. The rear tilt stand provides easy viewing of the chart.

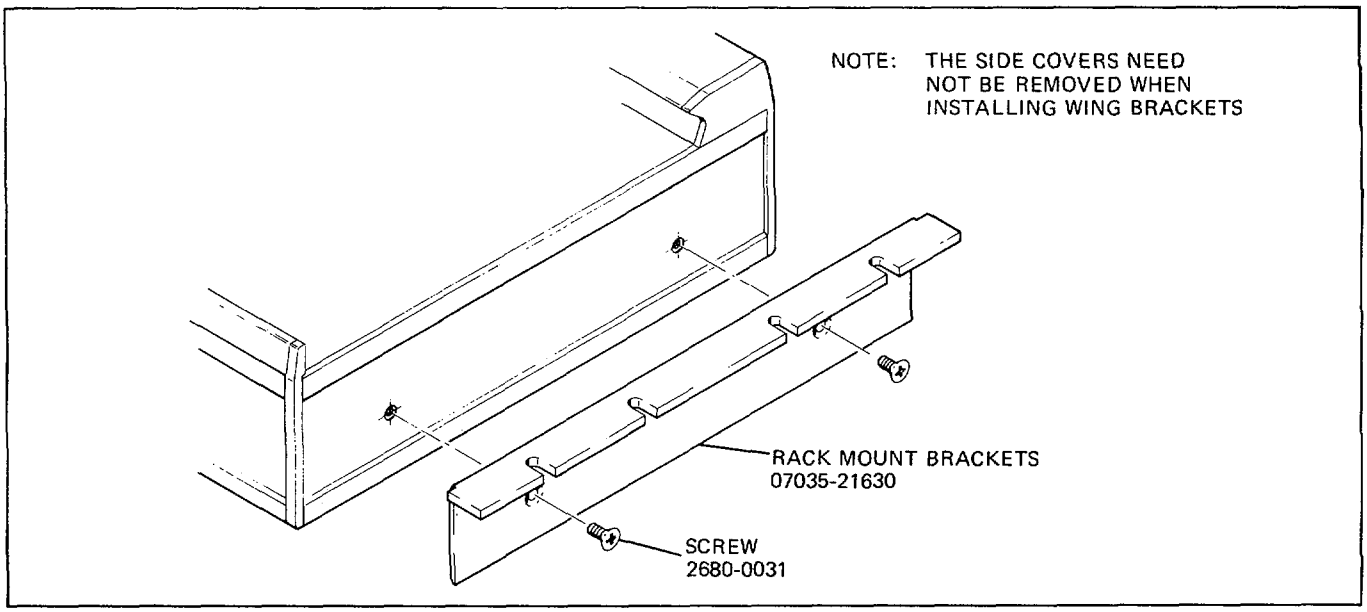



*FIGURE 2-1. WING BRACKET INSTALLATION*

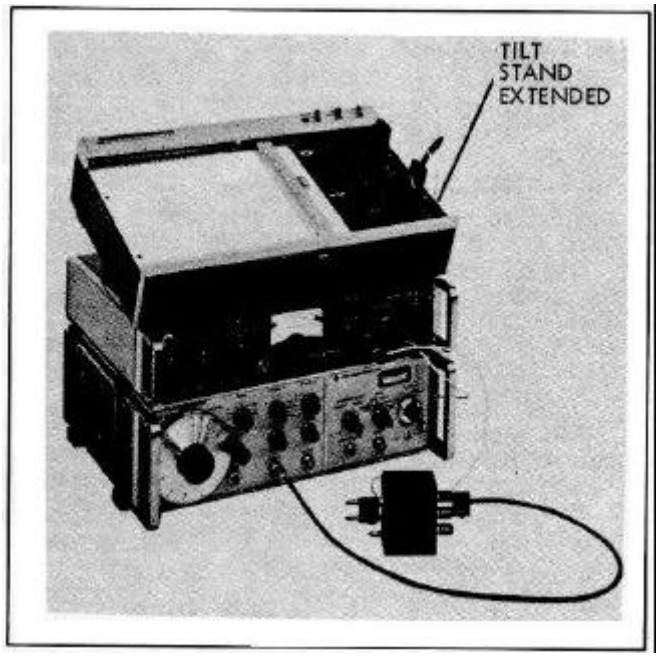



*FIGURE 2-2. STACKED CONFIGURATION*

# SECTION III

# OPERATING INSTRUCTIONS

## 3-1. OPERATING REQUIREMENTS

3-2. GENERAL

3-3. The basic function of the Model 7035B Recorder is to produce graphic tracings showing the relationship between two variable functions. Slowly varying dc signals representing these functions are applied to the input terminals of the respective axes of the instrument, and its controls adjusted so that the resulting graph will cover the desired scope of operation.

**CAUTION** **Before attempting to operate this instrument the user should study the following paragraphs.**

3-4. CONTROLS, CONNECTORS, AND INDICATORS

3-5. The front and rear panel controls, connectors, and indicators are depicted and explained in Figures 3-1 and 3-2.

## 3-6. ELECTRICAL REQUIREMENTS

3-7. OPERATING POWER

3-8. The line power supplied to the recorder should be either 115 or 230 volts 10%, 50 to 60 Hz, single phase. A voltage conversion switch, see Figure 3-2, must be set to correspond to the available supply voltage. For 115 Vac use a 3/4 amp fuse. For 230 Vac use a 3/8 amp fuse.

3-9. INPUT SIGNALS

3-10. The recorder input terminals (+ and -) must be supplied with a dc signal on each axis. This signal should be in direct proportion to the actual function unless a special relationship is required, such as the logarithmic value of the input voltage. These signals must vary at a rate within the response capabilities of the instrument and have amplitudes within its scale ranges. If an excessive amount of ac noise is present in the input signals, the response of the recorder may become sluggish and erratic or oscillatory.

**CAUTION** **Do not directly apply signals in excess of 250 volts on the X-axis or 175 volts on the Y-axis.**

3-11. GROUNDING

3-12. For optimum performance, the third prong of the ac power cord must be grounded. When operating from ungrounded power sources, adequate grounding is mandatory.

3-13. RECORDING INPUT CONNECTIONS

3-14. Input terminals for each axis are located on the front panel adjacent to the corresponding range switches. Front panel terminals will accept either "banana" plugs or open wires.

3-15. CONNECTION TECHNIQUES FOR THE GUARD SHIELD

3-16. Connect the recorder's guard shield in one of the following ways:

a. To the SOURCE ground when:

1. Operating on low level ranges

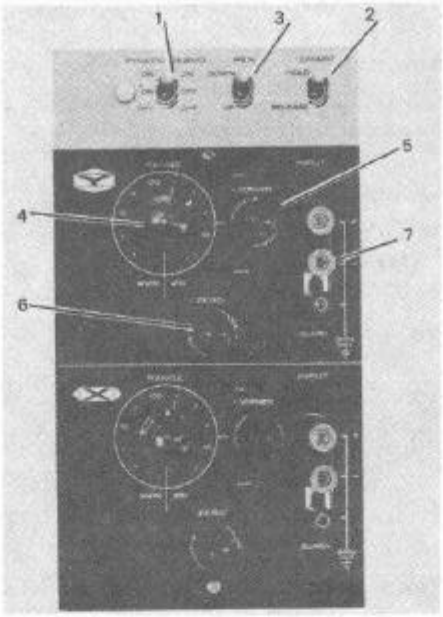
2. When ac noise pickup is a problem.

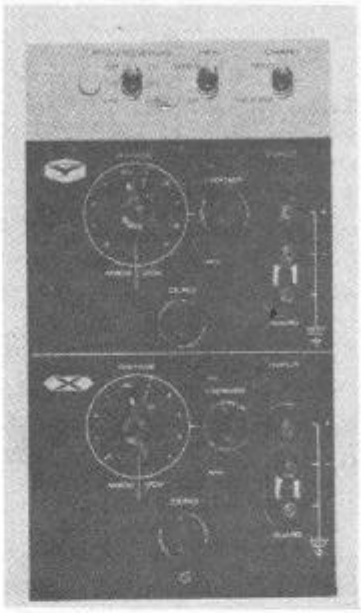
b. To the negative input using the convenient shorting straps when conditions 1 and 2 do not exist.

**CAUTION** **Do not leave the guard shield disconnected or floating. Tighten guard strap securely.**

3-17. MAXIMUM ALLOWABLE SOURCE IMPEDANCE

3-18. No restrictions except on fixed 1mv/in. (0.4 mv/cm) range. Up to 20k ohm source impedance will not appreciably alter the recorder's performance. Higher source impedance will cause an increase in dead zone and a decrease in pen speed. Values up to approximately 100k may be compensated for by adjusting the servo amplifier gain adjustment (front panel).



1. **POWER SERVO SWITCH.** A three-position toggle switch, at the upper right of the control panel, controls all recorder power in the following positions:

a. **OFF-OFF.** Power to the recorder is shut off.

b. **ON-OFF.** All the circuits in the recorder are operable except for the servo system. This position may be used as Standby.

c. **ON-ON.** All the circuits in the recorder are operable.

2. **CHART SWITCH.** The Chart Switch controls the Autogrip paper holddown, and the **RELEASE** position de-energizes it.

3. **PEN SWITCH.** The Model 7035B is equipped with an electric pen lift that is controlled by a two-position toggle switch located in the upper right hand section of the instrument.

4. **RANGE SELECTOR.** The range selector is located in the center portion of the control panel, one for each axis. The selector has 5 calibrated positions and 5 uncalibrated positions. Each uncalibrated position is indicated by a small circle. The sensitivity of the uncalibrated position is controlled by the vernier control and can be adjusted to cover the span between the adjacent calibrated ranges.

**CAUTION** Voltage applied between the input terminals should never exceed 175 volts on the Y-axis or 250 volts on the X-axis. No input terminal should be placed more than 500 vdc above the chassis potential.

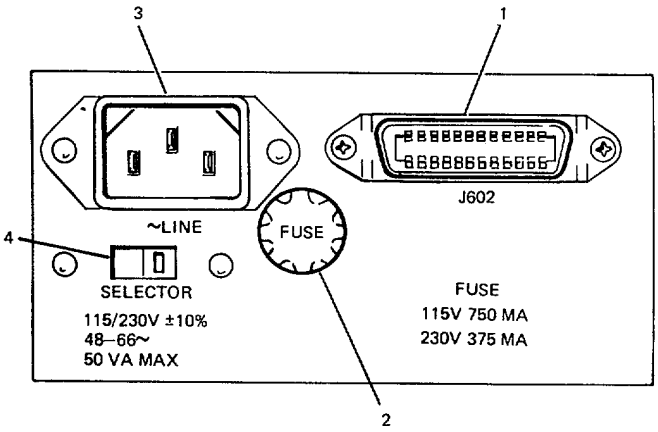
5. **RANGE SELECTOR VERNIER.** The range vernier is located to the immediate right of the range selector. It is a multi-turn, high resolution potentiometer assembly which adjusts the sensitivity of the recorder when the range selector is in an uncalibrated position.

6. **ZERO CONTROL.** The zero control is located directly below the range selector on the control panel. It is a multi-turn, high resolution potentiometer assembly which controls the zero position of the pen.

**CAUTION** To prevent strain on the servo drives, the zero scale offset should be employed only to counteract a steady-state input which drives the pen toward full scale, or to reposition the minimum point at scale zero. It should not be used to establish the minimum point effectively off the paper, as this will cause the servo drives to exert continuous force against the stop mechanisms and cause excessive clutch wear.

7. **INPUT TERMINALS.** Three input terminals for each axis are located on the right-hand edge of the control panel. Two terminals are polarized and the third is a guard input terminal. Flexible operation is afforded by use of a removable shorting strap between the negative input terminal and the guard. The terminals will accept either open wire or banana plug connectors.

*FIGURE 3-1. FRONT PANEL CONTROLS (7035B AND 7035B-001 MODELS)*




1. REAR INPUT CONNECTOR. A 24-pin connector for the application of input signals and remote control of pen lift. A mating connector is supplied in the Accessory kit.

2. LINE FUSE HOLDER. The fuse to match the ac line voltage is inserted into this holder. For 115 Vac use a 3/4-amp fuse. For 230 Vac, a 3/8-amp fuse is supplied in the Accessory kit.

3. POWER CORD RECEPTACLE. Use the power cord provided with the recorder.

4. LINE VOLTAGE SELECTOR switch. A two-position slide switch labeled 115 and 230 is used to select the ac line voltage available.

CAUTION Operation with the SELECTOR switch in the incorrect position may damage the recorder

*FIGURE 3-2. REAR PANEL*

**3-19. OPERATING PRECAUTIONS**

3-20. The POWER/SERVO toggle switch apples 115 volts AC to the recorder. To lower power dissipation and avoid unnecessary wear to the balancing potentiometers and other mechanical parts when not actually recording, place the toggle switch to ON-OFF position.

3-21. When a voltage in excess of the RANGE SETTING is applied to either set of input terminals, the carriage arm or pen mount (depending upon the axis used) will be driven rapidly to full scale and strike the stop. If this condition prevails, the motor will continue running due to a slip-clutch arrangement, prolonged running against the stop may cause excessive motor heating and clutch wear.

3-22. Operation on the most sensitive input range with no input (input terminals not connected) will result in an inaccurate zero null. This can be overcome by shunting the input terminals with a 20k (maximum resistor).

**3-23. OPERATING INSTRUCTIONS**

3-24. OPERATIONAL CONDITIONS

3-25. Amplitude of the signal must be within the scale range and vary in level within the response capabilities of the instrument.

3-26. CONNECT POWER

3-27. Set the power voltage selector switch located on rear of instrument to either 115 or 230 volts, depending on the available power source. Connect power cord between the power receptacle and the power source.

3-28. CONNECT INPUTS

3-29. Connect the signal inputs to each axis through the front input terminals using open wires or banana connectors, or through the rear input connectors using the furnished mating connector. Normally connect the guard input terminal to the negative input terminal. However, if the shields are to be driven directly from a remote common mode source, the jumper is disconnected and a separate wire is connected between the guard input and the common mode voltage source. Set RANGE switch to the expected maximum values.

3-30. ENERGIZE RECORDER

3-31. Set the POWER/SERVO toggle switch to ON-ON.

**CAUTION** **Units using photochoppers require a few minutes of operation to eliminate dark storage effects. After prolonged storage of 3 to 6 months, a longer period of run in may be required. After several days of storage, a slight improvement in retrace characteristics may be produced by several high speed full scale excursions on each axis.**

3-32. INSTALL PAPER

3-33. Install a sheet of graph paper on the recording platen, aligning lower and left edges with corresponding paper guides. Set the CHART switch to HOLD, thereby activating the AUTOGRIP holddown system. Smooth paper as necessary.

3-34. INSTALL PEN

3-35. The disposable pen is pushed into the notched holder located on the scale, and twisted clockwise to lock in holder. See Figure 3-3.

**CAUTION** **The disposable pen incorporates a precision writing tip. Care must be taken not to damage this tip during pen changing or other handling. Writing by hand on any surface may damage pen tip. Use pen only in pen holder on recorder.**

3-36. ZERO SET

3-37. Connect the input signals to the recorder and adjust ZERO controls so that the resulting graph will cover the desired area on the paper.

3-38. LOWER PEN

3-39. Place PEN toggle switch to DOWN position.

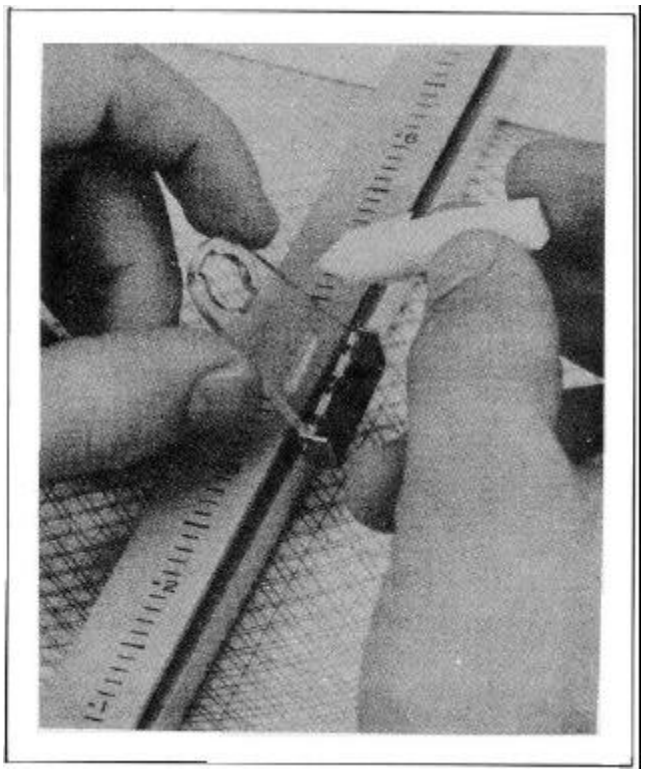


*FIGURE 3-3. DISPOSABLE PEN INSTALLATION*

# SECTION IV

# THEORY OF OPERATION

## 4-1. GENERAL OPERATION DESCRIPTION

4-2. GUARDED INPUTS. The Model 7035B is equipped with guarded inputs to enable high common mode rejection of 100 db for ac and 130 db for dc voltages. A guard shield encloses the critical input circuitry except for the balance potentiometer which is shielded individually from external coupling. The guard shields are connected to the guard terminals.

4-3. SERVOMECHANISM. There are two similar, but independent, self-balancing servomechanisms in the 7035B, both isolated from ground. In operation, one servomechanism moves the pen carriage in a vertical direction, the other moves the entire carriage arm in a horizontal direction in response to input signals representing data applied to the respective input terminals. The resulting relative motions of the two servomechanisms trace cartesian coordinate graphs of the relationship on the graph paper.

4-4. FIXED AND VERNIER RANGE OPERATION. The basic dc voltage range of the servo systems is 1 millivolt per inch (0.4 mv/cm). Operation with greater voltages is obtained by switching precision resistors into the attenuator circuits. Each range step may be made continuously variable by switching in a variable potentiometer. Adjustment of this control will allow an arbitrary voltage to drive the pen to full scale. In operation, the initial range setting is based on the expected maximum voltages.

4-5. BALANCING ACTION. After passing through the attenuator, the input signal is applied to the balance circuit where it is cancelled by an internally supplied opposing voltage. Under "balanced" conditions, there is no error signal output from the balance circuit and the servo system is at null. When the input signal changes value, an unbalanced condition exists. The resulting error signal is applied to a photochopper which converts the dc to a 60 Hz ac form which is amplified and applied to the servomotor. Because the motor and rebalance potentiometer are mechanically coupled, the balance voltage changes value until the input signal is cancelled. If the input data is constantly varying at rates within the capabilities of the instrument, this rebalancing action is continuous, and the rebalance potentiometers and the pens are always in a position directly proportional to the amplitude of the signals at the respective input terminals.

4-6. AUTOGRIP HOLDDOWN. The AUTOGRIP holddown platen is completely electronic. There are no mechanical or moving parts. The unit is maintenance free, except for periodic cleaning of the writing surface.

## 4-7. CIRCUIT DESCRIPTION

4-8. Schematic symbols refer to the Y-axis unless otherwise stipulated; however, the X-axis is electrically identical to the Y-axis (with exceptions noted). Reference should be made to the block diagrams, Figures 4-1 and 4-2, and also the schematics referenced in each of the following paragraphs.

4-9. RANGE SELECTOR CIRCUIT (See Figure 4-3). Input terminals of each axis connect to a precision step attenuator which determines the maximum allowable input voltage. The resistors forming the attenuator are R-101 through R-105. The attenuator consists of five precision (± 0.1%) metal film resistors with good temperature stability. With the selector switch in the 1 mv/inch (0.4 mv/cm) position, the input voltage is applied directly to the balance circuit with no attenuation. The attenuator is also disconnected as a shunt from the input terminals allowing potentiometric operation in this position. This provides essentially infinite input impedance when the recorder is at null. Typical input currents at null on this range are approximately $10^{-10}$ amps. The full scale balance voltage is always 7 mv for the Y-axis and 10 mv for the X-axis. For higher ranges, resistance is inserted in series with the 10,000 ohms (R-109) at the base of the attenuator. On the 1 volt/inch (0.4 mv/cm) position, and above, the 10,000 ohms is shunted and no additional series resistance is added.

4-10. RANGE SELECTOR VERNIER CIRCUIT (See Figure 4-3). The 10 position Range selector has 5 calibrated positions and 5 positions that provide a vernier sensitivity that can be adjusted by the user.

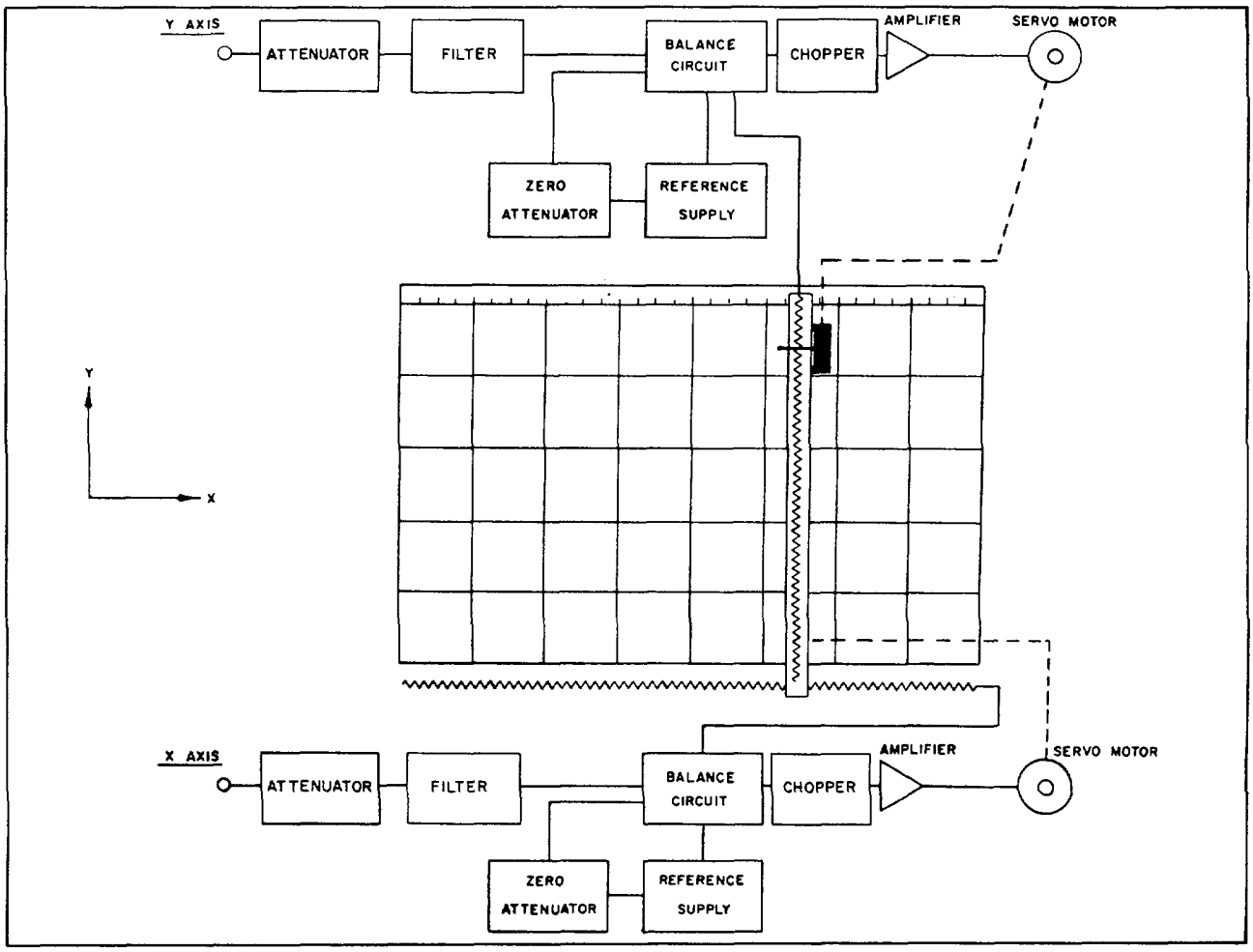



*FIGURE 4-1. BLOCK DIAGRAM*

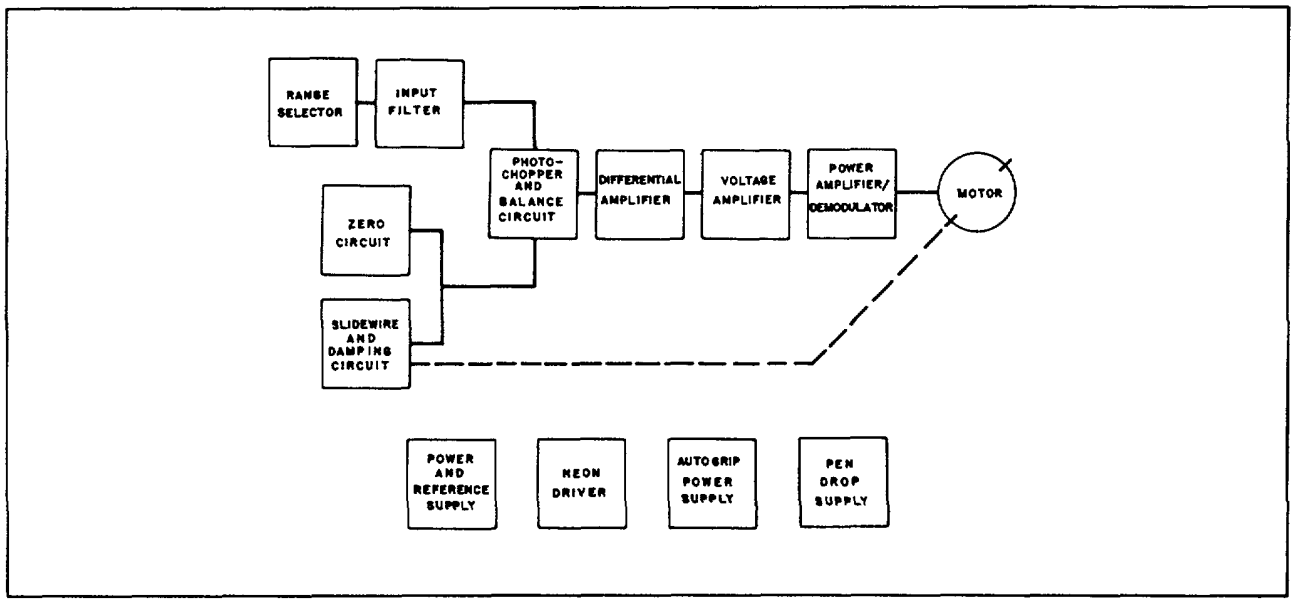



*FIGURE 4-2. DETAILED BLOCK DIAGRAM*

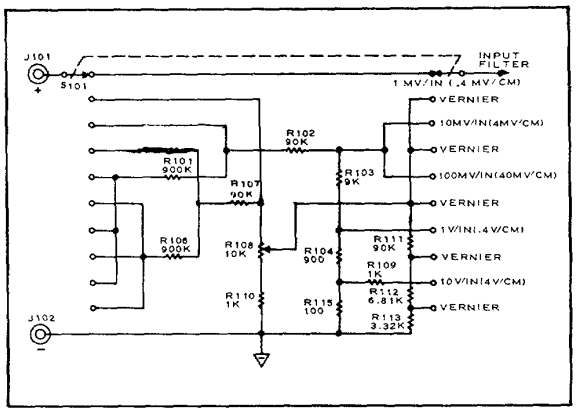



*FIGURE 4-3. RANGE SELECTOR*

When the Range selector is set to any of the vernier positions the resistors used in the fixed positions are switched out and replaced by a new set of components. The heart of the vernier circuitry is the variable potentiometer R-108 and the voltage limiter R-110. When the range selector is set to the first vernier range, the input signal is applied directly to R-108 and R-110, and passed through the wiper to the balance circuit. The other four positions use R-107 or R-106 to attenuate the signal. In the last two positions the signal from the wiper of R-108 is divided by the string composed of R-111, R-112, and R-113.

4-11. INPUT FILTER (See Figure 4-4.) The input filter is composed of 3 RC sections. It is a low pass filter providing a minimum of 20 db attenuation of 60 Hz and a cutoff of 18 db per octave above 60 Hz to insure smooth plotting from signals containing extraneous noise. Filter components in the Y axis are capacitors C-103, C-104, and C-105, with resistors R-114, R-115, and R-116. The insertion of a filter of this type in each axis of a two-axis recorder can cause phase shift relative to the other axis. Since this phase shift can vary from unit to unit (depending upon component tolerances). R-114 is a variable resistor that is factory adjusted to equalize the phase shift between axes. A slight phase shift, however, will be noted when changing from range to range and when using the range selector vernier. This phase shift may become very pronounced on the 1 mv/inch (0.4 mv/cm) range if the input source impedance is extremely large or extremely small. Diodes CR-101 and CR-102 are protective devices used to minimize the possibility of component damage due to an over-voltage at the input terminals.

4-12. ZERO CIRCUIT (See Figure 4-5.) The zero circuit is composed of R-123 and R-120. The potentiometer R-123 permits the electrical zero to be placed ±1 full scale from normal zero. Resistor R-120 limits the voltage that is applied to the Photochopper and Balance Circuit.

4-13. SLIDEWIRE CIRCUIT (See Figure 4-6.) The Slidewire Circuit provides the electrical feedback to the Photochopper and Balance Circuit from the pen carriage or carriage arm. Resistors R-126 and R-125 are calibration resistors for the feedback element (slidewire) R-124. Capacitor C-108 passes unwanted spurious wiper noise to circuit common. Resistor R-121 limits the voltage applied to the Photochopper and Balance Circuit.

4-14. DAMPING NETWORK (See Figure 4-6). The phase lead network (C-107 and R-122) draws a charging current

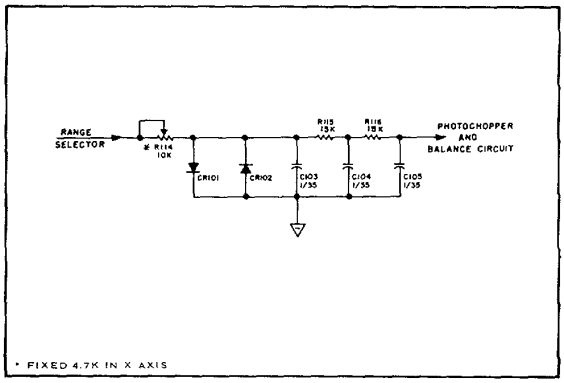



*FIGURE 4-4. INPUT FILTER*

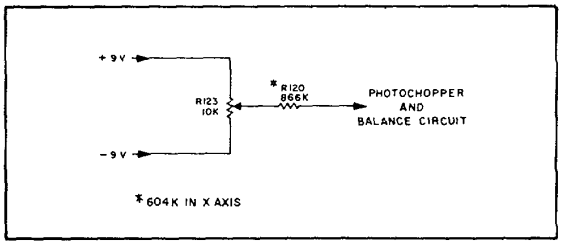



*FIGURE 4-5. ZERO CIRCUIT*

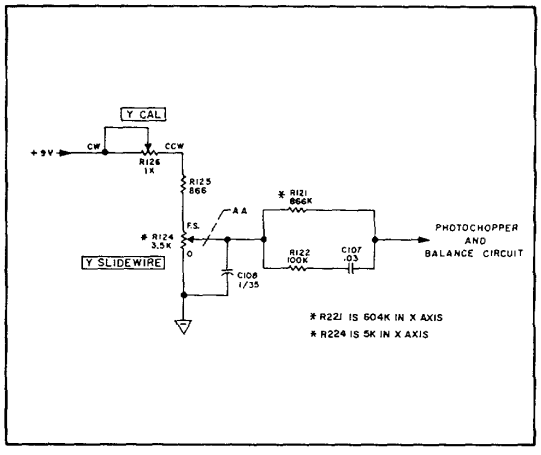



*FIGURE 4-6. SLIDEWIRE AND DAMPING CIRCUIT*

whenever a change in output occurs, thus increasing the rate of appearance of the balance voltage. This phase advance in the slowly varying error signal causes an "anticipatory" approach to the balance point, producing damping.

4-15. PHOTOCHOPPER AND BALANCE CIRCUIT (See Figure 4-7). The Photochopper and Balance Circuit algebraically sums the outputs of the Input Filter, Zero Circuit, and Slidewire and Damping Network, and converts the summation to 50 or 60 Hz form depending on the power line frequency. Resistor R-119 sums the outputs from the Zero Circuit and Slidewire and Damping Network. C-106 suppresses spurious voltages that may appear across R-119. The voltage difference between the potential across R-119 and the potential from the Input Filter is applied across the photoconductive cells and their load resistors R-117 and R-118. The photoconductive cells V-101 and V-102 are alternately turned on and off by neon bulbs DS-2 and DS-4. The bulbs are driven as described in Paragraph 4-22 in synchronism with the power line. This switching action of the photoconductive cells causes an ac error signal output whose peak-to-peak amplitude is equal to the dc error signal. The ac error signal will be either in phase or 180 degrees out of phase, with respect to the power line, depending on the polarity of the dc error signal. The direction of rotation of the servo motor is determined by the relative phase excitation of the winding in the servo amplifier's output Power Amplifier/Demodulator Stage and the phase of the ac error signal. This phase sensing causes the motor to drive potentiometer R-174 in a direction necessary to seek balance. The total magnitude of the error signal never exceeds 10 mv on the X-axis or 7 mv on the Y-axis, and as the instruments must be sensitive to approximately 0.1% of this voltage, it is apparent that error signals present are exceedingly small, actually in the low microvolt region. With this in mind, all input circuitry is carefully engineered to minimize interference from stray hum pickup and thermal emfs.

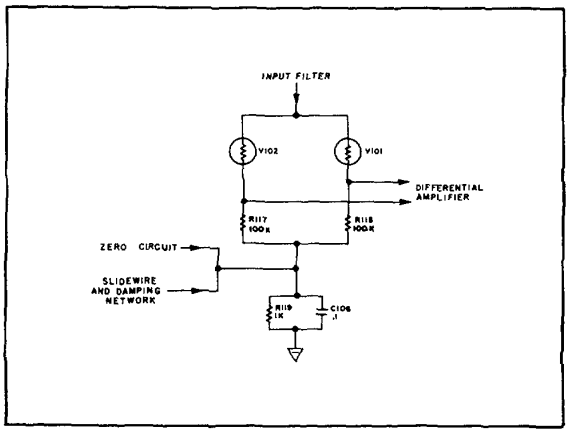



*FIGURE 4-7. PHOTOCHOPPER AND BALANCE CIRCUIT*

4-16. DIFFERENTIAL AMPLIFIER (See Figure 4-8). The ac error signal from the Modulator and Balance Network is applied to the Gates of Q-101 and Q-102 through coupling capacitors C-109 and C-110. At time $T_1$; a positive voltage is applied to the Gate of Q-101, the Source will follow the Gate, and a positive voltage appears at the Source of Q-102. This positive voltage at the Source, together with the negative voltage at the Gate, causes Q-102 to "shut-off" and the Drain becomes more positive. At time T2, the Source-Gate junction of Q-102 to turn on and the Drain will become more negative. Components R-130, C-115, R-129, and C-114 are power supply filters. Capacitors C-112 and C-113 couple the signal from Q-101 to Q-102. Resistors R-128 and R-132 provide Source loads, and R-131 provides the Drain load for Q-102. This stage has a voltage gain of approximately ten.

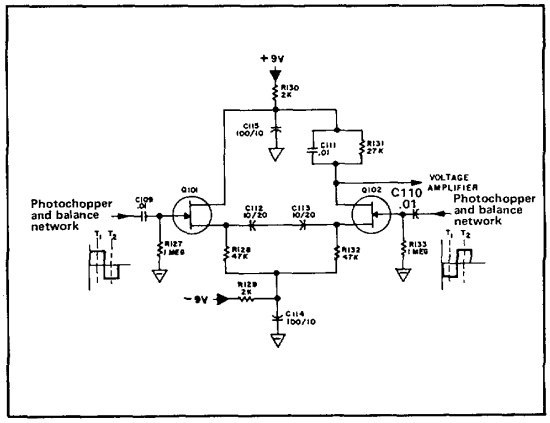



*FIGURE 4-8. DIFFERENTIAL AMPLIFIER*

4-17. VOLTAGE AMPLIFIER (See Figure 4-9.) The ac error signal from the Differential Amplifier is capacitor coupled by C-116 to the base of the first transistor in the voltage amplifier, Q-103. This high voltage gain section is comprised of three dc coupled silicon transistors, Q-103, Q-104, and Q-105. This stage has a minimum ac feedback of 20 db to insure stable long term performance. The closed loop ac gain is dictated by resistors R-136 and R-137. R-137 serves to vary the amount of feedback and act as the servo amplifier gain control. The electrical location of this control makes it suitable for physically placing it with the low level dc circuitry and having no danger of undesired feedback or oscillation. The dc stability of this stage is achieved by the feedback path from the collector of Q-105. This feedback path is a low pass filter comprised of resistors R-138 and R-104, and capacitors C-118 and C-120. It provides good dc negative feedback, but has adequate ac by-passing so that it has no influence on the overall ac gain of the amplifier. The several second warm-up time of the recorder is caused by the time constant of this feedback network. Diode CR-103 is used to improve the bias voltage conditions on the input of Q-105 so that R-141 may be a reasonable size. R-139

is used to pull sufficient quiescent current through Zener diode CR-104, thereby holding its dynamic impedance at a reasonable magnitude. Additional amplification is provided by Q-106 which is capacitor coupled from Q-105 by C-121. The voltage gain of the Voltage Amplifier is approximately 2000.

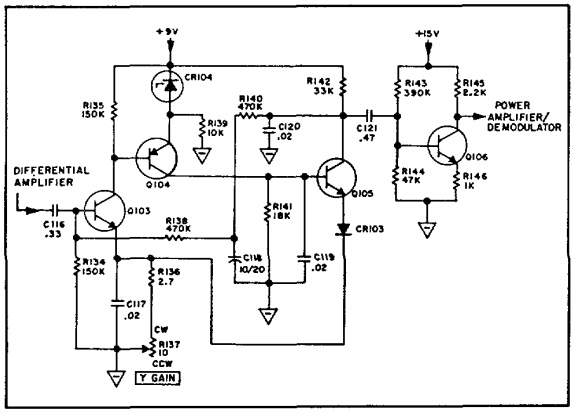



*FIGURE 4-9. VOLTAGE AMPLIFIER*

4-18. POWER AMPLIFIER/DEMODULATOR (See Figure 4-10). This section can be roughly divided into two sections: the first section provides the current gain required, and the last provides both additional current gain and acts as a demodulator. This stage consists of transistors Q-107, Q-108, Q-109, and Q-110. Since this is essentially a Class B operating stage, and the output section is a demodulator applying half-wave ac to a permanent magnet dc servo motor, operation of the demodulator section must first be understood before discussing the entire output stage.

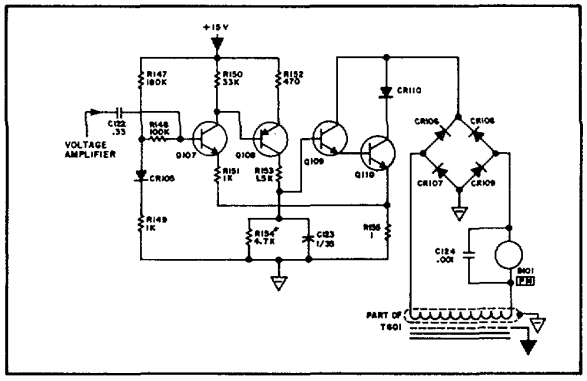



*FIGURE 4-10. AMPLIFIER/DEMODULATOR*

4-19. The demodulator is shown in simplified form in Figure 4-11. Power to drive the dc servo motor is taken from a separate shielded winding on power transformer T-601. The direction of the motor rotation is determined by the direction of current through the armature. Control of the motor current is provided by the darlington pair comprised of transistors Q-109, and Q-110, operating essentially Class B. The four modes of operation of the demodulator are determined by the relative phasing of the voltage at Points A and B. Point A is excited by the line voltage appearing in the secondary of power transformer T-601. The polarity of Point B is determined by the error voltage amplifier output and will be either in phase or 180 degrees out of phase with the line as determined by the error voltage applied to the photochopper.

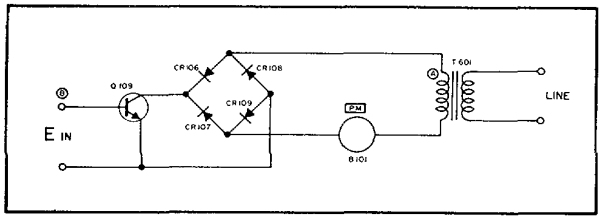



*FIGURE 4-11. MOTOR CONTROL AND DEMODULATOR*

| | |
|---|---|
| Mode 1<br>A-<br>B+ | Current flows from T-601, through B-101, CR-108, CR-110, Q-110, R-115, and through CR-107 back to T-601. The motor will rotate right. |
| Mode 2<br>A-<br>B- | Current flowing from T-601 is blocked by Q-110. No current will flow, and motor will not rotate. |
| Mode 3<br>A+<br>B+ | Current flows from T-601 through CR-106, CR-110, Q-110, R-155, CR-109, B-101 back to T-601. The motor will rotate left. |
| Mode 4<br>A+<br>B- | Current flowing from T-601 is blocked by Q-110. No current will flow, and motor will not rotate. |

4-20. AC feedback as well as dc feedback is obtained via R-149 and R-155 to the emitter of the first transistor, Q-107. The bias current at the input transistor is designed to pull the output stage very slightly into Class A operation, to the extent that at null, the voltage across the servo motor is approximately 1/3 volt rms. Diode CR-105 in the bias string helps to compensate for the temperature change of $V_{be}$ of the input transistor Q-107 over the temperature range. Resistor R-153, coupling the second and third transistor, limits the current drain of Q-108 from the 15 volt supply when the output stage is saturated. Diode CR-110 is used to minimize the power dissipation in the output transistor Q-110 when the darlington pair is saturated. Capacitor C-124 is connected directly across the dc servo motor and serves to suppress RFI caused by the motor brushes. The voltage gain of this stage is approximately 6.

4-21. POWER AND REFERENCE SUPPLY (See Figure 4-12). The reference voltage for each axis is independents derived from a Zener controlled dc power supply normally 9 volts. The temperature stability of this supply is better than 0.002% per degree C. This supply also furnished the voltage for the servo amplifier's first three stages. Since the servo amplifier input circuit

combination is floated free of ground at the power transformer, the reference supply serves several purposes: it not only furnishes the stable voltage for the balance circuit, but also furnishes all the power requirements for the servo amplifier with the exception of the Power Transformer T-601 furnishes this power from a shielded secondary through rectifying diodes CR-115 and CR-116 into a peak filter C-125. Two shunt supplies in series furnish 15 volts for the amplifier's power stages and 9 volts for the input stages and balance circuit. An identical but reversed supply furnishes the -9 volts for the zero circuit.

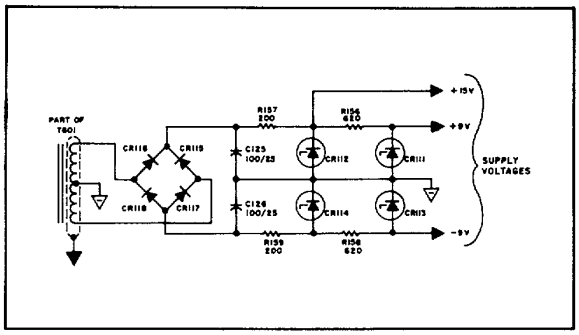



*FIGURE 4-12. POWER AND REFERENCE SUPPLY*

4-22. NEON DRIVER (See Figure 4-13.) The power supply for the neon bulbs that actuate the photochopper's photo cells is basically a voltage clamp-in circuit comprised of capacitors C-301, C-302 and diodes CR-301, CR-302. On alternate half-cycles, diode CR-301 conducts causing the full power line voltage to be placed across capacitor C-301. This essentially doubles the peak value available to ignite the neon bulbs. Since high brightness neon bulbs are used to efficiently operate the photo cells, and since the firing voltage of a high brightness neon bulb prior to aging may vary greatly, this voltage doubler eliminates the necessity for aged bulbs by providing a maximum voltage that will always exceed the fluctuations of the required firing voltage.

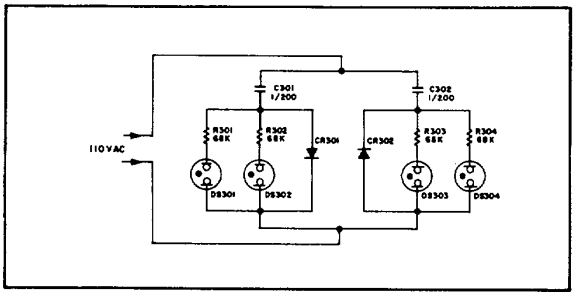



*FIGURE 4-13. NEON DRIVER*

4-23. AUTOGRIP POWER SUPPLY (See Figure 4-14.) The Autogrip power supply is also located on the amplifier printed circuit board. The power is obtained from the high voltage secondary winding on the main power transformer T-601 and the remainder of the supply is composed of resistors R501 through R505, diodes CR501 through 504, and dual capacitors C501 and C502. Resistor R501 serves as a current limiter and capacitor C501 and C502, as well as diodes CR501 through CR504 form a power supply that places a dc voltage between the grids of the Autogrip table that is equal to + 380V ± 10% and -380V ± 10% referenced to ground. Switch S501 is used to deenergize the Autogrip. A contact closure in the switch grounds the input voltage to the quadrupler rectifier circuit, causing the dc voltage on the Autogrip table to go to zero, thus making the holddown inoperative.

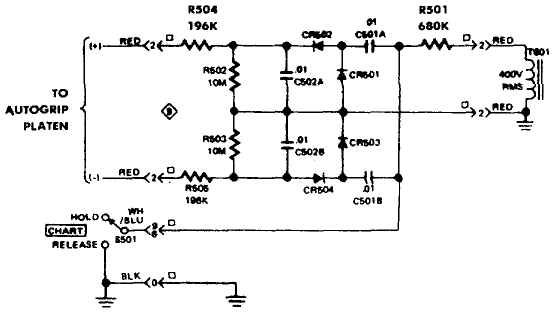



*FIGURE 4-14. AUTOGRIP POWER SUPPLY*

4-24. PEN DROP SUPPLY (See Figure 4-15.) The power supply for the electric pen lift consists of a low voltage winding on T-601, diode CR-401, resistor R-401 and capacitor C-402. With switch S-401 open, C-402 charges to the peak dc voltage of the supply. When S-401 is closed, the capacitor discharges through the pen solenoid, causing a large peak voltage to be placed across the solenoid for a short period of time. This surge increases the pull-in force of the solenoid while the resistor R-401 provides a lower maintained current after the capacitor has partially discharged. C-401 suppresses switch arcing.

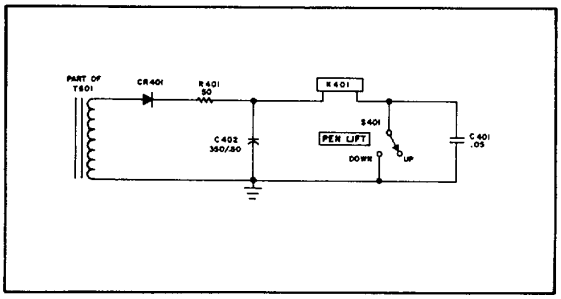



*FIGURE 4-15. PEN DROP SUPPLY*

# SECTION V

# MAINTENANCE, PERFORMANCE CHECKS, AND ADJUSTMENTS

## 5-1. INTRODUCTION

5-2. This section provides information for maintenance, performance testing, functional checks, and adjustments of the 7035B X-Y Recorder. Maintenance procedures, tests, and adjustments will ensure that the instrument conforms to specifications. Functional checks maintain the instrument in an operational condition. If the instrument fails to meet specifications, or is inoperable, refer to Section VII, Troubleshooting.

## 5-3. PREVENTIVE MAINTENANCE

5-4. GENERAL

5-5. The instrument must be maintained properly for accurate, trouble-free operation. This requires periodic lubrication, performance checks, and visual and electrical checks. In accordance with good maintenance procedures for all precision measuring instruments, Hewlett-Packard recorders should be protected from dust. Cover the instrument when not in use.

5-6. ENVIRONMENTAL OPERATION

5-7. This instrument is designed to operate over an ambient temperature range of approximately 0°C to 55°C. Operation under other conditions will produce inaccurate results and may cause damage to the recorder. In areas with high humidity, graph paper may become distorted, affecting the accuracy of the grid lines. The area of operation should also be as free as possible of air contamination (soot, smoke, fumes, etc). Excessive air contamination will require more frequent cleaning.

5-8. CLEANING

5-9. Thorough cleaning should be performed periodically. Intervals are determined by type of operation, local air contamination, and climatic conditions. Generally, under normal use and conditions, cleaning intervals should be nine to twelve months. Cleaning routine should include the following:

a. Remove platen and bottom cover. See paragraph 5-18.

b. In accessible areas and where there is only dust accumulation, cleaning can be accomplished with an air gun. In more accessible areas and where the air gun will not remove dirt, dust, or ink, accumulations should be removed with a sponge or cloth saturated in plain soap and warm water, then wiped dry.

c. Every eighteen to twenty-four months, gears should be cleaned thoroughly with a solvent and relubricated. Do not use soap or water on these components.

d. The following method is recommended for cleaning Autogrip table. Dust and other accumulation of foreign films on the table surface will lower the paper holding force. The film may be removed and the table holding ability restored by using the cleaning procedure. If strong chemicals, abrasives, or too much water is used, the table may be permanently damaged. To clean:

1. Remove pen and paper from recorder.

2. Select a mild liquid soap. Do not use products with abrasive or corrosive chemicals.

3. Use soft cloth that will not scratch the surface but will absorb water.

4. Saturate the cloth in warm, soapy water. Wring cloth until majority of water has been removed.

5. Wipe table surface with damp cloth until Autogrip table is clean.

**CAUTION** **Never let water stand on Autogrip surface. It may permanently damage the table.**

6. Wipe any moisture from surface.

7. Allow a few minutes to dry before recording.

**CAUTION** **Do not use solvents or silicone-based cleaners of any type on the Autogrip platen.**

5-10. POTENTIOMETER CLEANING

5-11. Irregular or "jumpy" plots produced by smooth signals on a properly adjusted recorder may indicate worn or dirty balance potentiometers or wipers. To clean the potentiometer., spray the potentiometer along its entire length with Slidewire Cleaner (Part No. 5080-3605). Rapidly move the carriage arm or pen carriage several full scale excursions. Spray the wiper directly with Slideware Cleaner. Thoroughly saturate a Kimwipe (Kimberly-Clark Type 900-S) or a cotton swab with Slidewire Cleaner. Rub the potentiometer (wire mandrel and return strip) along its entire length, using the moistened tissue or swab (see Figure 5-1). Note any discoloration of the tissue or swab after rubbing the potentiometer. Repeat the cleaning procedure until there is no stain, then clean once more to insure that all contaminants have been removed. After cleaning, the potentiometer (wire mandrel and return strip) must be lubricated with the furnished Slidewire Lubricant (Part No. 5080-3635). This lubrication will reduce wear and chemical contamination of the balance potentiometer assembly (see Figure 5-2).


*FIGURE 5-1. POTENTIOMETER CLEANING*

5-12. LUBRICATION

5-13. The Model 7035B is a precision instrument. Gears and other moving parts have very close tolerances. Lubrication of gears should be performed sparingly. Over lubrication may produce more friction than no lubrication. Intervals between periodic lubrication are determined by the type of operation, local air contamination, and climatic conditions. Generally, under normal use and conditions, the recorder should be lubricated every nine to twelve months. Complete relubrication should be performed every two years. All ball bearings are prelubricated by the manufacturer and require no further lubrication.

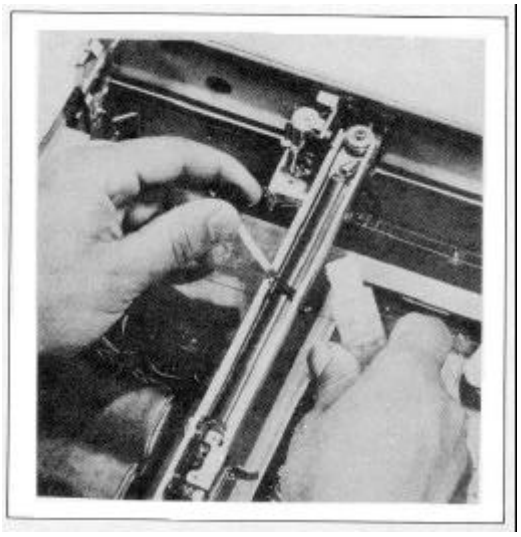


*FIGURE 5-2. POTENTIOMETER LUBRICATION*

a. Apply a thin film of lubricant on the X and Y gear drives (including idler gear). Recommended grease is Aeroshell MIL-G-7118A and 3276A or HP Part Number 6040-0222.

**CAUTION** **Lubricant must not spill onto the X-axis drive belt.**

5-14. VISUAL LUBRICATION

5-15. During periodic cleaning and lubrication, a planned visual inspection should be performed. The following steps are a general approach:

a. Check both the X and Y drive gears for proper adjustment (a very slight amount of backlash) and any worn or damaged teeth.

b. Inspect X-axis drive cable pulleys for any binding.

c. Insure that both servo motors are mounted securely.

d. Move pen carriage up and down, listening for scrapes, grinding noises, etc., while feeling for any binding in the movement. Repeat this procedure for the carriage arm.

e. Check cables of both axes for fraying or rubbing.

f. A check of components should include inspection for evidence of overheating, loose connections, cracked circuit boards, etc.

**5-16. MECHANICAL MAINTENANCE**

5-17. DISASSEMBLY/ASSEMBLY

5-18. Access to components for maintenance, checks, and adjustments requires removal of exterior parts

first, such as panels, covers, etc. To disassemble/assemble, perform the following steps:

**NOTE Before proceeding with disassemble/assemble procedure, remove disposable pen and ac power cord.**

a. Bottom Cover - Stand recorder on side. Remove 8 No. 6-32 machine screws. Input attenuators, amplifiers, balance circuit, and power supply are accessible.

b. Interior - For access to circuit side of printed circuit board, remove 3 No. 8-32 nuts holding control panel frame to recorder, 3 No. 6-32 screws holding printed circuit board, and 6 front panel knobs. Entire board/frame assembly tilts out. See Figure 5-3.

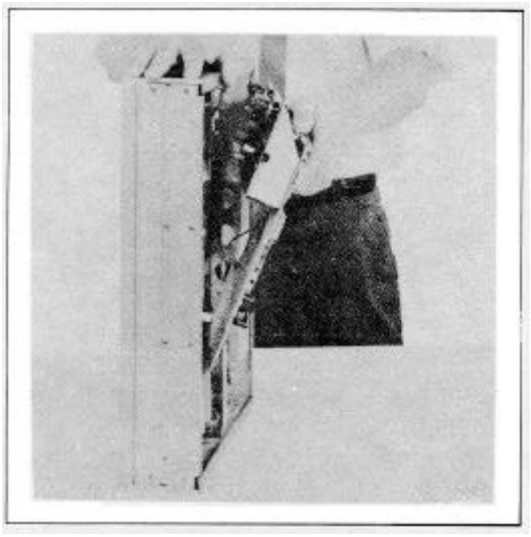


*FIGURE 5-3. TILTING OUT ENTIRE CIRCUIT BOARD ASSEMBLY*

c. Autogrip Table - Place carriage at far right of travel. Remove 4 No. 8-32 mounting screws. Slide platen toward side of recorder. Disconnect 2 Autogrip power leads before easing platen all the way out.

d. Rear Hood - Pull upward and disengage spring clips.

e. Wing Brackets -Remove 2 No. 10-32 machine screws per bracket. See Figure 2-1.

f. Side Panel -Remove bottom cover. Carefully insert small, sharp, slot type screwdriver behind upper edge of panel and gently pry outward. Panel free (see Figure 5-4). Progressively pull upper edge free, working from one end to other until panel pops off. To install, hook upper edge of side panel over top of frame or into groove. Swing lower edge of panel toward bottom of recorder. Force past outer surface. Snap into place.

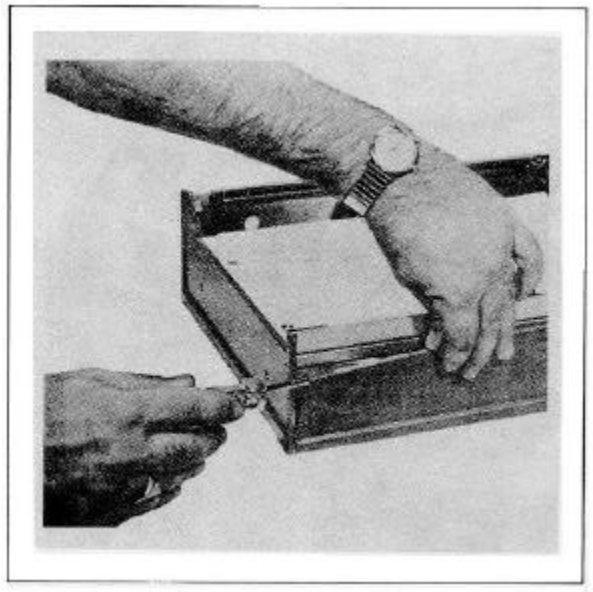


*FIGURE 5-4. SIDE PANEL REMOVAL*

5-19. CARRIAGE ARM REMOVAL

5-20. To remove, perform the following steps.

a. Remove rear hood and platen. See paragraph 5-18.

b. Unsnap pen scale at rear and remove from arm. See Figure 5-5.

c. Remove X-axis slidewire. See paragraph 5-24.

d. Remove 2 shouldered screws at upper end holding pen carriage arm. Arm lifts off its motor block. See Figure 5-6. Do not damage wires connecting potentiometer to motor block. Slide arm toward rear, separating it from lower carriage track. Small wheel which rides in track is not retained and may fall off.

e. After reassembling carriage arm, align Y-axis. See paragraph 5-73.

5-21. PEN CARRIAGE REMOVAL

5-22. The pen carriage may be removed for replacement or service as follows:

a. Remove carriage arm. See paragraph 5-20.

b. Remove nylon cable from around drive and return pulleys. Slide carriage forward and over return pulley.

c. After reassembling pen carriage, adjust pen carriage. See paragraph 5-71.

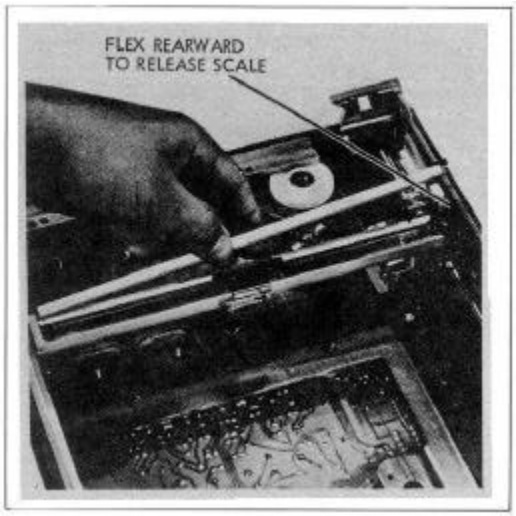



*FIGURE 5-5. PEN SCALE REMOVAL*

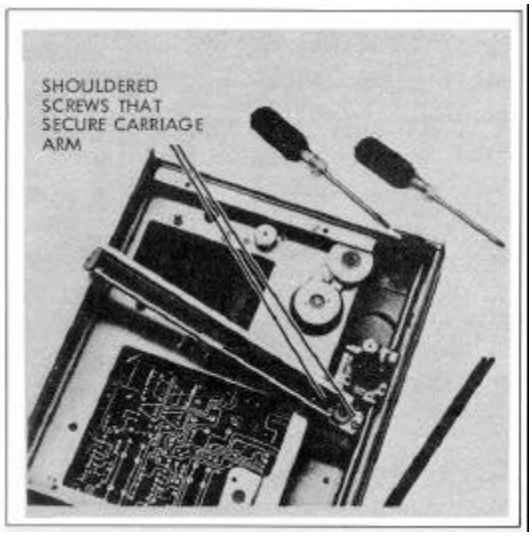



*FIGURE 5-6. CARRIAGE ARM REMOVAL*

5-23. POTENTIOMETER REPLACEMENT - X-AXIS

5-24. The mandrel and its mounting channel are an integral unit, available only as a single item. Install as follows:

a. Remove rear hood and platen. See paragraph 5-18.

b. Remove 2 screws mounting slidewire assembly to frame. See Figure 5-7.

c. Unsolder 3 wires, noting order of leads connected to slidewire.

d. More slidewire assembly upwards, being careful not to damage wiper. See Figure 5-8.

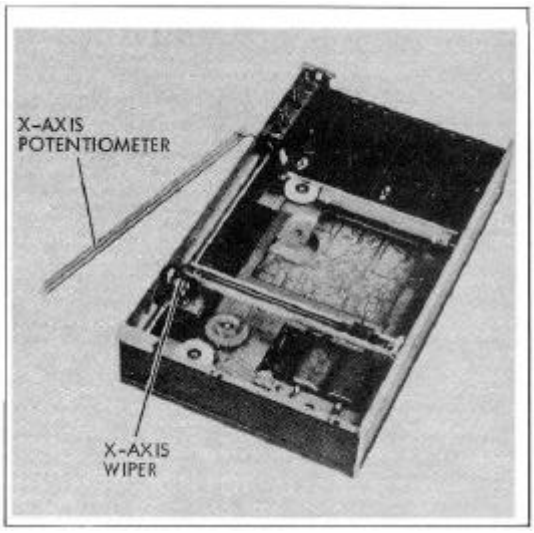



*FIGURE 5-7. REMOVAL OF X-AXIS REBALANCE POTENTIOMETER*

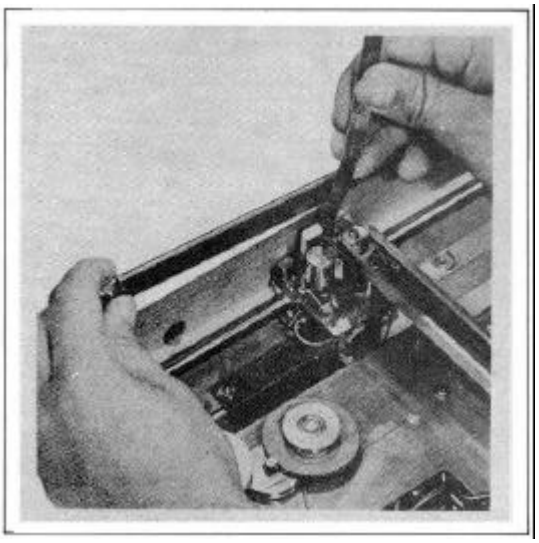


*FIGURE 5-8. X-AXIS WIPER PROTECTION*

e. Install new slidewire assembly, Part No. 07035-80730.

5-25. WIPER REPLACEMENT - X-AXIS

5-26. The wiper is made of a soft metal to absorb wear. It is located on the pen motor block at the upper end of the carriage arm. New wiper assemblies should be obtained from the factory and installed as follows:

**CAUTION** **Damage to the flat mandrel slidewire may result if other than factory supplied wiper is used.**

a. Remove rear hood and platen. See paragraph 5-18.

b. Snap pen lift solenoid out of its spring holder and remove holder and X-axis pointer by removing 1 mounting screw.

c. Remove wiper assembly mounting screw and install new wiper, Part No. 5060-4570.

5-27. POTENTIOMETER REPLACEMENT - Y-Axis

5-28. This unit is located in the carriage arm and is part of the carriage channel. The channel and potentiometer are replaced as one unit. Replace as follows:

a. Remove rear hood and platen. See paragraph 5-18.

b. Remove carriage arm and X-axis slidewire. See paragraphs 5-20 and 5-24.

c. Unsolder 3 wires, noting order of leads connected to slidewire.

d. Install new slidewire assembly, Part No. 07035-80750.

5-29. WIPER REPLACEMENT - Y-Axis

5-30. The wiper is made of a soft metal to absorb wear. The wiper is located on the pen block. New wiper assemblies should be obtained from the factory and installed as follows:

**CAUTION** **Damage to the flat mandrel slidewire may result if other than factory supplied wiper is used.**

a. Remove rear hood and platen. See paragraph 5-18.
b. Remove pen scale. See paragraph 5-20.

c. Remove X-axis potentiometer. See paragraph 5-24.

d. Remove pen carriage arm. See paragraph 5-22.

e. Remove wiper assembly from pen block by unscrewing 1 0-80 screw and nut.

f. Install new wiper, Part No. 5080-7706.

g. After reassembling pen carriage, adjust pen carriage. See paragraph 5-71.

5-31. SERVO MOTOR MAINTENANCE

5-32. The magnetic field strength of the servo motor will weaken if the rotor is removed from within the magnet. Upon reassembly, it will be impossible for the motor to return to specified performance. Therefore, only servo motor replacement and brush replacement or adjustment are recommended.

5-33. X-AXIS SERVO MOTOR REPLACEMENT

5-34. To remove:

a. Remove rear hood and platen. See paragraph 5-18.

b. Remove 2 No. 4-40 setscrews and slip flywheel off motor shaft.

c. Stand recorder on side. Remove bottom cover. See paragraph 5-18.

d. Unsolder 2 wires, noting their polarity. Remove 1 capacitor.

e. Using Phillips screwdriver, remove 2 screws mounting motor. See Figure 5-9.

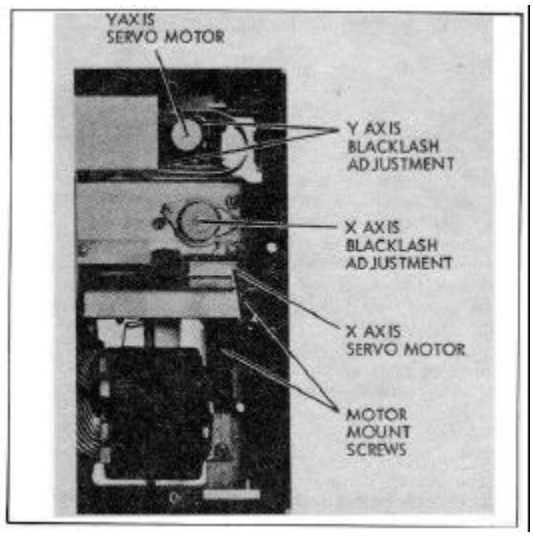



*FIGURE 5-9. SERVO MOTOR MAINTENANCE AND BACKLASH ADJUSTMENTS*

f. Tilt motor so that drive belt can be disengaged. Remove motor.

g. Reverse above steps to install.

h. Adjust X-axis drive belt. See paragraph 5-77.

5-35. Y-AXIS SERVO MOTOR REPLACEMENT

5-36. To remove:

a. Remove rear hood. See paragraph 5-18.

b. Move pen carriage to extreme left hand position.

c. Stand recorder on right side. Remove bottom cover. See paragraph 5-18.

d. From bottom of recorder, unsolder 2 wires, noting their polarity. Remove 1 capacitor.

e. Remove 2 screws and clamps mounting motor. Withdraw motor from block.

f. Reverse above steps to install.

g. Adjust Y-axis drive gears. See paragraph 5-69.

5-37. BRUSH REPLACEMENT

5-38. If it appears the brushes must be replaced, perform the following steps without removing the motor from the recorder.

a. Unsolder two motor leads and remove two solder lug mounting screws. (Note the polarity of the lugs and mark so that when reassembling a phase reversal will be avoided.)

b. Unhook brush spring from under tab on each lug. Pivot brush springs outward and pull brushes out of their holes. Remove solder lugs and brushes.

c. Remove two screws retaining end bell.

d. Carefully pull rear end bell and bearing assembly from rotor, while holding magnet in place against front end bell. Make sure rotor remains in place inside motor as rear end bell is removed. If necessary, push rear end of shaft with a pencil point or similar object as rear end bell and bearing are removed.

e. Blow or brush dust from magnet, rotor, and rear end bell brush holes. Use an air hose if possible. Be careful not to lose ball bearing or bearing spacer shims.

f. Replace rear end bell and bearing assembly. Secure with two long screws removed earlier.

g. Replace two solder lugs in end bell slots and secure with screws.

h. Install each brush in brush hole making certain that arc on bottom of brush matches curvature of commutator. Pigtail leads should rise straight up out of brush hole until brush springs have been installed. Use a pencil point to adjust pigtail and to push brush all the way down into brush hole.

i. Swing brush springs back to their original position, engaging slots on top of brushes and hook rear end of each spring under tab on terminal lug. Fold pigtails into top of spring slot so they are below surface of end bell. Solder motor wires to the correct lugs.

j. Operate recorder. If pen drives into stops instead of seeking null, motor polarity has been inadvertently reversed. Reconnect motor wires to opposite terminal lugs.

k. Run recorder through complete performance check. If brushes are not seating well, apply a 0.3 Hz sine wave to recorder, adjust to 85% of full scale travel, and let recorder run for an hour.

**NOTE: If either servo motor was removed, install per paragraph 5-34 or 5-36.**

5-39. CORRECTION OF STICKING MOTOR BRUSHES

5-40. The most common cause of a sticking motor brush is an interference between the motor body and the brush lead wire, preventing the brush from moving downward. By carefully repositioning the lead, the brush can be freed. Other possible causes of a sticking brush are burrs in its holes or an accumulation of foreign matter. I either of these is the cause, the motor will have to be removed and cleaned or replaced.

5-41. Y-AXIS RESTRINGING

5-42. To restring, using Y-axis cable assembly, Part No. 07035-61420, perform the following procedure:

a. Remove rear hood and platen. See paragraph 5-18.

b. Remove carriage arm and pen block. See paragraphs 5-20 and 5-22.

c. Attach free end of tension spring to the hook on pen block. Insert knotted end of new nylon cord assembly in groove of pen block. See Figure 5-10.

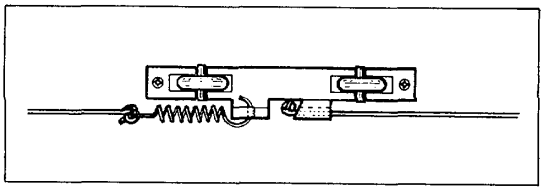


*FIGURE 5-10. NYLON CABLE (ATTACHMENT TO PEN BLOCK)*

d. Slide pen block into carriage arm. Ensure cable is between pen block and slidewire. Care should be taken not to damage wiper.

e. Loop cord around upper and lower pulleys.

f. Reassemble.

g. Make cable tension check. See paragraph 5-65.

5-43. X-AXIS RESTRINGING

5-44. To restring, using X-axis cable assembly, Part No. 5080-3627, perform the following procedure:

a. Remove rear hood and platen. See paragraph 5-18.

b. Position carriage arm at convenient location and fasten securely with tape to prevent movement. Remove old cable.

c. Make small loop in one end of cable and clinch with cable crimp. See Figure 5-11.

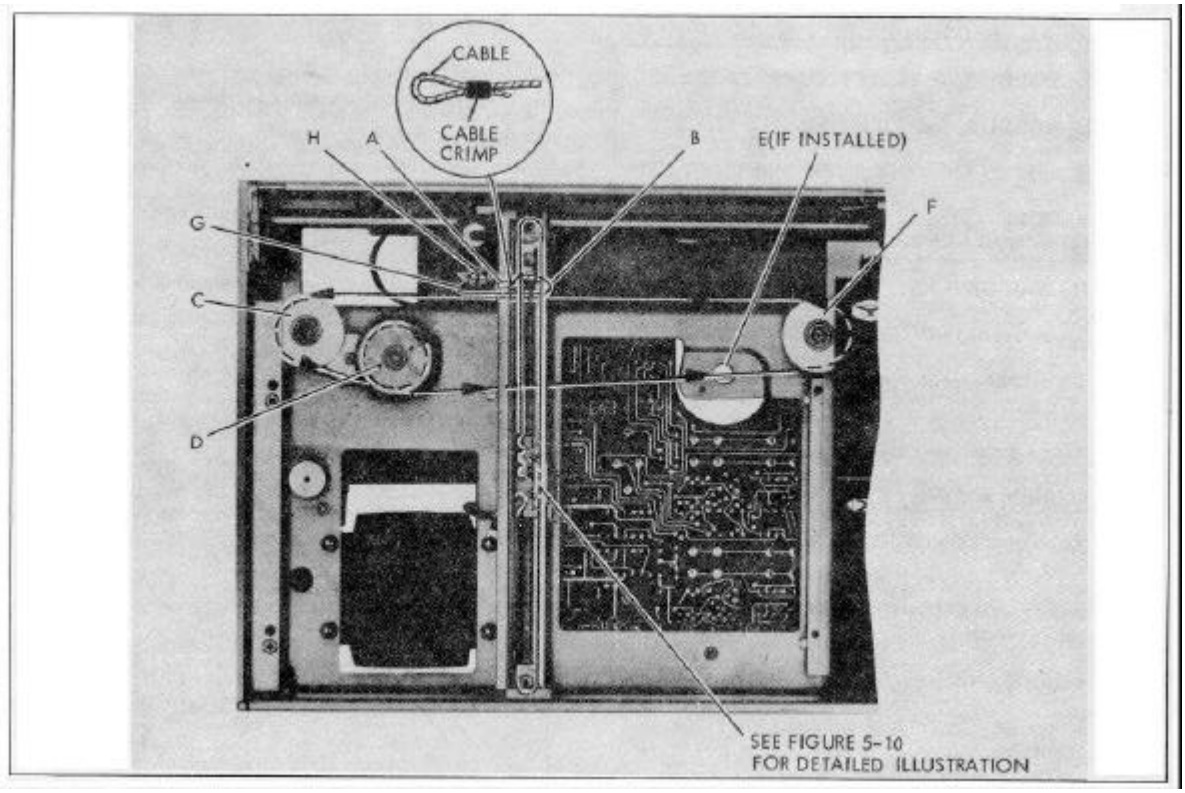



*FIGURE 5-11. RESTRINGING DIAGRAM*

d. Attach loop to center of cable yoke (Point A). Route cable around right-hand side of cable yoke (Point B), and pass it in front of cable yoke to pulley C. Continue around pulley C in a counterclockwise direction to sheave D. Make one counterclockwise turn around sheave D.

e. If recorder is equipped with a retransmitting potentiometer (Option 003) follow this step. If not, go on to step f. From sheave D start cable in center of sheave E. Make two turns in a counterclockwise direction, passing cable beneath itself after each turn. After second turn run cable through the slot on bottom edge of sheave to hole in the sheave. Run cable through the hole, and under screw and washer on top of sheave. Tighten screw. Pass cable through slot on top edge of sheave. Continue around sheave two more turns in a counterclockwise direction, passing each turn beneath itself, and continue to pulley F.

f. Pull cable around pulley F in counterclockwise direction, pass it in front and around left-hand edge of cable yoke (Point G) and pass it to screw (Point H) on Y motor block.

g. Pass cable around screw (Point H) in clockwise direction. Firmly pull on cable (to keep the cable taut), and tighten screw.

**NOTE: There is a nut on the bottom of Nut H. Make sure this is tight.**

h. Check cable tension as described in paragraph 5-75.

i. Clip off the excess wire.

**5-45. ELECTRICAL MAINTENANCE**

5-46. REQUIREMENTS

5-47. The Model 7035B requires minimum electrical maintenance. It is carefully aligned during manufacture. However, if the recorder ever requires alignment, specific adjustment procedures are detailed in this section. Section VII, Troubleshooting, contains additional material.

**5-48. PERFORMANCE TESTS**

5-49. CRITERIA

5-50. This instrument should meet the following Hewlett-Packard performance standards to assure operation within specifications. If this instrument fails to meet the following test specifications, refer to adjustment procedures within this section or Section VI, Troubleshooting.

5-51. TEST EQUIPMENT

5-52. The instruments and accessories required for completing performance tests are listed in Table 5-1.

*TABLE 5-1. RECOMMENDED TEST EQUIPMENT*

1. HP MODEL 740B DC VOLTAGE STANDARD

2. HP MODEL 3310A FUNCTION GENERATOR

3. HP MODEL 410C or 427A DC VOLTMETER

4. HP MODEL 202A LOW FREQUENCY FUNCTION GENERATOR

5-53. INITIAL CHECKS

5-54. To perform initial performance checks:

a. Set 115/230 selector switch to appropriate power source.

b. Connect power cable.

c. Install pen and paper.

d. Position POWER/SERVO toggle switch to ON-ON.

e. Position CHART toggle switch to HOLD. Paper is held down securely.

f. Position PEN toggle switch to DOWN.

g. Connect DC Standard to high and low (+ and -) Y-axis inputs.

h. Apply positive dc voltage. Pen moves upscale.

i. Return pen to zero position.

j. Disconnect DC Standard from Y inputs. Connect to X inputs.

k. Apply positive dc voltage. Pen moves across recording area.

5-55. Y-AXIS ACCURACY AND LINEARITY

a. Connect DC Standard to Y input terminals.

b. Place pen at exactly zero on Y-axis and at 5 inches (12. 5 cm) on X-axis.

c. Apply 0.7 volt to Y input terminals.

d. Pen should stop at 7 inches (18 cm) within ±0.014 in. (0.34 mm).

e. If pen does not stop within tolerance, adjust calibration control (R-126).

f. Reduce voltage applied in steps of 0.1V at each step.

g. After each step, pen should stop at 1 in. (2 cm) intervals within 0.014 in. (0.34 mm).

5-56. X-AXIS ACCURACY AND LINEARITY

a. Connect DC Standard to X input terminals.

b. Place pen at exactly zero on X-axis and at 3.5 in. (9 cm) on Y-axis.

c. Apply 1 volt to X input terminals.

d. Pen should stop at 10 inches (25 cm) within ±0.020 in. (0.5 mm).

e. If pen does not stop within tolerance, adjust calibration control (R226).

f. Reduce voltage applied in steps of 0.1V at each step.

g. After each step, pen should stop at 1 in. (2 cm) intervals within 0.020 in. (0.5 mm).

5-57. Y-AXIS SLEWING SPEED

a. Hook up recorder as shown in Figure 5-12.

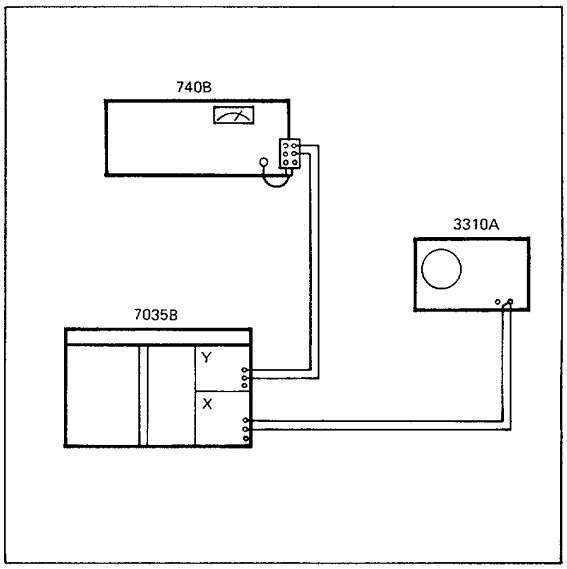



*FIGURE 5-12. Y-AXIS SLEWING SPEED TEST SETUP*

b. Set Function Generator to 0.5 Hz and triangular wave output with peak-to-peak output of 1V.

c. Position pen to bottom grid line.

d. Apply 0.7 VDC to Y input at beginning of an X excursion.

e. Measurement is shown in Figure 5-13.

5-58. X-AXIS SLEWING SPEED

a. Hook up recorder as shown in Figure 5-14.

b. Set Function Generator to 0.715 Hz and a triangular wave output with peak-to-peak output of 0.7V.

c. Position pen to bottom grid line.

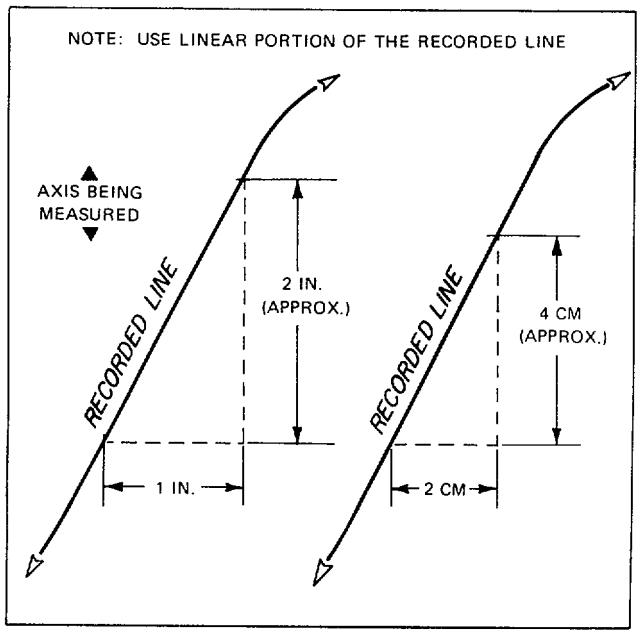



*FIGURE 5-13. SLEWING SPEED DETERMINATION*

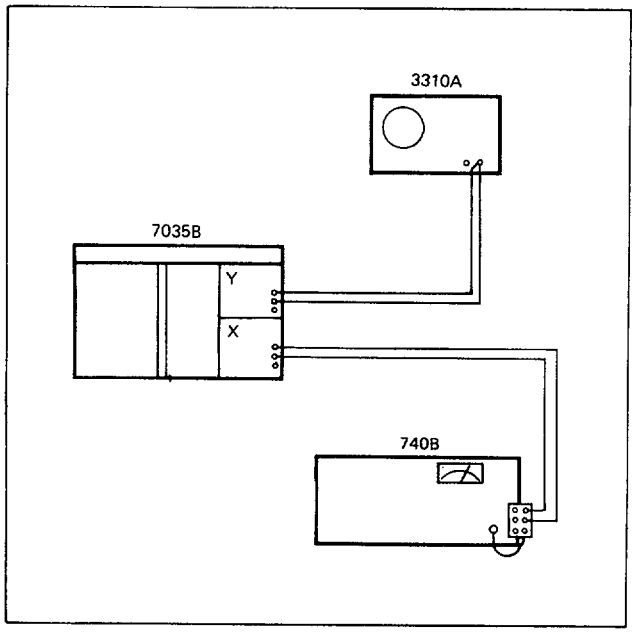



*FIGURE 5-14. X-AXIS SLEWING SPEED TEST SETUP*

d. Apply 1 VDC to X input at beginning of a Y excursion.

e. Measurement is shown in Figure 5-13.

5-59. COMMON MODE REJECTION

5-60. DC REJECTION

a. Set RANGE switch to 1 mV/in. (0.4 mV/cm). Connect input terminals with short between high (+) and guard, and 1K Resistor between low (-) and guard.

b. Connect DC Standard between Y guard terminal and ground.

c. Set DC Standard to 500 volts.

d. Pen will overshoot and settle to a level not It exceed 0.16 inch (4.0 mm) from initial position on chart.

e. Repeat at all fixed attenuator positions for Y inputs.

f. Repeat test for X-axis. Pen deflection is same.

**CAUTION** **Before removing input leads, reduce signal to zero.**

5-61. AC REJECTION

a. Set RANGE switch to 1 mV/in. (0.4 mV/cm). Connect the 1k ohm resistor between the high (+) and low (-) terminals, and a short between the low (-) and guard terminals.

b. Pen deflection shall not exceed 0.1 inch (2.54 mm) with pen in any position on paper.

c. Set Function Generator to 10 V peak-to-peak sine wave and sweep frequency ±3 Hz around line frequency.

d. Pen deflection shall not exceed 0.2 in. (5 mm) with pen at any position on paper.

e. Repeat at all fixed attenuator positions for Y inputs.

f. Repeat test for X-axis. Pen deflection is same.

**5-62. MECHANICAL ADJUSTMENTS**

5-63. PROCEDURE

5-64. Any adjustment to the instrument is deemed necessary only when it is determined the instrument is out of adjustment per specifications, but not malfunctioning due to component failure.

5-65. Y-AXIS DRIVE STRING TENSION CHECK/ ADJUSTMENT

5-66. The Y cable tension may be verified by measuring the force required to move the pen carriage downscale while the motor is locked. This required force shall be between the limits of 6 ounces and 12 ounces. To perform the procedure, it is necessary to first remove be rear hood and platen. The procedure is shown in Figure 5-15.

5-67. If the string tension is not correct, the string must be lengthened or shortened to attain the desired tension. This can be accomplished by removing the pen block from the pen arm and retying the knot on the end of the string. See paragraph 5-42.

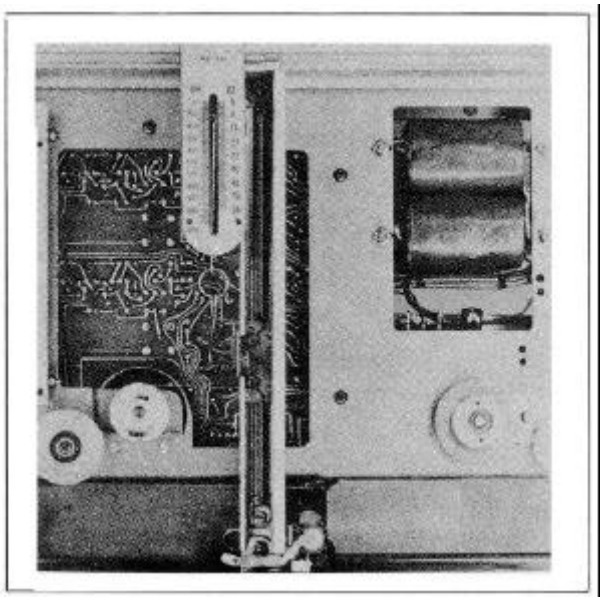


*FIGURE 5-15. Y-AXIS DRIVE STRING TENSION CHECK*

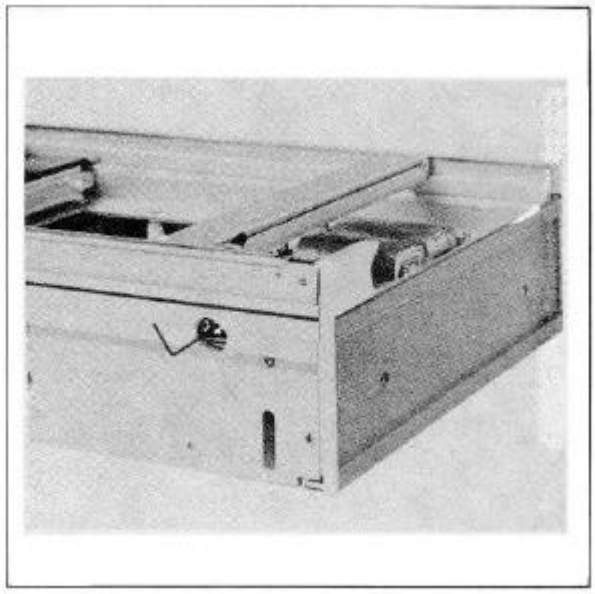


*FIGURE 5-16. Y-AXIS BACKLASH ADJUSTMENT (GEAR ADJUSTING SCREW)*

5-68. Y GEAR TRAIN BACKLASH ADJUSTMENT

5-69. The Y-axis drive system alignment requires adjusting two gears. These two gears must be adjusted for backlash in proper sequence for best results.

a. Remove rear hood. See paragraph 5-18.

b. Remove rear side panel. See paragraph 5-18.

c. Snap pen lift solenoid out of its holder.

d. Move pen carriage to left until the gear adjusting setscrew at rear of pen motor block is in line with large access hole in rear wall. See Figure 5-16.

e. Loosen gear locking screw in upper left corner of pen motor block (Figure 5-17).

f. Lightly push idler gear toward pen drive, and turn adjusting screw in or out to attain minimum backlash between two set gears.

g. Tighten gear locking screw.

h. Move pen carriage to extreme left-hand position and stand recorder on its right side.

i. Remove bottom cover.

j. Slightly loosen two motor clamping screws from bottom of the recorder. Rotate motor slightly, first in one direction and then in the other, while moving pen gear back and forth until motor pinion rotates freely with minimum backlash. This procedure varies mesh between motor pinion and pen drive gear due to an eccentric mounting shoulder. A slight amount of backlash is desirable for optimum operation (See Figure 5-18).

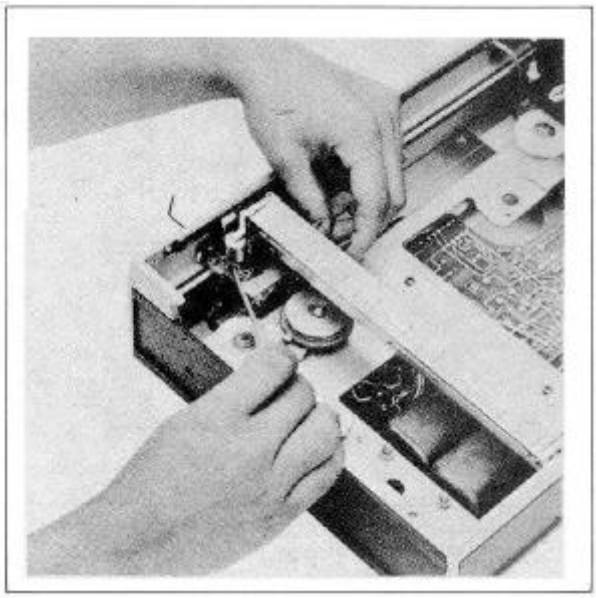


*FIGURE 5-17. Y-AXIS BACKLASH ADJUSTMENT (GEAR LOCKING SCREW)*

k. Tighten motor clamping screws and recheck for optimum backlash.

l. Reassemble recorder.

5-70. Y-AXIS PEN CARRIAGE ADJUSTMENT

5-71. The pen block rolls in the carriage arm on four plastic rollers. To adjust these rollers:

a. Move pen block to bottom of arm so 2-56 Bristol setscrew in block is aligned with notch in side of arm, see Figure 5-18.

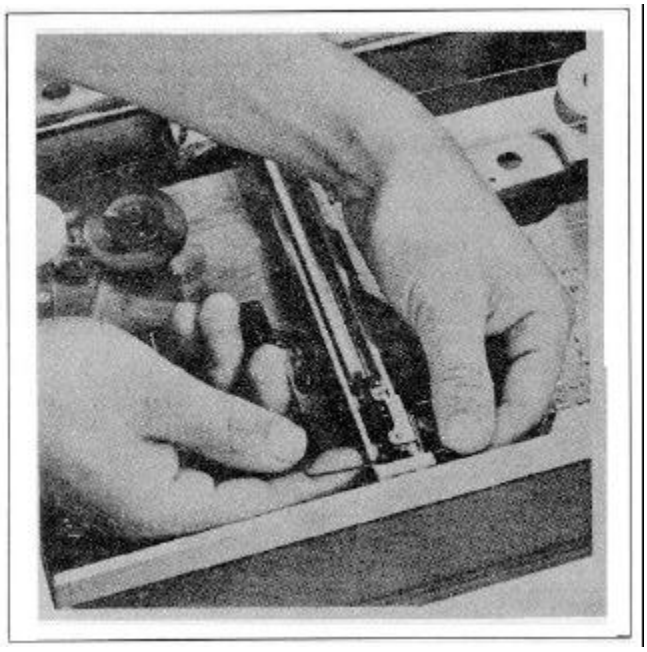


*FIGURE 5-18. Y-AXIS PEN CARRIAGE ADJUSTMENT*

b. Adjust setscrew to minimize sideplay of block with arm (Adjustment wrench provided in Accessory kit.)

c. Move pen block to upper end of arm so as to align upper setscrew with notch at upper end of arm. Repeat operation.

**NOTE: Care should be taken not to adjust out all sideplay. This will cause mechanical drag and result in a poor trace.**

5-72. Y-AXIS ALIGNMENT

5-73. If a vertical pen trace deviates from perpendicular when compared with correctly aligned paper grids, the carriage arm should be adjusted as follows:

a. Remove rear hood. See paragraph 5-18.

b. Remove pen scale. See paragraph 5-20.

c. Remove X-axis slidewire to prevent accidental damage. See paragraph 5-24.

d. Replace pen in notched holder.

e. Partially loosen 2 shouldered screws, A and B, at upper end of arm, see Figure 5-19.

f. Manually move arm in indicated direction until pen draws a line exactly parallel to vertical grid lines on graph paper.

g. Retighten both screws. Recheck alignment. Remove pen.

h. Reassemble.

5-74. X-AXIS CABLE TENSION CHECK/ADJUSTMENT

5-75. The X cable tension should be verified by measuring the force required to displace it at a given distance. With the arm at the extreme right, the force required to displace (in a plane parallel to the control panel and in a direction toward the front of the unit) the center of the longest span of the cable 1/4 inch past the vertical wall of the motor assembly trough shall be between the limits of 15 ounces and 32 ounces. See Figure 5-20. Some adjustment is possible by loosening and repositioning idler pulleys.

5-76. If adjustment is not possible by moving pulleys, a new cable must be installed, making sure that at time of installation the tension is correct. See paragraph 5-44.

5-77. X-AXIS DRIVE BELT TENSION CHECK/ ADJUSTMENT

5-78. The X-axis drive belt tension may be verified by measuring the force required to move the carriage arm to the right while the drive sheave is locked. This required force shall be between the limits of 20 ounces and 30 ounces. See Figure 5-21.

5-79. If adjustment is necessary:

a. Remove platen and bottom cover. See paragraph 5-18.

b. Slightly loosen two motor mounting screws from bottom of recorder. See Figure 5-22.

c. Rotate motor in indicated direction until desired tension attained.

d. Check belt tension. If force not between the limits of 20 and 30 ounces, repeat above steps.

e. Retighten motor mounting screws.

f. Reassemble.

5-80. X-AXIS DRIVE BELT REPLACEMENT

5-81. To replace the X-Axis drive belt proceed as follows:

a. Remove rear hood, platen, and bottom cover. See paragraph 5-18.

b. Loosen two motor mounting screws from bottom of recorder (see Figure 5-22) and rotate motor until belt is as loose as possible.

c. Remove two clamps holding pulley assembly and carefully lift assembly outward. Old belt will slip off. Remove from around motor.

d. Install new belt, Part No. 1500-0043.

e. Replace pulley assembly and clamps.

f. Adjust belt tension. See paragraph 5-77.

g. Reassemble.

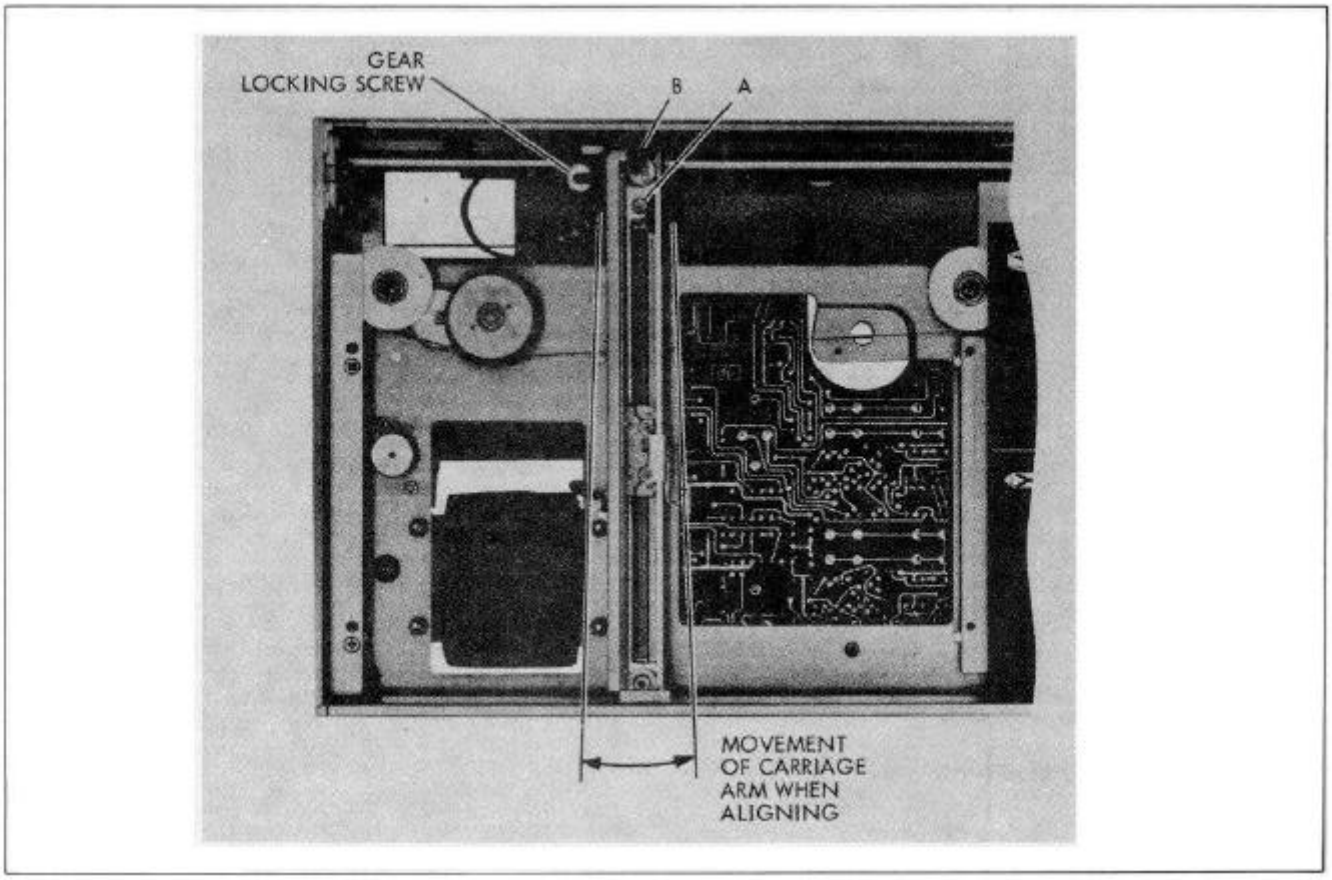



*FIGURE 5-19. Y-AXIS ALIGNMENT*

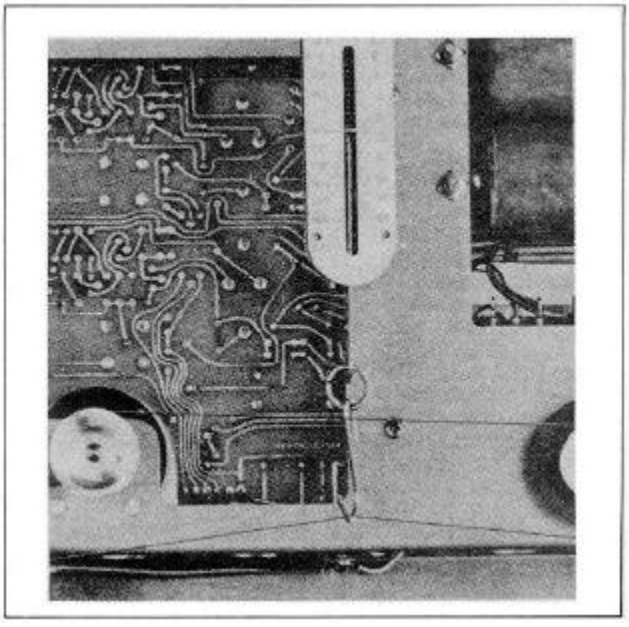


*FIGURE 5-20. X-AXIS CABLE TENSION CHECK*

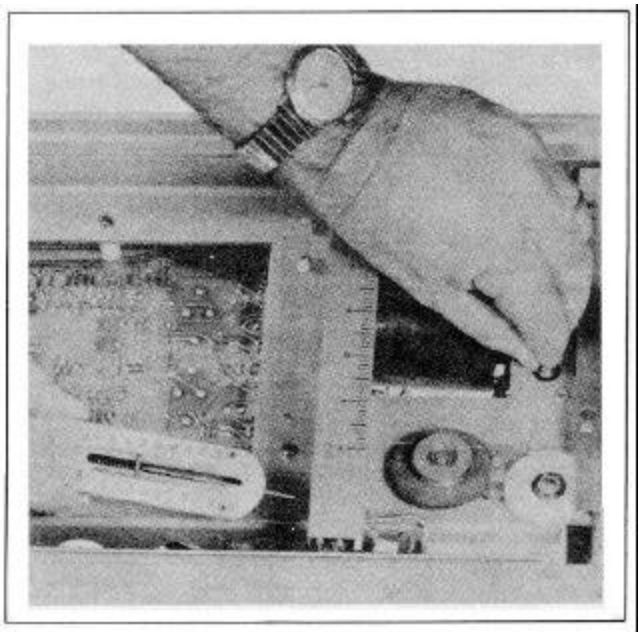


*FIGURE 5-21. X-AXIS DRIVE BELT TENSION CHECK*

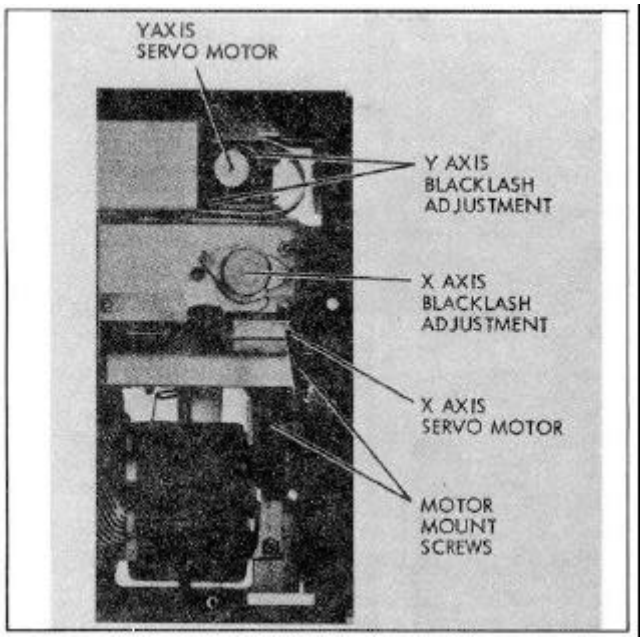



*FIGURE 5-22. DRIVE TRAIN ADJUSTMENTS*

5-82. X GEAR TRAIN BACKLASH ADJUSTMENT

5-83. Backlash of the gear drive system may be adjusted as follows:

a. Remove rear hood, platen, and bottom cover. See paragraph 5-18.

b. Using a 1/4 inch nut driver, slightly loosen two clamps which mount X-axis pulley and pinion on underside of chassis. See Figure 5-22.

c. Using thumb and fingers, rotate housing first in one direction and then other, while moving pen arm from side to side, until gear rotates freely with minimum backlash. A slight amount of backlash is desirable for optimum operation.

d. Tighten mounting clamps and recheck for minimum backlash. If minimum backlash not attained, repeat above steps.

e. Reassemble.

5-84. X-AXIS TRACK BEARING ADJUSTMENT

5-85. Adjustment of the X-axis track bearing is accomplished as follows:

a. Remove rear hood, rear side panel, and bottom cover. See paragraph 5-18.

b. Move pen arm until it is opposite access slot.

c. Using Phillips Pozidrive screwdriver, turn bearing adjusting screw until a slight amount of clearance is detectable between the five ball bearing rollers and track rod.

d. Reassemble.

**CAUTION** **Do not overtighten this adjustment. This could result in bearing damage or failure.**

5-86. X-AXIS DRIVE TRAIN BEARING REPLACEMENT

5-87. To replace any of the X-axis drive bearings, the X-axis drive cable must be partially or completely removed, depending on which bearing is affected. See Figure 5-23.

5-88. PULLEY BEARING REPLACEMENT. To replace either pulley bearing, proceed as follows:

a. Remove rear hood and platen. See paragraph 5-18.

b. Move pen carriage to its extreme position away from affected pulley.

c. Apply masking tape to remaining pulley and drive sheave so as to prevent cable from slipping off when tension is removed.

d. Remove bottom cover. See paragraph 5-18.

e. While holing pulley nut on bottom side of recorder, remove No. 6-32 screw mounting pulley. Remove pulley and its mounting stud.

f. Press out defective bearing. Replace with new bearing, Part No. 1410-0215.

g. Reassemble, making sure pulley is reinstalled with flat side up, as is other pulley.

5-89. DRIVE SHEAVE BEARING REPLACEMENT. To replace, proceed as follows:

a. Remove rear hood and platen. See paragraph 5-18.

b. Remove X-axis drive cable.

c. Remove retaining ring and slip sheave/gear assembly upwards and off stud.

d. Separate gear from sheave by removing 2 No. 2-56 flat head mounting screws with a Phillips screwdriver.

e. Push bearings (2) out bottom of sheave and replace with new bearing(s), Part No. 1410-0277.

f. Restring X-axis. See paragraph 5-44.

g. Reassemble.

5-90. BELT PULLEY BEARING REPLACEMENT. Replace as follows:

a. Remove rear hood, platen, and bottom cover. See paragraph 5-18.

b. Loosen two motor clamping screws (Figure 5-22). Rotate motor until belt is as loose as possible.

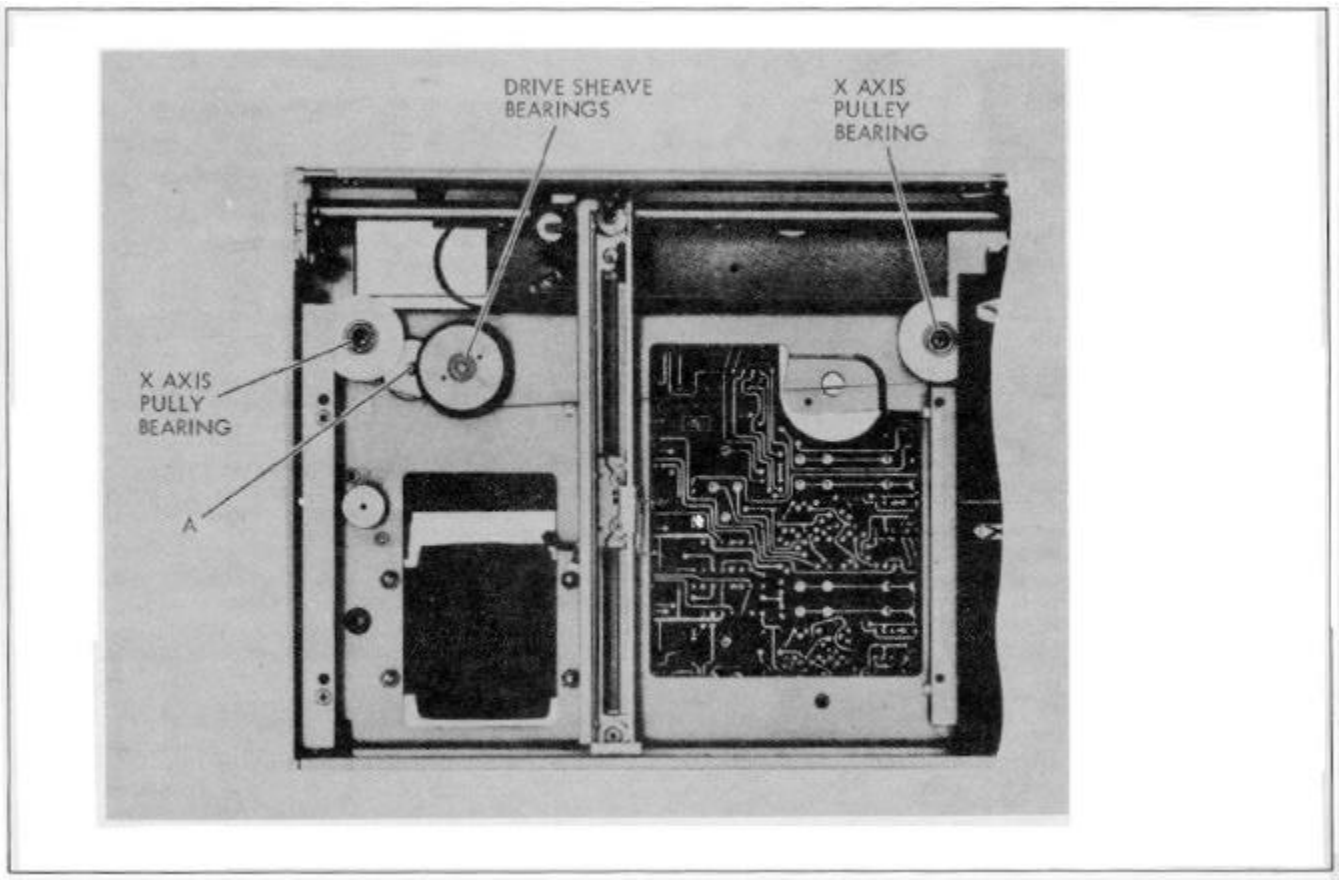



*FIGURE 5-23. X-AXIS GEAR TRAIN BEARINGS*

c. Remove two clamps holding pulley housing. Slip drive belt off pulley and pull assembly (A) out of its hold from bottom. See Figure 5-23.

d. Remove retaining ring from belt pulley shaft. Slide shaft out of housing.

e. Remove defective bearing(s) and replace with new bearing, Part No. 1410-0277.

f. Reinstall pulley. Adjust belt tension. See paragraph 5-76.

g. Reassemble.

5-91. ELECTRICAL ADJUSTMENTS

5-92. GAIN ADJUSTMENT

5-93. The gain potentiometers are labeled GAIN on the control panel and are adjustable wit a screwdriver. If gain in X or Y channel is insufficient (poor retrace) adjust as follows:

a. Connect low frequency Function Generator to X and Y input terminals. Set up for triangular output wave of 500 mV pk/pk at 0.1 Hz.

b. Set X RANGE switch to 100 mV/in. (40 mV/cm), Y RANGE switch to 1V/in. (0.4V/cm).

c. Turn on recorder.

d. Adjust R237 until minimum retrace error exists.

e. Pen speed should not exceed 1 in./sec (0.4 cm/sec).

f. Similarly, set Y RANGE switch to 100 mV/in. (40 mV/cm), X RANGE switch to 1V/in. (0.4V/cm).

g. Adjust R137 for optimum retrace at 1 in./sec (0.4 cm/sec).

5-94. CALIBRATION ADJUSTMENT

5-95. If recalibration adjustment is required to accommodate various graph papers, etc., perform the following procedure:

a. Connect DC Standard to X input terminals.

b. Set RANGE switch to 100 mV/in. (40 mV/cm).

c. Adjust ZERO controls to position pen exactly at zero.

d. Apply 1.0 Vdc (1.25V) signal to X input terminals.

e. Adjust R226 to position pen to full scale.

f. Remove signal from X input terminals.

g. Apply 0.7 Vdc (0.9 Vdc) to Y input terminals.

h. Adjust R126 to position pen to full scale.

i. In the event full scale cannot be reached by using calibration controls, check electronic reference for output of 9.0 volts ±5%.

5-96. PHASE SHIFT ADJUSTMENT

5-97. Assuming both X and Y axes have been adjusted by means of the retrace curves described in paragraph 5-91, the attenuator switches may be set to identical values in both X and Y to produce a straight line of 45 degree angle. If the retrace test made on X and Y demonstrates zero trace, the gap which appears in the 45 degree retrace line will be due to a phase difference or time lag between the two recording axes. Phase adjust is accomplished by adjusting R114. Access to R114 is obtained by removing bottom cover. See paragraph 5-18 and Figure 5-24.

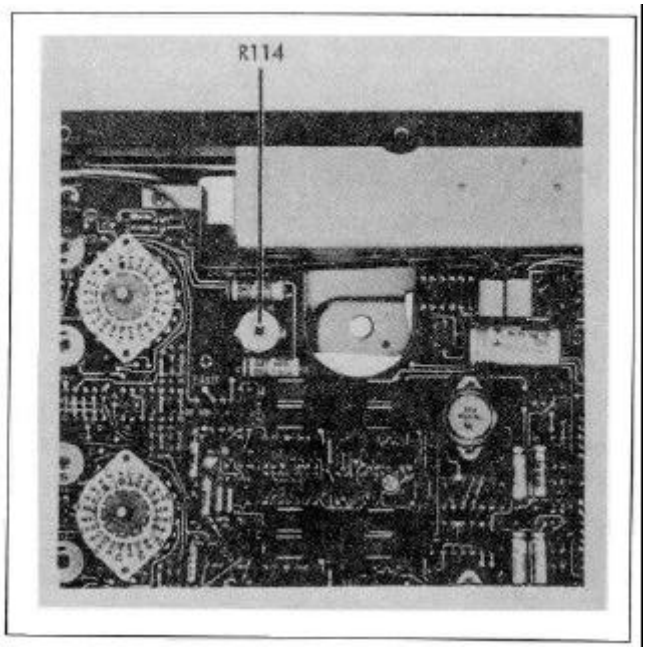



*FIGURE 5-24. CIRCUIT BOARD ADJUSTMENT*

# SECTION VI

# PARTS LIST

## 6-1. INTRODUCTION

6-2. This section contains complete information on parts list presented in an alphanumerical and numerical order. The procedure for ordering replacement parts is also contained in this section.

## 6-3. PARTS LIST

6-4. ALPHANUMERICAL TABLE

6-5. Table 6-1 lists parts in alphanumerical order by schematic circuit symbols, H-P number, quantity, five digit manufacturer's code, and manufacturer's part number.

6-6. MISCELLANEOUS PARTS

6-7. Table 6-2 lists miscellaneous items not related to those parts in Table 6-1. They will be listed by part number, description, and manufacturer.

6-8. RECOMMENDED SPARES

6-9. Table 6-3 lists all components with mortality experience. Recommended quantities to stock for maintaining the instrument for a one-year period are specified in the quantity column.

6-10. CODE LIST OF MANUFACTURERS

6-11. Table 6-4 lists the five-digit code number assigned to a specific manufacturer. This table is a cross-reference to Table 6-1 in that the five-digit number listed in Table 6-1 is identified by name in this table.

6-12. ILLUSTRATED PARTS BREAKDOWN.

6-13. Additional parts information is included to identify other subassemblies. This information is presented as a parts breakdown illustration with an accompanying legend. See Figures 6-1 and 6-2.

*TABLE 6-1. PARTS LIST*

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|---|---|---|---|---|---|
| A1 | | | X-Y RECORDER | | |
| B101 | 5080-3696 | 1 | Y-AXIS SERVO MOTOR | 28480 | 5080-3696 |
| B201 | 5080-3695 | 1 | X-AXIS SERVO MOTOR | 28480 | 5080-3695 |
| C101 | 0160-0819 | 4 | C:FXD MY 0.047 UF 10% 600VDCW | 14655 | WMF-6S47 |
| C102 | 0160-0819 | | C:FXD MY 0.047 UF 10% 600VDCW | 14655 | WMF-6S47 |
| C103 | 0180-0291 | 10 | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C104 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C105 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C106 | 0150-0121 | 2 | C:FXD CER 0.1 UF +80-20% 50VDCW | 56289 | 5C50BIS-CML |
| C107 | | | NOT USED | | |
| C108 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C109 | 0160-0161 | 4 | C:FXD MY 0.01 UF 10% 200VDCW | 56289 | 192P10392-PTS |
| C110 | 0160-0161 | | C:FXD MY 0.01 UF 10% 200VDCW | 56289 | 192P10392-PTS |
| C111 | | | NOT USED | | |
| C112 | 0180-0374 | 6 | C:FXD TANT .10 UF 10% 20VDCW | 56289 | 150D106X9020B2-DYS |
| C113 | 0180-0374 | | C:FXD TANT .10 UF 10% 20VDCW | 56289 | 150D106X9020B2-DYS |
| C114 | 0180-0137 | 4 | C:FXD ELECT 100 UF 20% 10VDCW | 56289 | 150D107X0010R2-DYS |
| C115 | 0180-0137 | | C:FXD ELECT 100 UF 20% 10VDCW | 56289 | 150D107X0010R2-DYS |
| C116 | 0160-0137 | 4 | C:FXD CER 0.33 UF 20% 25VDCW | 56289 | 5C10A7 CML |
| C117 | 0160-0818 | 6 | C:FXD CER 0.02 UF 20% 100VDCW | 56289 | C023B101H203MS27-CDH |
| C118 | 0180-0374 | | C:FXD TANT .10 UF 10% 20VDCW | 56289 | 150D106X9020B2-DYS |
| C119 | 0160-0818 | | C:FXD CER 0.02 UF 20% 100VDCW | 56289 | C023B101H203MS27-CDH |
| C120 | 0160-0818 | | C:FXD CER 0.02 UF 20% 100VDCW | 56289 | C023B101H203MS27-CDH |
| C121 | 0160-0174 | 2 | C:FXD CER 0.47 UF + 80-20% 25VDCW | 56289 | 5C11B7S-CML |
| C122 | 0160-0137 | | C:FXD CER 0.33 UF 20% 25VDCW | 56289 | 5C10A7 CML |
| C123 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C124 | 0160-2105 | 3 | C:FXD CER 0.001 UF +100-0% 1000VDCW | 72982 | 8015V-102P |
| C125 | 0180-0094 | 4 | C:FXD ELECT 100 UF + 75-10% 25VDCW | 56289 | 30D107G025DD2-DSM |
| C126 | 0180-0094 | | C:FXD ELECT 100 UF + 75-10% 25VDCW | 56289 | 30D107G025DD2-DSM |
| C201 | 0160-0819 | | C:FXD MY 0.047 UF 10% 600VDCW | 14655 | WMF-6S47 |
| C202 | 0160-0819 | | C:FXD MY 0.047 UF 10% 600VDCW | 14655 | WMF-6S47 |
| C203 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C204 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C205 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C206 | 0150-0121 | | C:FXD CER 0.1 UF +80-20% 50VDCW | 56289 | 5C50BIS-CML |
| C207 | | | NOT USED | | |
| C208 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C209 | 0160-0161 | | C:FXD MY 0.01 UF 10% 200VDCW | 56289 | 192P10392-PTS |
| C210 | 0160-0161 | | C:FXD MY 0.01 UF 10% 200VDCW | 56289 | 192P10392-PTS |
| C211 | | | NOT USED | | |
| C212 | 0180-0374 | | C:FXD TANT .10 UF 10% 20VDCW | 56289 | 150D106X9020B2-DYS |
| C213 | 0180-0374 | | C:FXD TANT .10 UF 10% 20VDCW | 56289 | 150D106X9020B2-DYS |
| C214 | 0180-0137 | | C:FXD ELECT 100 UF 20% 10VDCW | 56289 | 150D107X0010R2-DYS |
| C215 | 0180-0137 | | C:FXD ELECT 100 UF 20% 10VDCW | 56289 | 150D107X0010R2-DYS |
| C216 | 0160-0137 | | C:FXD CER 0.33 UF 20% 25VDCW | 56289 | 5C10A7 CML |
| C217 | 0160-0818 | | C:FXD CER 0.02 UF 20% 100VDCW | 56289 | C023B101H203MS27-CDH |
| C218 | 0180-0374 | | C:FXD TANT .10 UF 10% 20VDCW | 56289 | 150D106X9020B2-DYS |
| C219 | 0160-0818 | | C:FXD CER 0.02 UF 20% 100VDCW | 56289 | C023B101H203MS27-CDH |
| C220 | 0160-0818 | | C:FXD CER 0.02 UF 20% 100VDCW | 56289 | C023B101H203MS27-CDH |
| C221 | 0160-0174 | | C:FXD CER 0.47 UF + 80-20% 25VDCW | 56289 | 5C11B7S-CML |
| C222 | 0160-0137 | | C:FXD CER 0.33 UF 20% 25VDCW | 56289 | 5C10A7 CML |
| C223 | 0180-0291 | | C:FXD ELECT 1.0 UF 10% 35VDCW | 56289 | 150D105X9035A2-DYS |
| C224 | 0160-2105 | | C:FXD CER 0.001 UF + 100-0% 1000VDCW | 72982 | 801-Z5V-102P |
| C225 | 0180-0094 | | C:FXD ELECT 100 UF + 75-10% 25VDCW | 56289 | 30D107G025DD2-DSM |
| C226 | 0180-0094 | | C:FXD ELECT 100 UF + 75-10% 25VDCW | 56289 | 30D107G025DD2-DSM |
| C301 | 0160-2074 | 2 | C:FXD POLY 0.22 UF 1% 100VDCW | 14752 | 410B |
| C302 | 0160-2074 | | C:FXD POLY 0.22 UF 1% 100VDCW | 14752 | 410B |
| C402 | 0180-1984 | 1 | C:FXD AL ELECT 350 UF + 75-10% 50VDCW | 56289 | 34D357G050HJ2-DSB |
| C501 | 0150-0119 | 2 | C:FXD CER 2X.01 µF ±20% 250WVAC | 28480 | 0150-0119 |
| C502 | 0150-0119 | 2 | C:FXD CER 2X.01 µF ±20% 250WVAC | 28480 | 0150-0119 |
| CR101 | 1901-0025 | 6 | DIODE:SILICON 100MA/1V | 07263 | FD 2387 |
| CR102 | 1901-0025 | | DIODE:SILICON 100MA/1V | 07263 | FD 2387 |
| CR103 | 1901-0025 | | DIODE:SILICON 100MA/1V | 07263 | FD 2387 |
| CR104 | 1902-0034 | 2 | DIODE:5.76V 10% | 28480 | 1902-0034 |
| CR105 | 1901-0022 | 2 | DIODE:SILICON 0.56V AT 1 MA | 28480 | 1901-0022 |
| CR106 | 1901-0191 | 19 | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR107 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR108 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR109 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR110 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR111 | 1902-0786 | 4 | DIODE:T.C. REFERENCE JEDEC TYPE | 04713 | 1N937 |
| CR112 | 1902-0202 | 4 | DIODE:BREAKDOWN:15.0V 5% 1W | 28480 | 1906-0202 |
| CR113 | 1902-0786 | | DIODE:REFERENCE JEDEC TYPE | 04713 | 1N937 |
| CR114 | 1902-0202 | | DIODE BREAKDOWN:15.0V 5% 1W | 28480 | 1901-0202 |
| CR115 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |

*TABLE 6-1. PARTS LIST (Continued)*

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|---|---|---|---|---|---|
| CR501 | 1901-0470 | 4 | DIODE:SILICON 0.75A 1000PIV | 28480 | 1901-0470 |
| CR502 | 1901-0470 | | DIODE:SILICON 0.75A 1000PIV | 28480 | 1901-0470 |
| CR503 | 1901-0470 | | DIODE:SILICON 0.75A 1000PIV | 28480 | 1901-0470 |
| CR504 | 1901-0470 | | DIODE:SILICON 0.75A 1000PIV | 28480 | 1901-0470 |
| CR116 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR117 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR118 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR201 | 1901-0025 | | DIODE:SILICON 100MA/1V | 07263 | FD 2387 |
| CR202 | 1901-0025 | | DIODE.SILICON 100MA/1V | 07263 | FD 2387 |
| CR203 | 1901-0025 | | DIODE:SILICON 100MA/1V | 07263 | FD 2387 |
| CR204 | 1901-0034 | | DIODE:5.76V 10% | 28480 | 1902-0034 |
| CR205 | 1901-0022 | | DIODE:SILICON 0.56V AT 1 MA | 28480 | 1901-0022 |
| CR206 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR207 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR208 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR209 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR210 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR211 | 1902-0786 | | DIODE:T.C. REFERENCE JEDEC TYPE | 04713 | 1N937 |
| CR212 | 1902-0202 | | DIODEBREAKDOWN:15.0V 5% 1W | 28480 | 1902-0202 |
| CR213 | 1902-0786 | | DIODE:T.C.REFERENCE JEDEC TYPE | 04713 | 1N937 |
| CR214 | 1902-0202 | | DIODE BREAKDOWN:15.0V 5% 1W | 28480 | 1902-0202 |
| CR215 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR216 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR217 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR218 | 1901-0191 | | DIODE:SILICON 0.75A 100PIV | 04713 | SR1358-2 |
| CR301 | 1901-0159 | 2 | DIODE:SILICON 0.75A 400PIV | 04713 | SR1358-4 |
| CR302 | 1901-0159 | | DIODE:SILICON 0.75A 400PIV | 04713 | SR1358-4 |
| CR401 | 1901-0191 | | DIODE:SILICON 0.75 A 100PIV | 04713 | SR1358-2 |
| CR501 | 1901-0487 | 2 | DIODE:SILICON 1500 PIV | 28480 | 1901-0487 |
| CR402 | 1901-0033 | | DIODE:SILICON | 28480 | 1901-0033 |
| CR502 | 1901-0487 | | DIODE:SILICON 1500 PIV | 28480 | 1901-0487 |
| DS301 | 2140-0047 | 4 | LAMP:NEON GLOW 0.8 MILLIAMPS | 08806 | A1C |
| DS302 | 2140-0047 | | LAMP:NEON GLOW 0.8 MILLIAMPS | 08806 | A1C |
| DS303 | 2140-0047 | | LAMP:NEON GLOW 0.8 MILLIAMPS | 08806 | A1C |
| DS304 | 2140-0047 | | LAMP:NEON GLOW 0.8 MILLIAMPS | 08806 | A1C |
| DS601 | 1450-0495 | 1 | LIGHT INDICATOR, WHITE PLASTIC LENS | 08717 | 895-W-C2A-22K |
| F601 | 2110-0065 | 1 | FUSE:0.375A 250V (FOR 230V LINE) | 75915 | 312.375 |
| F601 | 2110-0063 | 1 | FUSE:0.75A 250V (FOR 115V LINE) | 75915 | 312.750 |
| F601 | 1400-0084 | 1 | FUSEHOLDER:EXTRACTOR POST TYPE | 75915 | 342014 |
| J101 | 1510-0008 | 4 | BINDING POST:RED | 28480 | 1510-0008 |
| J102 | 1510-0008 | | BINDING POST:RED | 28480 | 1510-0008 |
| J103 | 1910-0009 | 1 | | | |
| J201 | 1510-0008 | | BINDING POST:RED | 28480 | 1510-0008 |
| J202 | 1510-0008 | | BINDING POST:RED | 28480 | 1510-0008 |
| J203 | 1510-0009 | 1 | BINDING POST:BLACK | 28480 | 1510-0009 |
| J601 | 8120-1378 | 1 | CABLE ASSY:AC POWER CORD | 70903 | KH-7081 |
| J602 | 1251-0292 | 1 | CONNECTOR:FEMALE 24 PIN | 28480 | 1251-0292 |
| J602 | 1251-0293 | 1 | CONNECTOR:24 CONTACT | 28480 | 1251-0293 |
| K401 | 07035-81640 | 1 | RELAY | 28480 | 07035-81640 |
| P601 | 1251-2357 | 1 | SOCKET:3-PIN MALE POWER RECEPTACLE | 82389 | EAC-301 |
| Q101 | 1855-0067 | 4 | TSTR:FET SI N-CHANNEL | 28480 | 1855-0067 |
| Q102 | 1855-0067 | | TSTR:FET SI N-CHANNEL | 28480 | 1855-0067 |
| Q103 | 1854-0201 | 4 | TSTR:SI NPN | 80131 | 2N3391A |
| Q104 | 1853-0020 | 4 | TSTR:SI PNP (SELECTED FROM 2N3702) | 28480 | 1853-0020 |
| Q105 | 1854-0202 | 3 | TSTR:SI NPN | 80131 | 2N3390 |
| Q106 | 1854-0201 | | TSTR:SI NPN | 80131 | 2N3391A |
| Q107 | 1854-0202 | | TSTR:SI NPN | 80131 | 2N3390 |
| Q108 | 1853-0020 | | TSTR:SI PNP (SELECTED FROM 2N3702) | 28480 | 1853-0020 |
| Q109 | 1854-002 | 2 | TSTR:SI NPN | 07263 | S17843 |
| Q110 | 5060-4502 | 2 | TRANSISTOR | 28480 | 5060-4502 |
| Q201 | 1855-0067 | | TSTR:FET SI N-CHANNEL | 28480 | 1855-0067 |
| Q202 | 1855-0067 | | TSTR:FET SI N-CHANNEL | 28480 | 1855-0067 |
| Q203 | 1854-0201 | | TSTR:SI NPN | 80131 | 2N3391A |
| Q204 | 1853-0020 | | TSTR:SI PNP (SELECTED PROM 2N3702) | 28480 | 1853-0020 |
| Q205 | 1854-0202 | | TSTR:SI NPN | 80131 | 2N3390 |
| Q206 | 1854-0201 | | TSTR:SI NPN | 80131 | 2N3391A |
| Q207 | 1854-0020 | 1 | TSTR:SI NPN | 28480 | 1854-0020 |
| Q208 | 1853-0020 | | TSTR:SI PNP (SELECTED FROM 2N3702) | 28480 | 1853-0020 |
| Q209 | 1854-0022 | | TSTR:SI NPN | 07263 | S17843 |
| Q210 | 5060-4502 | | TRANSISTOR | 28480 | 5060-4502 |
| R101 | 0698-5527 | 4 | R:FXD FLM 900K OHM 0.1% 1/4W | 28480 | 0698-5527 |
| R102 | 0698-4342 | 6 | R:FXD FLM 90K OHM 0.1% 1/8W | 28480 | 0698-4342 |
| R103 | 0698-5454 | 2 | R:FXD FLM 9K OHM 0.1% 1/8W | 28480 | 0698-5454 |
| R104 | 0698-5453 | 2 | R:FXD FLM 900 OHM 0.1% 1/8W | 28480 | 0698-5453 |
| R105 | 0698-4343 | 2 | R:FXD FLM 100 OHM 0.1% 1/8W | 28480 | 0698-4343 |
| R106 | 0698-5527 | | R:FXD FLM 900K OHM 0.1% 1/4W | 28480 | 0698-5527 |
| R107 | 0698-4342 | | R:FXD FLM 90K OHM 0.1% 1/8W | 28480 | 0698-4342 |
| R108 | 2100-2682 | 4 | R:VAR WW 10K OHM 10% LIN 2W | 28480 | 2100-2682 |
| R109 | 0684-1021 | 6 | R:FXD COMP 1000 OHM 10% 1/4W | 01121 | CB 1021 |
| R110 | 0698-3229 | 4 | R:FXD FLM 1K OHM 1% 1/8W | 28480 | 0698-3229 |

See introduction to this section for ordering information

*TABLE 6-1. PARTS LIST (Continued)*

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|---|---|---|---|---|---|
| R111 | 0698-4342 | | R:FXD FLM 90K OHM 0.1% 1/8W | 28480 | 0698-4342 |
| R112 | 0757-0201 | 2 | R:FXD FLM 6.81K OHM 1% 1/8W | 28480 | 0757-0201 |
| R113 | 0757-0433 | 2 | R:FXD MET FLM 3.32K OHM 1% 1/8W | 28480 | 0757-0433 |
| R114 | 2100-0396 | 2 | R:VAR WW 10K OHM LIN 20% 1W | 28480 | 2100-0396 |
| R115 | 0684-1531 | 4 | R:FXD COMP 15K OHM 10% 1/4W | 01121 | CB 1531 |
| R116 | 0684-1531 | | R:FXD COMP 15K OHM 10% 1/4W | 01121 | CB 1531 |
| R117 | 0683-1045 | 4 | R:FXD COMP 100K OHMS 5% 1/4W | 01121 | CB 1045 |
| R118 | 0683-1045 | | R:FXD COMP 100K OHMS 5% 1/4W | 01121 | CB 1045 |
| R119 | 0698-3229 | | R:FXD FLM 1K OHM 1% 1/8W | 28480 | 0698-3229 |
| R120 | 0698-4160 | 2 | R:FXD FLM 866K OHM 1% 1/4W | 28480 | 0698-4160 |
| R121 | 0698-4160 | | R:FXD FLM 866K OHM 1% 1/4W | 28480 | 0698-4160 |
| R122 | 0684-1041 | 4 | R:FXD COMP 100K OHM 10% 1/4W | 01121 | CB 1041 |
| R123 | 2100-2682 | | R:VAR WW 10K OHM 10% LIN 2W | 28480 | 2100-2682 |
| R124 | 07035-80750 | 1 | SLIDEWIRE ASSEMBLY 3.5K OHM | 28480 | 07035-80750 |
| R124 | 5080-7706 | 1 | WIPER-Y-AXIS | 28480 | 5080-7706 |
| R125 | 0698-5154 | 1 | R:FXD FLM 866 OHM 1% 1/4W | 28480 | 0698-5154 |
| R126 | 2100-2289 | 2 | R:VAR WW 1K OHM ± 2% 2W | 28480 | 2100-2289 |
| R127 | 0683-1055 | 4 | R:FXD COMP 1 MEGOHM 5% 1/4W | 01121 | CB 1055 |
| R128 | 0684-4731 | 6 | R:FXD COMP 47K OHM 10% 1/4W | 01121 | CB 4731 |
| R129 | 0683-2025 | 4 | R:FXD COMP 2000 OHM 5% 1/4W | 01121 | CB 2025 |
| R130 | 0683-2025 | | R:FXD COMP 2000 OHM 5% 1/4W | 01121 | CB 2025 |
| R131 | 0684-2731 | 2 | R:FXD COMP 27K OHM 10% 1/4W | 01121 | CB 2731 |
| R132 | 0684-4731 | | R:FXD COMP 47K OHM 10% 1/4W | 01121 | CB 4731 |
| R133 | 0683-1055 | | R:FXD COMP 1 MEGOHM 5% 1/4W | 01121 | CB 1055 |
| R134 | 0684-1541 | 4 | R:FXD COMP 150K OHM 10% 1/4W | 01121 | CB 1541 |
| R135 | 0684-1541 | | R:FXD COMP 150K OHM 10% 1/4W | 01121 | CB 1541 |
| R136 | 0699-0001 | 2 | R:FXD COMP 2.7 OHM 10% 1/2W | 01121 | EB 27G1 |
| R137 | 2100-1729 | 2 | R:VAR WW 10 OHM 20% LIN 2W | 28480 | 2100-1729 |
| R138 | 0684-4741 | 4 | R:FXD COMP 470K OHM 10% 1/4W | 01121 | CB 4741 |
| R139 | 0684-1031 | 2 | R:FXD COMP 10K OHM 10% 1/4W | 01121 | CB 1031 |
| R140 | 0684-4741 | | R:FXD COMP 470K OHM 10% 1/4W | 01121 | CB 4741 |
| R141 | 0684-1831 | 2 | R:FXD COMP 18K OHM 10% 1/4W | 01121 | CB 1831 |
| R142 | 0684-3311 | 4 | R:FXD COMP 33K OHM 10% 1/4W | 01121 | CB 3331 |
| R143 | 0683-3945 | 2 | R:FXD COMP 390K OHM 5% 1/4W | 01121 | CB 3945 |
| R144 | 0684-4731 | | R:FXD COMP 47K OHM 10% 1/4W | 01121 | CB 4731 |
| R145 | 0683-2225 | 2 | R:FXD COMP 2.2K OHM 5% 1/4W | 01121 | CB 2225 |
| R147 | 0684-1841 | 2 | R:FXD COMP 180K OHM 10% 1/4W | 01121 | CB 1841 |
| R148 | 0684-1041 | | R:FXD COMP 100K OHM 10% 1/4W | 01121 | CB 1041 |
| R149 | 0684-1021 | | R:FXD COMP 1000 OHM 10% 1/4W | 01121 | CB 1021 |
| R150 | 0684-3331 | | R:FXD COMP 33K OHM 10% 1/4W | 01121 | CB 3331 |
| R151 | 0684-1021 | | R:FXD COMP 1000 OHM 10% 1/4W | 01121 | CB 1021 |
| R152 | 0684-4711 | 2 | R:FXD COMP 470 OHM 10% 1/4W | 01121 | CB 4711 |
| R153 | 0684-1521 | 2 | R:FXD COMP 1500 OHM 10% 1/4W | 01121 | CB 1521 |
| R154 | 0683-4725 | | R:FXD COMP 4700 OHM5% 1/4W | 01121 | CB 4725 |
| R155 | 0813-0046 | 2 | R:FXD WW 1 OHM 10% 3W | 28480 | 0813-0046 |
| R156 | 0683-6215 | 4 | R:FXP COMP 620 OHM 5% 1/4W | 01121 | CB 6215 |
| R157 | 0761-0049 | 4 | R:FXD MET OX 200 OHM 5% 1W | 28480 | 0761-0049 |
| R158 | 0683-6215 | | R:FXD COMP 620 OHM 5% 1/4W | 01121 | CB 6215 |
| R159 | 0761-0049 | | R:FXD MET OX 200 OHM 5% 1W | 28480 | 0761-0049 |
| R201 | 0698-5527 | | R:FXD FLM 900K OHM 0.1% 1/4W | 28480 | 0698-5527 |
| R202 | 0698-4342 | | R:FXD FLM 90K OHM 0.1% 1/8W | 28480 | 0698-4342 |
| R203 | 0698-5454 | | R:FXD FLM 9K OHM 0.1% 1/8W | 28480 | 0698-5454 |
| R204 | 0698-5453 | | R:FXD FLM 900 OHM 0.1% 1/8W | 28480 | 0698-5453 |
| R205 | 0698-4343 | | R:FXD FLM 100 OHM 0.1% 1/8W | 28480 | 0698-4343 |
| R206 | 0691-5527 | | R:FXD FLM 900K OHM 0.1% 1/8W | 28480 | 0698-5527 |
| R207 | 0698-4342 | | R:FXD FLM 90K OHM 0.1% 1/8W | 28480 | 0698-4342 |
| R208 | 2100-2682 | | R:VAR WW 10K OHM 10% LIN 2W | 28480 | 2100-2682 |
| R209 | 0684-1021 | | R:FXD COMP 1000 OHM 10% 1/4W | 01121 | CB 1021 |
| R210 | 0698-3229 | | R:FXD FLM 1K OHM 1% 1/8W | 28480 | 0698-3229 |
| R211 | 0698-4342 | | R:FXD FLM 90K OHM 0.1% 1/8W | 28480 | 0698-4342 |
| R212 | 0757-0201 | | R:FXD FLM 6.81K OHM 1% 1/8W | 28480 | 0757-0201 |
| R213 | 0757-0433 | | R:FXD MET 3.32K OHM 1% 1/8W | 28480 | 0757-0433 |
| R214 | 0683-4725 | 1 | R:FXD COMP 4700 OHM 5% 1/4W | 28480 | 2100-0396 |
| R215 | 0684-1531 | | R:FXD COMP 15K OHM 10% 1/4W | 01121 | CB 1531 |
| R216 | 0684-1531 | | R:FXD COMP 15K OHM 10% 1/4W | 01121 | CB 1531 |
| R217 | 0683-1045 | | R:FXD COMP 100K OHM 5% 1/4W | 01121 | CB 1045 |
| R218 | 0683-1045 | | R:FXD COMP 100K OHM 5% 1/4W | 01121 | CB 1045 |
| R219 | 0698-3229 | | R:FXD FLM 1K OHM 1% 1/8W | 28480 | 0698-3229 |
| R220 | 0698-4159 | 2 | R:FXD FLM 604K OHM 1% 1/4W | 28480 | 0698-4159 |
| R221 | 0698-4159 | | R:FXD FLM 604K OHM 1% 1/4W | 28480 | 0698-4159 |

See introduction to this section for ordering information

*TABLE 6-1. PARTS LIST (Continued)*

| Reference Designation | HP Part Number | Qty | Description | Mfr Code | Mfr Part Number |
|---|---|---|---|---|---|
| R222 | 0684-1041 | | R:FXD COMP 100K OHM 10% 1/4W | 01121 | CB 1041 |
| R223 | 2100-2682 | | R:VAR WW 10K OHM 10% LIN 2W | 28480 | 2100-2682 |
| R224 | 07035-80730 | 1 | SLIDEWIRE ASSY:5K OHM | 28480 | 07035-80730 |
| R224 | 5060-4570 | 1 | WIPER X-AXIS | 28480 | 5060-4570 |
| R225 | 0757-0427 | 1 | R:FXD MET FLM 1.5K OHM 1% 1/8W | 28480 | 0757-0427 |
| R226 | 2100-2289 | | R:VAR 1K ± 20% 2W | 28480 | 2100-2289 |
| R227 | 0683-1055 | | R:FXD COMP 1 MEGOHM 5% 1/4W | 01121 | CB 1055 |
| R228 | 0683-4731 | | R:FXD COMP 47K OHM 10% 1/4W | 01121 | CB 4731 |
| R229 | 0683-2025 | | R:FXD COMP 2000 OHM 5% 1/4W | 01121 | CB 2025 |
| R230 | 0683-2025 | | R:FXD COMP 2000 OHM 5% 1/4W | 01121 | CB 2025 |
| R231 | 0684-2731 | | R:FXD COMP 27K OHM 10% 1/4W | 01121 | CB 2731 |
| R232 | 0684-4731 | | R:FXD COMP 47K OHM 10% 1/4W | 01121 | CB 4731 |
| R233 | 0683-1055 | | R:FXD COMP 1 MEGOHM 5% 1/4W | 01121 | CB 1055 |
| R234 | 0684-1541 | | R:FXD COMP 150K OHM 10% 1/4W | 01121 | CB 1541 |
| R235 | 0684-1541 | | R:FXD COMP 150K OHM 10% 1/4W | 01121 | CB 1541 |
| R236 | 0699-0001 | | R:FXD COMP 2.7 OHM 10% 1/2W | 01121 | EB 27G1 |
| R237 | 2100-1729 | | R:VAR WW 10 OHM 20% LIN 2W | 28480 | 2100-1729 |
| R238 | 0684-4741 | | R:FXD COMP 470K OHM 10% 1/4W | 01121 | CB 4741 |
| R239 | 0684-1031 | | R:FXD COMP 10K OHM 10% 1/4W | 01121 | CB 1031 |
| R240 | 0684-4741 | | R:FXD COMP 470K OHM 10% 1/4W | 01121 | CB 4741 |
| R241 | 0684-1831 | | R:FXD COMP 18K OHM10% 1/8W | 01121 | CB 1831 |
| R242 | 0684-3331 | | R:FXD COMP 33K OHM 10% 1/4W | 01121 | CB 3331 |
| R243 | 0683-3945 | | R:FXD COMP 390K OHM 5% 1/4W | 01121 | CB 3945 |
| R244 | 0684-4731 | | R:FXD COMP 47K OHM 10% 1/4W | 01121 | CB 4731 |
| R245 | 0683-2225 | | R:FXD COMP 2.2K OHM 5% 1/4W | 01121 | CB 2225 |
| R246 | 0684-6811 | | R:FXD COMP 680 OHM 10% 1/4W | 01121 | CB 6811 |
| R247 | 0684-1841 | | R:FXD COMP 180K OHM 10% 1/4W | 01121 | CB 1841 |
| R248 | 0684-1041 | | R:FXD COMP 100K OHM 10% 1/4W | 01121 | CB 1041 |
| R249 | 0684-1021 | | R:FXD COMP 1000 OHM 10% 1/4W | 01121 | CB 1021 |
| R250 | 0684-3331 | | R:FXD COMP 33K OHM 10% 1/4W | 01121 | CB 3331 |
| R251 | 0684-1021 | | R:FXD COMP 1000 OHM10%1/4W | 01121 | CB 1021 |
| R252 | 0684-4711 | | R:FXD COMP 470 OHM 10% 1/4W | 01121 | CB 4711 |
| R253 | 0684-1521 | | R:FXD COMP 1500 OHM 10% 1/4W | 01121 | CB 1521 |
| R254 | 0683-4725 | | R:FXD COMP 4700 OHM 5% 1/4W | 01121 | CB 4725 |
| R255 | 0813-0046 | | R:FXD WW 1 OHM 10% 3W | 28480 | 0813-0046 |
| R256 | 0683-6215 | | R:FXD COMP 620 OHM 5% 1/4W | 01121 | CB 6215 |
| R257 | 0761-0049 | | R:FXD MET OX 200 OHM 5% 1W | 28480 | 0761-0049 |
| R258 | 0683-6215 | | R:FXD COMP 620 OHM 5% 1/4W | 01121 | CB 6215 |
| R259 | 0761-0049 | | R:FXD MET OX 200 OHM 5% 1W | 28480 | 0761-0049 |
| R301 | 0684-6831 | 4 | R:FXD COMP 68K OHM 10% 1/4W | 01121 | CB 6831 |
| R302 | 0684-6831 | | R:FXD COMP 68K OHM 10% 1/4W | 01121 | CB 6831 |
| R303 | 0684-6831 | | R:FXD COMP 68K OHM 10% 1/4W | 01121 | CB 6831 |
| R304 | 0684-6831 | | R:FXD COMP 68K OHM10% 1/4W | 01121 | CB 6831 |
| R401 | 0811-1202 | 1 | R:FXD WW 50 OHM 5% 3W | 28480 | 0811-1202 |
| R501 | 0683-6845 | I | R:FXD 680K ±5% 1/4W | 28480 | 0683-6845 |
| R502 | 0698-8754 | 2 | R:FXD 10 MEG ±1% 1/4W | 28480 | 0698-8754 |
| R503 | 0698-8754 | 2 | R:FXD 10 MEG ±1% 1/4W | 28480 | 0698-8754 |
| R601 | | | NOT USED | | |
| R602 | 2100-1621 | 1 | R:VAR 5K WW 4W | 28480 | 2100-1621 |
| S101 | 3130-0166 | 2 | SECTION:ROTARY SWITCH | 28480 | 3130-0166 |
| S201 | 3130-0166 | | SECTION:ROTARY SWITCH | 28480 | 3130-0166 |
| S401 | 3101-1702 | 2 | SWITCH:TOGGLE SPDT | 18911 | 8926K124 |
| S501 | 3101-1702 | | SWITCH:TOGGLE SPDT | 18911 | 8926K124 |
| S601 | 3101-2404 | 1 | SWITCH:TOGGLE SPDT | 82389 | 11A-1242 |
| S602 | 3101-1174 | 1 | SWITCH:TOGGLE SPDT | 18911 | 7511K4 |
| T601 | 5060-6857 | | TRANSFORMER ASSEMBLY | | |
| V101 | 1990-0072 | 4 | PHOTOCONDUCTOR:2-LEAD, T0-5 PACKAGE | 28480 | 1990-0072 |
| V102 | 1990-0072 | | PHOTOCONDUCTOR:2-LEAD, T0-5 PACKAGE | 28480 | 1990-0072 |
| V201 | 1990-0072 | | PHOTOCONDUCTOR:2-LEAD, T0-5 PACKAGE | 28480 | 1990-0072 |
| V202 | 1990-0072 | | PHOTOCONDUCTOR:2-LEAD, T0-5 PACKAGE | 28480 | 1990-0072 |
| R504 | 0698-3453 | 2 | R:FXD 196K ±1% 1/8W | 28480 | 0698-3453 |
| R505 | 0698-3453 | 2 | R:FXD 196K ±1% 1/8W | 28480 | 0698-3453 |

See introduction to this section for ordering information

*TABLE 6-2. MISCELLANEOUS PARTS*

| Circuit Symbol | Part No. | Description | Typical Mfr | Mfr Part No. |
|---|---|---|---|---|
| | | MECHANICAL, ELECTRICAL, ETC. | | |
| | 1251-0293 | Connector, 24-pin (mate for J-602) | Amphenol | 57-30240 |
| | 1400-0084 | Fuse holder | Littlefuse | 342004 |
| | 17999-06494 | Pulley, Drive cable (white plastic) | H-P | 17999-06494 |
| | 17999-06460 | Spring, Cable tension | H-P | 17999-06460 |
| | 17999-16046 | Clamp and Pad Assy (for shipping) | H-P | 17999-16046 |
| | 4040-0011 | Dust Cover (plastic) | Allen Plastic | |
| | 5080-3627 | X Axis Stringing Kit | H-P | 5080-3627 |
| | 1251-0148 | Receptacle, Power, Cord | Tower Mfg. | H-1061 I.G. |
| | 1500-0043 | Belt, Drive, clutch (mylar) | Kinelogic Corp. | |
| | 5080-3635 | Lubricant Slidewire | H-P | 5080-3635 |
| | 8120-1378 | Power cord, 7.5 ft. | Belden | KMS-7041 |
| | 5060-0761 | Foot, Stacking | H-P | 50600761 |
| | 0703501660 | Bracket | | |
| | 8120-039 | Spectrastrip (9 conductor)(Y-axis trailing cable) | Spectrastrip | |
| | 1490-0080 | Shorting Links (Guard Straps) | H-P | 1490-0080 |
| | 07035-01020 | Panel Control (English) | H-P | 07035-01020 |
| | 07035-62260 | Hood Assembly (Standard) | | |
| | 07035-01030 | Panel Control (Metric) | H-P | 07035-01030 |
| | 07035-01000 | Panel, Side, RH and LH | H-P | 07035-01000 |
| | 07004-01860 | Panel, front, rear | H-P | 07004-01860 |
| | 07035-61440 | Cable Assembly | | |
| | 07035-00511 | Cover, Bottom | H-P | 07035-00511 |
| | 07035-61660 | Rear Hood Assy (Standard) | H-P | 07035-61660 |
| | 07035-61670 | Rear Hood Assy (Metric) | H-P | 07035-61670 |
| | 07035-64270 | Hood Assembly (Metric) Option 001 | | |
| | 07004-60640 | Solenoid, Pen lit (Serial Prefix 826 and below require index pointer 07005-00730) | H-P | |
| | 07035-62160 | Clutch Assy, X-axis | H-P | 07035-62160 |
| | 07035-81000 | Table, Electrostatic | H-P | 07035-81000 |
| | 07035-80730 | Slidewire, X-axis | H-P | 07035-80730 |
| | 07035-81020 | Shipping Carton | H-P | 07035-81020 |
| | 09125-20350 | Plunger Assembly, solenoid | H-P | |
| | | ACCESSORY KIT, PAPER, INK | | |
| | 07035-82660 | Accessory Kit | H-P | 0703-82660 |
| | 508-1190 | Pen, Disposable, Red | H-P | 5081-1990 |
| | 5081-1191 | Pen, Disposable, Blue | H-P | 5081-1191 |
| | 5081-1192 | Pen, Disposable, Green | H-P | 5081-1192 |
| | 5081-1193 | Pen, Disposable, Black | H-P | 5081-1193 |
| | 9270-1006 | Chart Paper, Standard (heavy) | Gubelman | H-10070/A |
| | 9270-1007 | Chart Paper, Standard (light) | Gubelman | L-10070/A |
| | 9270-1023 | Chart Paper, Metric (heavy) | Gubelman | |
| | 9270-1027 | Chart Paper, Metric (light) | Gubelman | |
| | | KNOBS | | |
| | 0370-0025 | Zero & Vernier Control | H-P | 03700025 |
| | 0370-0112 | Attenuator | H-P | 03700112 |

*TABLE 6-3. RECOMMENDED ONE YEAR ISOLATED SPARE PARTS LIST*

| Circuit Symbol | Part No. | Description | Typical Mfr | Mfr Part No. | RS |
|---|---|---|---|---|---|
| B-101 | 5080-3696 | Servo Motor, Y-axis | H-P | 5080-3696 | 1 |
| B-201 | 5080-3695 | Servo Motor, X-axis | H-P | 5080-3695 | 1 |
| C-402 | 0180-1984 | Cap, Elect, 350µf, +75 -10% 50wvdc | Sprague | 34D357G050 | 1 |
| CR-104 | 1902-0034 | Diode, Zener, 5.76v, ±10% | TRW | PS18237 | 1 |
| CR-204 | | | | | |
| CR-111 | | | | | |
| CR-113 | 1902-0786 | Diode, Zener, 9.0v, ±5% | Motorola | IN937 | 1 |
| CR-211 | | | | | |
| CR-213 | | | | | |
| CR-112 | | | | | |
| CR-114 | 1902-0202 | Diode, Zener, 15v, 5%, 1w | Motorola | SZ11213-191 | 1 |
| CR-212 | | | | | |
| CR-214 | | | | | |
| CR-501 | 1901-0487 | Diode, Silicon | Semtech | SS1138 | 2 |
| CR-502 | | | | | |
| DS-301 | | | | | |
| DS-302 | 2140-0047 | Lamp, Neon, 1/10w, 0.8ma, | G. E. | A1C | 2 |
| DS-303 | | | | | |
| DS-304 | | 68K ohms | | | |
| DS-304 | | | | | |
| DS-601 | 1450-0495 | Indicator Light | Sloan Co. | 859-W-(ZA-22K) | |
| F-601 | 2110-0063 | Fuse, 750 mA | Littlefuse | 312.750 | 5 |
| | 2110-0065 | Fuse, 375 mA | Littlefuse | 312.375 | |
| K-401 | 07004 60650 | Solenoid, Pen Lift | H-P | 07004-60650 | 1 |
| | 09125 20350 | Plunger Assembly, Solenoid | H-P | 09125-20350 | 1 |
| Q-101 | | | | | |
| Q-102 | 1855-0067 | Transistor, Field Effect | Siliconix Inc. | E-101 | 2 |
| Q-201 | | | | | |
| Q-202 | | | | | |
| Q-103 | | | | | |
| Q-406 | 1854-0201 | Transistor, NPN Silicon | G. E. | 2N3391A | 2 |
| Q-203 | | | | | |
| Q-206 | | | | | |
| Q-104 | | | | | |
| Q-108 | 1853-0020 | Transistor, PNP Silicon | Texas Inst. | SM-9143 | 2 |
| Q-204 | | | | | |
| Q-208 | | | | | |
| Q-105 | | | | | |
| Q-107 | 1854-0202 | Transistor, NPN Silicon | G. E. | 2N3390 | 2 |
| Q-205 | | | | | |
| Q-207 | | | | | |
| Q-109 | 1854-0022 | Transistor, NPN Silicon | Fairchild | | 1 |
| Q-209 | | | | | |
| Q-110 | 5060-4502 | Transistor Assembly, NPN Silicon | H-P | 5060-4502 | 1 |
| Q-210 | | | | | |

*TABLE 6-3. RECOMMENDED ONE YEAR ISOLATED SPARE PARTS LIST (Continued)*

| Circuit Symbol | Part No. | Description | Typical Mfr | Mfr Part No. | RS |
|---|---|---|---|---|---|
| R-124 | 07035-80750 | Resistor, Variable, 3.5K (Slidewire) | H-P | 07035-80750 | 1 |
| | 5080-7706 | Wiper Assembly, (Y-axis) | H-P | | 2 |
| R-224 | 07035-80730 | Resistor, Variable, 5K (Slidewire) | H-P | 07035-80730 | 1 |
| | 5060-4570 | Wiper Assembly, (X-axis) For serial prefixes below 823, coil and wiper bracket **5060-4569**, also required. | H-P | | 2 |
| R-155 | | | | | |
| R-255 | 0813-0046 | Resistor, ww, 1 ohm, ±10%, 3w | Sprague | 242E | 1 |
| V-101 | | | | | |
| V102 | 1990-0072 | Photoconductor | H-P | 1990-0072 | 2 |
| V-201 | | | | | |
| V-202 | | | | | |
| | 1500-0043 | Belt, Drive, Clutch (Mylar) | Kinelogic Corp. | | 1 |
| | 5080-3627 | Restringing Kit (X-axis) | H-P | 5080-3627 | 1 |
| | 07035-61420 | Cable Assembly (Y-axis) | H-P | 07035-61420 | 1 |
| | 07035-60460 | Trailing Cable (Y-axis) | H-P | 8120-1039 | 1 |
| | 07035-62160 | Clutch Assembly, X-axis | H-P | 07035-62160 | 1 |
| | 5060-6428 | Pen Holder | H-P | 5060-6428 | 1 |

*TABLE 6-4. MANUFACTURER'S CODE LIST*

| MFR NO. | MANUFACTURER'S NAME | ADDRESS | ZIP CODE |
|---|---|---|---|
| 01121 | Alien Bradley Company | Milwaukee, Wis. | 53204 |
| 04713 | Motorola Semiconductor Products Inc. | Phoenix, Ariz. | 85008 |
| 07263 | Fairchild Camera & Inst. Corp. Semiconductor Div. | Mountain View, Calif. | 94040 |
| 08806 | G. E. Co. Miniature Lamp Dept. | Cleveland, Ohio | 44112 |
| 14655 | Cornell Dubilier Elect, Div. Federal Pacific Elect. Co. | Newark, N. J. | 07105 |
| 14752 | Electro-Cube, Inc. | San Gabriel, Calif. | 91776 |
| 18911 | Cutler-Hammer Inc. Durant Digital Inst. | Milwaukee, Wis. | 53201 |
| 28480 | Hewlett-Packard Company | Palo Alto, Calif. | 94304 |
| 56289 | Sprague Electric Co. | N. Adams, Mass. | 01247 |
| 70903 | Belden Corp. | Chicago, Ill. | 60644 |
| 72619 | Dialight Corp. | Brooklyn, N. Y. | 11237 |
| 72982 | Erie Technological Prod. Inc. | Erie, Pa. | 16512 |
| 75915 | Littlefuse Inc. | Des Plaines, Ill. | 60016 |
| 80131 | Electronic Industries Association | Washington, D. C. | 20006 |
| 82389 | Switchraft, Inc. | Chicago, Ill. | 60630 |
| 91418 | Radio Materials Co. | Chicago, Ill. | 60646 |

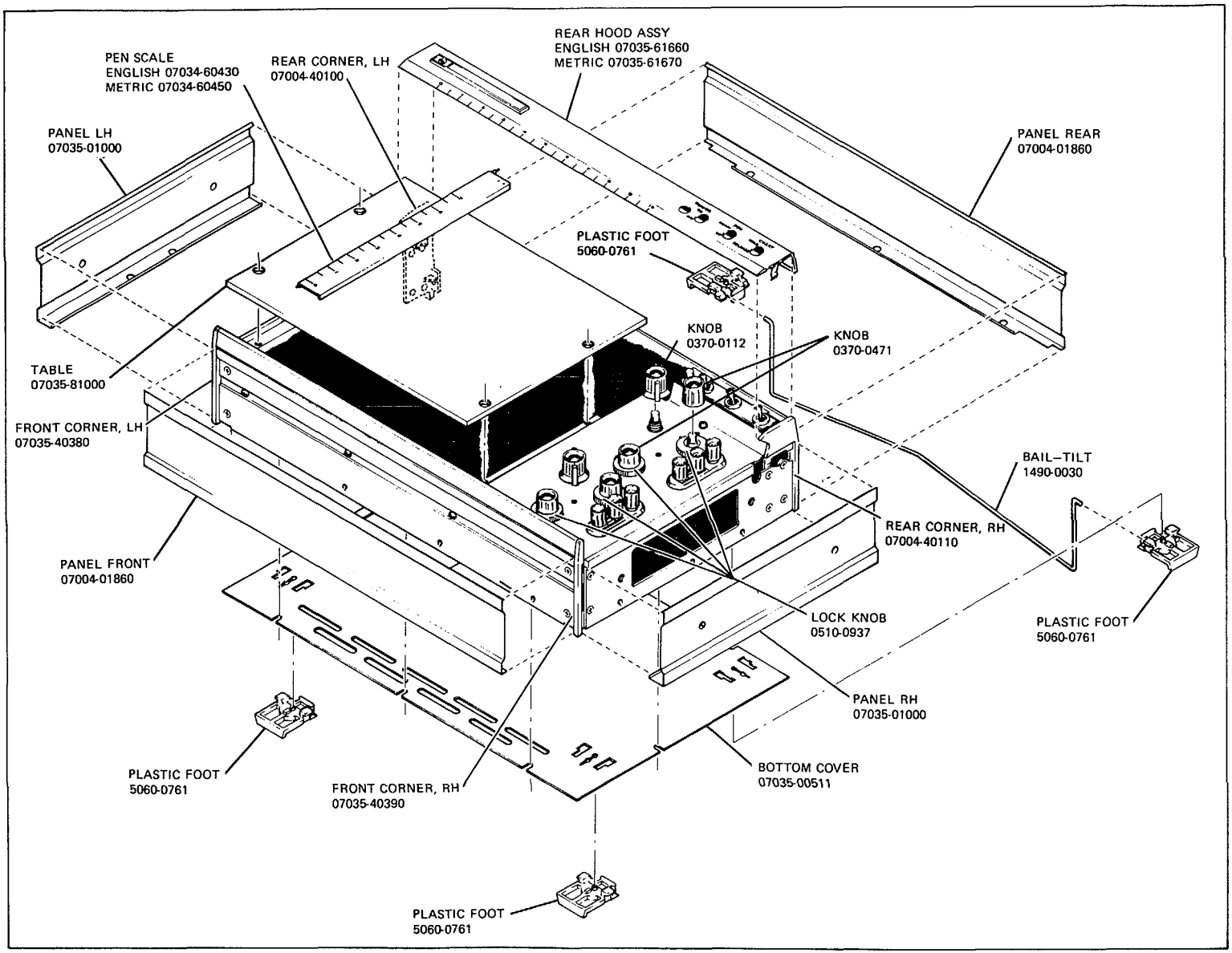



*FIGURE 6-1. EXPLODED VIEW-CABINET*

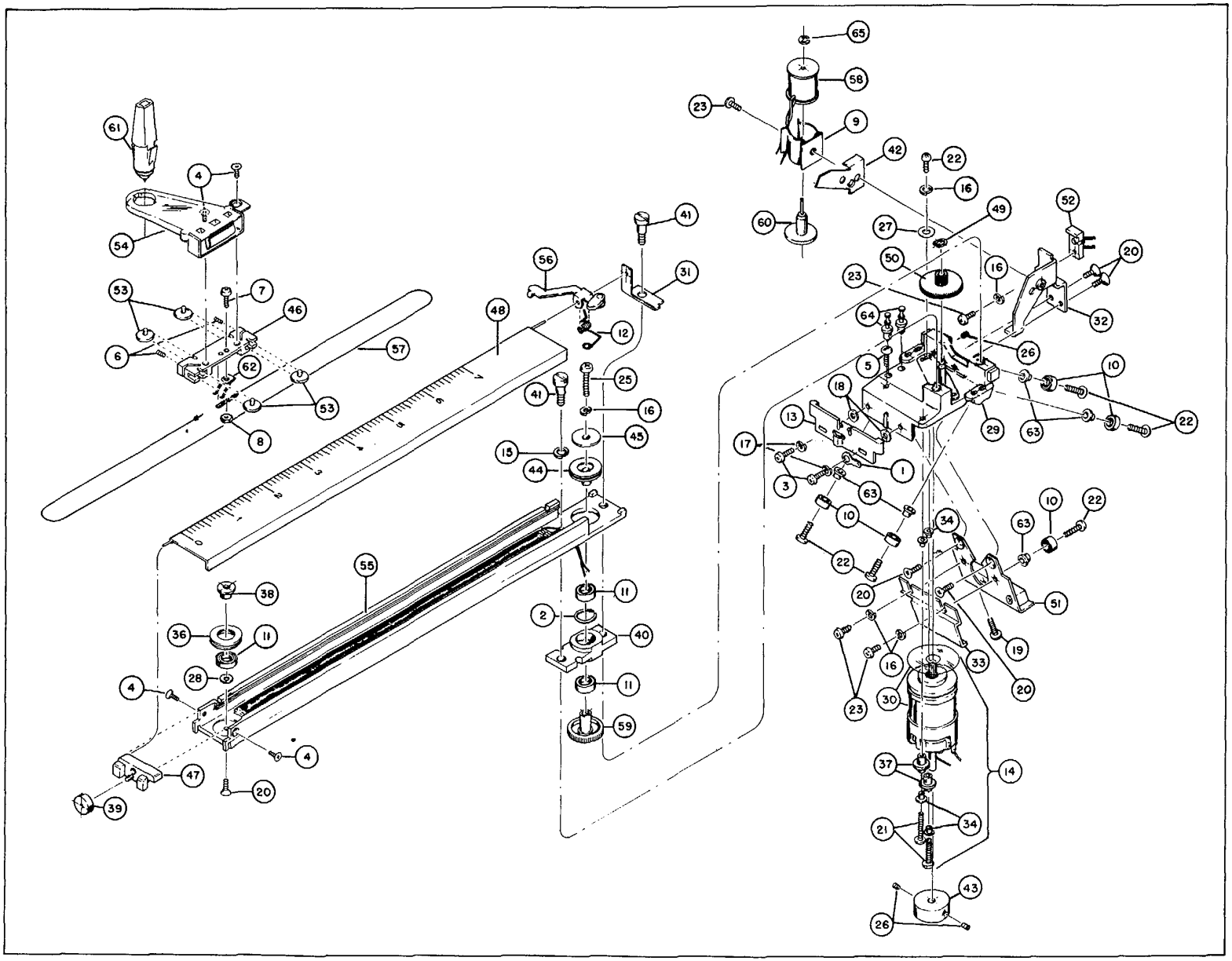


*FIGURE 6-2. EXPLODED VIEW-CARRIAGE ARM (SHEET 1 OF 2)*

| B/N | Part No. | Description | Typical Mfr. |
|---|---|---|---|
| 1 | 0360-0243 | Solder Lug, Flat #2 | Zierick Mfg. Co. |
| 2 | 1460-0940 | Spring, Retaining | Superior Spring |
| 3 | 0520-0066 | Screw, Machine, 2-56 x 3/16 PH, PD, SS | Schnitzer Alloy |
| 4 | 0520-0163 | Screw, Machine, 2-56 x 3/16 FH, PD, SS | Hewlett-Packard |
| 5 | 2200-0710 | Screw, Machine, 4/40 x 3/8 Truss, Set, Pass, Slot | |
| 6 | 0570-0142 | Screw, Set 2-56 x 1/8 Spline Dr. | Bristol |
| 7 | 0570-0190 | Screw, Machine 0-80 x 1/8 FH, PD, SS | |
| 8 | 0590-0149 | Nut, Hex 0-80 SS | Corland Co. |
| 9 | 1400-0304 | Clip - Component | Augat, Inc. |
| 10 | 1410-0941 | Ball Bearing | New Hampshire |
| 11 | 1410-0269 | Ball Bearing | New Hampshire |
| 12 | 1460-1201 | Spring, Pen Lift | Superior Spring |
| 13 | 5000-4225 | Yoke, Cable | Hewlett-Packard |
| 14 | 5080-3633 | Motor Replacement Kit | Hewlett-Packard |
| 15 | 2190-0087 | Washer, Lock, Helical #8 | Eaton Mfg. Co. |
| 16 | 2190-0108 | Washer, Lock, Helical #4 | |
| 17 | 2190-0094 | Washer, Lock, Helical #2 | |
| 18 | 3050-0303 | Washer, Flat #2 | Corland Co. |
| 19 | 2200-0048 | Screw, Machine 4-40 x 3/8 FH, PD, SS | |
| 20 | 2200-0056 | Screw, Machine 4-40 x 3/16 FH, PD, SS | |
| 21 | **2200-0143** | Screw, Machine 4-40 x 3/8 FH, PD, SS | Schnitzer Alloy |
| 22 | 0570-1103 | Screw, Shouldered 4-40 x 3/8 | Hewlett-Packard |
| 23 | 2270-0022 | Screw, Machine 4-40 x 3/16 FH, PD, SS | |
| 24 | Not used | | |
| 25 | 2270-0049 | Screw, Machine 4-40 x 7/16 FH, PD, SS | |
| 26 | 3030-0169 | Screw, Set 4-40 x 1/8 Spline Dr. | Bristol |
| 27 | 3030-0222 | Washer, Flat #4 | Western Washer |
| 28 | 3050-0394 | Washer, Flat #4 shim SS | Hewlett-Packard |
| 29 | **07035-61850** | Block, Servo Motor | Hewlett-Packard |
| 30 | 5080-3696 | Servo Motor Y-Axis | Hewlett-Packard |
| 31 | 07035-00230 | Rear Mount, Scale | Hewlett-Packard |
| 32 | 5060-4569 | Bracket-Coil & Wiper | Hewlett-Packard |
| 33 | 07035-02370 | Clamp, Cable | Hewlett-Packard |
| 34 | 0340-0418 | Bushing, Insulation | Nylomatic N5228 |
| 35 | Not Used | | |
| 36 | 07035-20200 | Pulley, Return (Lower) | Hewlett-Packard |
| 37 | 07035-62420 | Cleat, Motor Assembly | Hewlett-Packard |
| 38 | 07035-20240 | Stud, Pulley Return | Hewlett-Packard |
| 39 | 07035-20280 | Wheel, Pen Arm | Hewlett-Packard |
| 40 | 07035-20330 | Mounting Block, Pen Arm | Hewlett-Packard |
| 41 | 07035-20350 | Screw, Shoulder | Hewlett-Packard |
| 42 | **07005-00730** | Pointer, Index (X - Axis) | Hewlett-Packard |
| 43 | 07035-22020 | Flywheel | Hewlett-Packard |
| 44 | 07035-20310 | Pulley, Pen Drive (Upper) | Hewlett-Packard |
| 45 | 07035-22190 | Stop, Pen Block | Hewlett-Packard |
| 46 | 07035-40370 | Carriage Block, Pen | Hewlett-Packard |
| 47 | **07034-40020** | Block, Pen Arm | Hewlett-Packard |
| 48 | 07034-60430 | Pen Scale Assembly - English Scale | Hewlett-Packard |
| | 07034-60450 | Pen Scale Assembly - Metric Scale | Hewlett-Packard |
| 49 | 0510-0724 | Ring, Grip | Hewlett-Packard |
| 50 | 07035-60590 | Gear, Pen Drive Assembly | Hewlett-Packard |
| 51 | 07035-60700 | Bearing Adjustment Assembly | Hewlett-Packard |
| 52 | **5060-4570** | **Wiper Assembly (Prefix 823 & above)** | Hewlett-Packard |
| | **07035-60520** | **Wiper Conversion Kit (Prefix below 823)** | |
| 53 | 07035-60860 | Wheel Assembly, Pen Carriage | Hewlett-Packard |
| 54 | 5060-6428 | Pen Holder Assembly | Hewlett-Packard |
| 55 | 07035-80750 | Pen Arm Assembly | Hewlett-Packard |
| 56 | 5060-6538 | Pen Lift Assembly | Hewlett-Packard |
| 57 | 07035-61420 | Pen Carriage Cable Assembly | Hewlett-Packard |
| 58 | 07004-60640 | Solenoid Assembly (Below serial prefix 826 requires index pointer 07005-00730) | Hewlett-Packard |
| 59 | 07035-61700 | Pen Drive Assembly | Hewlett-Packard |
| 60 | 09125-20350 | Plunger, Solenoid Assembly | Hewlett-Packard |
| 61 | **5061-1190** | **Pen, Disposable, Red** | **HP** |
| | **5061-1191** | **Pen, Disposable, Blue** | **HP** |
| | **5061-1192** | **Pen, Disposable, Green** | **HP** |
| | **5061-1193** | **Pen, Disposable, Black** | **HP** |
| 62 | 5080-7706 | Wiper Assembly (Y - Axis) | Hewlett-Packard |
| 63 | 3050-0710 | Washer, .130 ID, .250 OD, .010 THK | Western Washer |
| 64 | 03060-1626 | Terminal, Stud | Hewlett-Packard |
| **65** | **0610-0810** | **Retaining Ring** | **HP** |

*FIGURE 6-2. EXPLODED VIEW-CARRIAGE ARM (SHEET 2 OF 2)*

# SECTION VII

# TROUBLESHOOTING

## 7-1. INTRODUCTION

7-2. CONTENT

7-3. This section contains instructions for troubleshooting the Model 7035B. Component location photographs, schematics, and a troubleshooting index are supplied to aid in troubleshooting.

## 7-4. TROUBLESHOOTING

7-5. REQUIREMENTS

7-6. Troubleshooting should be performed in a logical manner. The concept of bracketing should be established, such as determining which circuits or sections are not operating or are operating abnormally. This is generally the fastest method to locate trouble in a closed loop circuit. When troubleshooting utilize the photographs and schematics presented in this section, Figures 7-1 through 7-3.

7-7. TROUBLESHOOTING INDEX

7-8. The troubleshooting index, Table 7-1, lists other possible malfunctions, suspected causes, and remedies. Use component location photographs and schematics for backup when searching out a problem area.

*TABLE 7-1. 7035B TROUBLESHOOTING INDEX*

| PROBLEM | POSSIBLE CAUSE | CURE |
|---|---|---|
| 1. One position of pen produces excessive jitter that repeats each time the pen reaches this position. | "Dirty" slidewire. High contact resistance between slidewire wiper and either resistance element or pickoff strip. | Clean slidewire (see paragraph 5-11). |
| 2. Excessive pen jitter (small amplitude). | a. Amplifier gain adjusted too high. | a. Adjust (lower) gain per paragraph 5-92. |
| | b. Strap between front panel guard terminal and negative input terminal disconnected. | b. Connect strap. |
| | c. Excessive common mode signal. | c. See Table 1-1. |
| | d. Excessive differential input signal noise. | d. See Table 1-1. |
| | e. "Dirty" slidewire. | e. Clean slidewire (see paragraph 5-11). |
| 3. Excessive Y-axis retrace hysteresis (any slope). | a. Amplifier gain too low. | a. Adjust gain (paragraph 5-92). |
| | b. Source impedance too high (1 mv/inch, 0.4 mv/cm) range only. | b. Lower source impedance and/or increase amplifier gain (paragraph 5-92). |
| | c. Drive string too loose. Measure tension per paragraph 5-66. | c. Tighten drive string (paragraph 5-67). |
| | d. Pen carriage wheels set too tight. | d. Adjust pen carriage (per paragraph 5-71). |
| | e. Insufficient backlash in gears (too tight). | e. Adjust backlash (paragraph 5-69). |
| | f. Motor brushes excessively worn. | f. Replace brushes (paragraph 5-38). |
| | g. Pen speed too fast. Retrace error should be small only at pen speeds below 1 inch/sec. | g. Decrease retrace pen speed. |
| | h. Bearing in drive train faulty. | h. Replace bearing. |
| | i. Faulty neon bulb in photochopper. | i. Replace bulk (aging not required). |
| | j. Excessive differential noise on input signal. | j. See Table 1-1. |
| | k. Excessive friction. | k. Clean and lubricate per paragraphs 5-9 and 5-13. |
| 4. Excessive X-axis retrace hysteresis (any slope). | a. Amplifier gain too low. | a. Adjust gain (paragraph 5-92). |
| | b. Source impedance too high (1 mv/inch, 0.4 mv/cm) range only. | b. Lower source impedance and/or increase amplifier gain (paragraph 5-92). |
| | c. Drive belt too loose. Measure per paragraph 5-78. | c. Tighten belt (paragraph 5-79). |

*TABLE 7-1. 7035B TROUBLESHOOTING INDEX (Continued)*

| PROBLEM | POSSIBLE CAUSE | CURE |
|---|---|---|
| 4. (cont) | d. X-axis slider rod bearings too tight. | d. Adjust slide rod bearings (paragraph 5-85). |
| | e. Insufficient backlash in gears (too tight). | e. Adjust backlash (paragraph 5-83). |
| | f. Motor brushes excessively worn. | f. Replace brushes (paragraph 5-38). |
| | g. Pen speed too fast. Retrace error should be small only at pen speeds below 1 inch/sec. | g. Decrease retrace pen speed. |
| | h. Bearing in drive train faulty. | h. Replace bearing (paragraph 5-87). |
| | i. Faulty neon bulb in photochopper. | i. Replace faulty bulb (aging not required). |
| | j. Excessive differential noise on input signal. | j. See Table 1-1. |
| | k. Grease on drive belt. | k. Clean |
| 5. Excessive hysteresis in 45 retrace (X and Y steep angle retrace O. K.). | a. Source impedance too high or low (1 my/inch range only) causing excessive phase shift in input filter. | a. Adjust R-114 (paragraph 5-97). This control will adjust the phasing nominal source impedance. Extremes can be compensated for only by reducing the pen speed, thereby reducing the phase shift. |
| | b. Operating on ranges other than calibrated positions. | b. Possible cures:<br>1. Adjust R-114.<br>2. Reduce pen speed. |
| | c. Phase relationship problem in signal source. | c. Examine signal source. |
| | d. Phase adjustment (R-114) mis - adjusted. | d. Adjust R-114 per paragraph 5-97. |
| | e. Pen carriage wheels too loose. | e. Adjust pen carriage wheels (paragraph 5-71). |
| 6. Calibration incorrect. | a. Calibration controls (front panel screw driver adj) incorrectly adjusted. | a. Calibrate unit per paragraph 5-95. |
| | b. Recording paper inaccurate due to poor printing or environmental effects. | b. Calibrate unit per paragraph 5-95. |
| 7. High voltage ranges won't hold calibration. | Leakage on surface of printed circuit board. | Wash board per paragraph 5-9. |
| 8. X-axis arm seems to wobble - not rigidly held. (Slight vertical wobble at zero end of arm is normal.) | a. Upper support screws (two) not tight (see figure 5-6). | a. Align arm and tighten (see paragraph 5-73). |
| | b. X-axis slider rod bearings too loose. | b. Adjust slider rod bearing (paragraph 5-85). |

*TABLE 7-1. 7035B TROUBLESHOOTING INDEX (Continued)*

| PROBLEM | POSSIBLE CAUSE | CURE |
|---|---|---|
| 8. (cont) | c. Excessive X-axis gear backlash. | c. Adjust backlash (paragraph 5-83). |
| 9. X-axis motor stalls when end of scale stops are hit. (Prolonged operation in this condition may damage motor or amplifier - motor must not stall. ) | X drive belt too tight. Measure per paragraph 5-78. | Adjust (loosen) drive belt (paragraph 5-79). |
| 10. Recorder response extremely slow - operating on 1 mv/inch (0.4 mv/cm) range. | Input signal source impedance too high (paragraph 5-92). | Use lower source impedance. |
| 11. Zero position not repeatable during recorder "set-up" - using 1 mv/ inch range (0.4 mv/cm). | No source impedance connected to input. | Place resistance across input terminals (+ to -). R to be 20K or less. |
| 12. Pen carriage wobbles causing poor writing. | Pen carriage wheels too hose. | Adjust pen carriage wheels per paragraph 5-71. |
| 13. Y-axis moves in jerks, seems to occasionally bind or stick. | a. Drive string too loose. Measure per paragraph 5-66. | a. Tighten drive string (see paragraph 5-67). |
| | b. Pen carriage wheels set too tight. | b. Adjust pen carriage per paragraph 5-71. |
| | c. Insufficient backlash in gears (too tight). | c. Adjust backlash (paragraph 5-69). |
| | d. Motor brushes excessively worn. | d. Replace brushes (see paragraph 5-38). |
| | e. Motor brush stuck, held off commutator. | e. Free-up brush (see paragraph 5-40). |
| | f. Bearing in drive system faulty. | f. Replace bearing. |
| | g. Excessive mechanical friction. Unit needs general cleaning and lubrication. | g. Clean and lubricate per paragraphs 5-9, 5-12. |
| 14. X-axis moves in jerks, seems to occasionally bind or stick. | a. X-axis slider rod bearings too tight. | a. Adjust slider rod bearings (paragraph 5-85). |
| | b. X-gear backlash insufficient (too tight). | b. Adjust backlash (paragraph 5-83). |
| | c. Motor brushes excessively worn. | c. Replace brushes (paragraph 5-38). |
| | d. Motor brush stuck and therefore held off commutator. | d. See paragraph 5-40. |
| | e. Bearing in drive train faulty. | e. Replace bearing (paragraph 5-87). |
| | f. Excessive friction. | f. Clean and lubricate per paragraphs 5-9 and 5-12. |

*TABLE 7-1. 7035B TROUBLESHOOTING INDEX (Continued)*

| PROBLEM | POSSIBLE CAUSE | CURE |
|---|---|---|
| 15. Y-axis acceleration too slow. | a. Drive string too loose. Measure tension per paragraph 5-66. | a. Tighten drive string (see paragraph 5-67). |
| | b. Input signal source impedance too high (1 mv/inch, 0.4 mv/cm) range only. | b. Lower source impedance and/or increase amplifier gain (see paragraph 5-92). |
| | c. Bearing in drive train faulty. | c. Replace bearing. |
| | d. Faulty neon bulb in photochopper. | d. Replace bulb (aging not required). |
| | e. Excessive differential noise on input signal. | e. See Table 1-1. |
| | f. Excessive friction. | f. Clean and lubricate per paragraphs 5-9 and 5-12. |
| 16. X-axis acceleration too slow. | a. Drive belt too loose. Measure tension per paragraph 5-78. | a. Tighten drive belt (paragraph 5-79). |
| | b. Input signal source impedance too high (1 mv/inch, 0.4 mv/cm) range only. | b. Lower source impedance and/or increase amplifier gain (see paragraph 5-92). |
| | c. Bearing in drive train faulty. | c. Replace bearing (see paragraph 5-87). |
| | d. Faulty neon bulb in photochopper. | d. Replace bulb (aging not required). |
| | e. Excessive differential noise on input signal. | e. See Table 1-1. |
| | f. Excessive friction. | f. Clean and lubricate per paragraphs 5-9 and 5-12. |
| 17. Maximum pen speed too slow. | a. Power line voltage too low. (Pen speed is dependent on line voltage.) | a. Increase line voltage (i.e., with Variac). |
| | b. Operating on 115-vol line with voltage selector switch in 230-volt position (front panel neon won't light). | b. Correct switch position. |
| | c. Bearing in drive train faulty. | c. Replace bearing. (See paragraph 5-87). |
| | d. Faulty neon in photochopper. | d. Replace faulty neon (no aging required). |
| | e. Excessive differential noise on input signal. | e. See Table 1-1. |
| | f. Excessive friction. | f. Clean and lubricate per paragraphs 5-9 and 5-12. |
| 18. Excessive Y-axis over-shoot. | a. Drive string too loose. Measure tension per paragraph 5-66. | a. Tighten drive string (paragraph 5-67). |

*TABLE 7-1. 7035B TROUBLESHOOTING INDEX (Continued)*

| PROBLEM | POSSIBLE CAUSE | CURE |
|---|---|---|
| 18. (cont) | b. Amplifier gain too low. | b. Adjust amplifier gain (see paragraph 5-92). |
| | c. Damping capacitor improper value. | c. Replace capacitor. Increasing value decreases overshoot. |
| 19. Excessive X-axis over-shoot. | a. Drive belt too loose. Measure per paragraph 5-78. | a. Tighten drive belt (paragraph 5-79). |
| | b. Amplifier gain too low. | b. Adjust amplifier gain (see paragraph 5-92). |
| | c. Damping capacitor improper value. | c. Replace with proper value capacitor. Increasing value decreases overshoot. |
| 20. X-axis produces loud, audible noise when moved fast. | X-axis backlash too loose or too tight. | Adjust backlash (paragraph 5-83). |
| 21. Y-axis won't go full scale (stops short by approximately 1/16 inch to 1/4 inch). | a. Drive string too tight, causing spring to be over-extended, hitting stop. | a. Loosen drive string (paragraph 5-67). |
| | b. Zero pot wiper resistor improper value (R-120). | b. Replace resistor. |
| 22. One axis runs erratically at high speed in one or both directions. | a. Motor brush not properly seated to commutator. | a. Inspect brush. Replace per paragraph 5-38 or "run-in" motor to seat brush. |
| | b. Motor brush tends to "cock" in one direction of rotation and binds in brush holder. | b. Replace motor per paragraphs 5-34 and 5-35. |
| 23. Slewing one axis causes disturbance on other axiis. | a. CR-111 open | a. Replace. |
| | b. Lucite tubes in photochopper uncovered. | b. Cover with fish-paper (see Figure 5-24). |
| 24. Paper holddown weak. | a. Table surface contaminated (see paragraph 5-9). | a. Wash with soap and water (paragraph 5-9). |
| | b. Paper surface too rough, insufficient contact area (i.e., parchment or curled film). | b. Contact factory. |
| | c. One of the two table power leads disconnected. | c. Connect lead (Figure 5-24). |
| 25. Paper holddown inoperative. | Table power leads disconnected. | Connect leads (Figure 5-24). |
| 26. Servo gain varies erratically. | Excessive contact resistance in gain potentiometer R-137 or R-237. | Replace |
| 27. Very erratic operation. | a. Operation on 115-volt line with voltage selector switch in 230 position (front panel neon will not light). | a. Correct switch position. |

*TABLE 7-1. 7035B TROUBLESHOOTING INDEX (Continued)*

| PROBLEM | POSSIBLE CAUSE | CURE |
|---|---|---|
| 27. (cont) | b. Bearing in drive train faulty. | b. Replace bearing (paragraph 5-87). |
| | c. Motor brushes excessively worn. | c. Replace brushes (see paragraph 5-38). |
| | d. Motor brush stuck, held off commutator. | d. See paragraph 5-39. |
| | e. Excessive friction. | e. Clean and lubricate per paragraphs 5-9 and 5-12. |
| 28. Common mode rejection poor. | a. Guard strap disconnected. | a. Connect strap. |
| | b. Guard not connected directly to common mode source. | b. Remove guard strap and connect guard input to source. |
| | c. Source impedance unbalance too high. | c. See Table 1-1. |
| 29. One axis motor will hot respond to input signal. (Gears and motor mechanically free and electronics providing proper drive signal to motor). | a. Motor brushes excessively worn, | a. Replace brushes (see paragraph 5-38). |
| | b. Motor brush stuck, held off commutator. | b. Free-up brush (see paragraph 5-39). |
| 30. Recorder dives hard to end of scale, will not balance. | a. Faulty slidewire wiper. | a. Replace wiper (see paragraphs 5-26 and 5-30). |
| | b. Open In balance circuit. | b. Check balance circuits in fig. 7-3 to locate faulty components. |
| | c. Phase reversal in servo system (common occurrence during repair work). | c. Correct by reversing wires on servo motor. |
| 31. Recorder completely dead (Autogrip inoperative, power neon indicator inoperative). | a. Fuse blown. | a. Locate and correct cause of blown fuse. Replace fuse. |
| | b. 115 volt/230 volt switch in 230 volt position when powered on 115 volts. | b. Correct switch position. |
| 32. Recorder dead (Auto-grip operates, power neon indicator operates). | Neon bulbs in photochopper not lit. Fault in neon power supply. | Check voltages in neon power supply. |

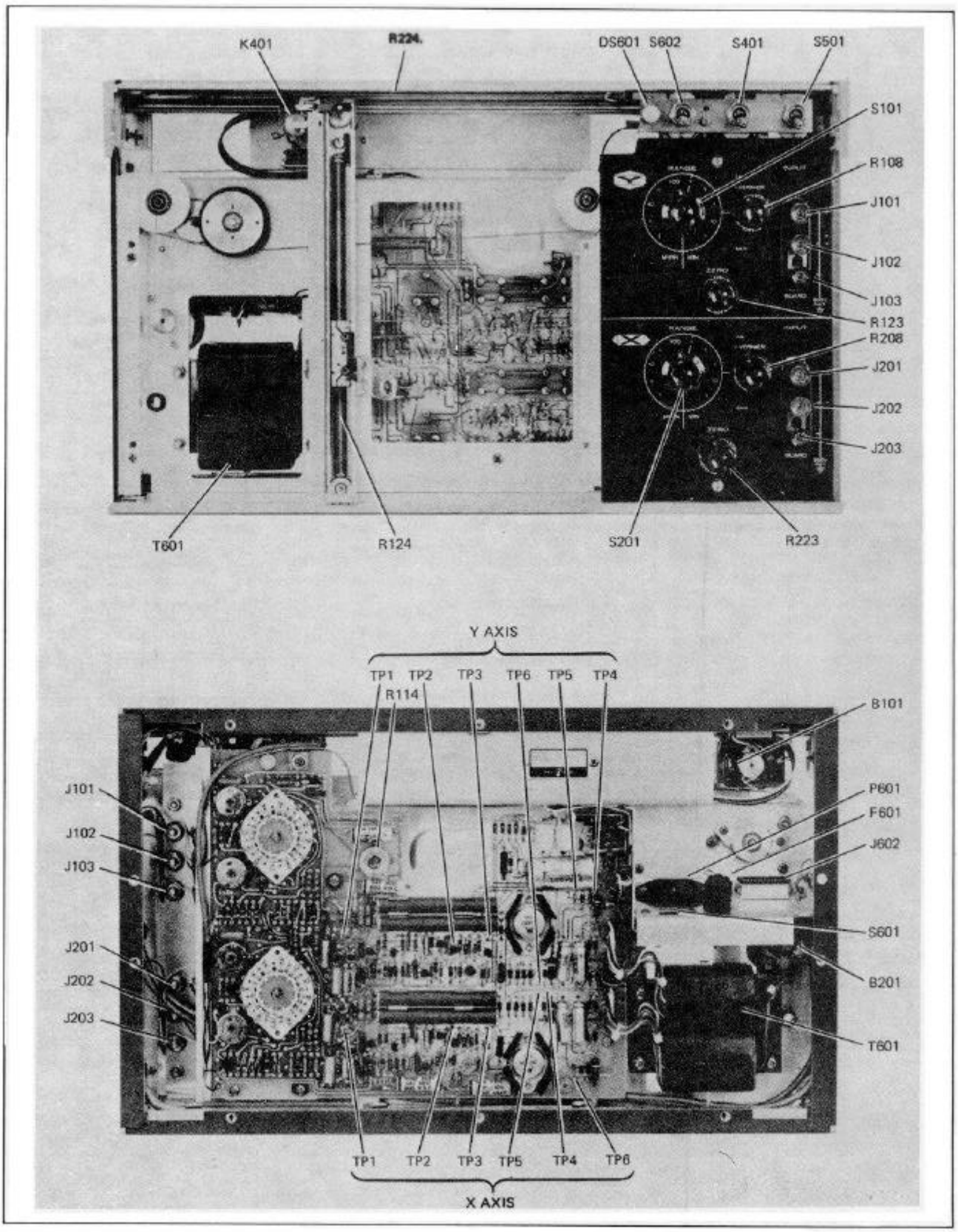



*FIGURE 7-1. COMPONENT IDENTIFICATION-FRAME*

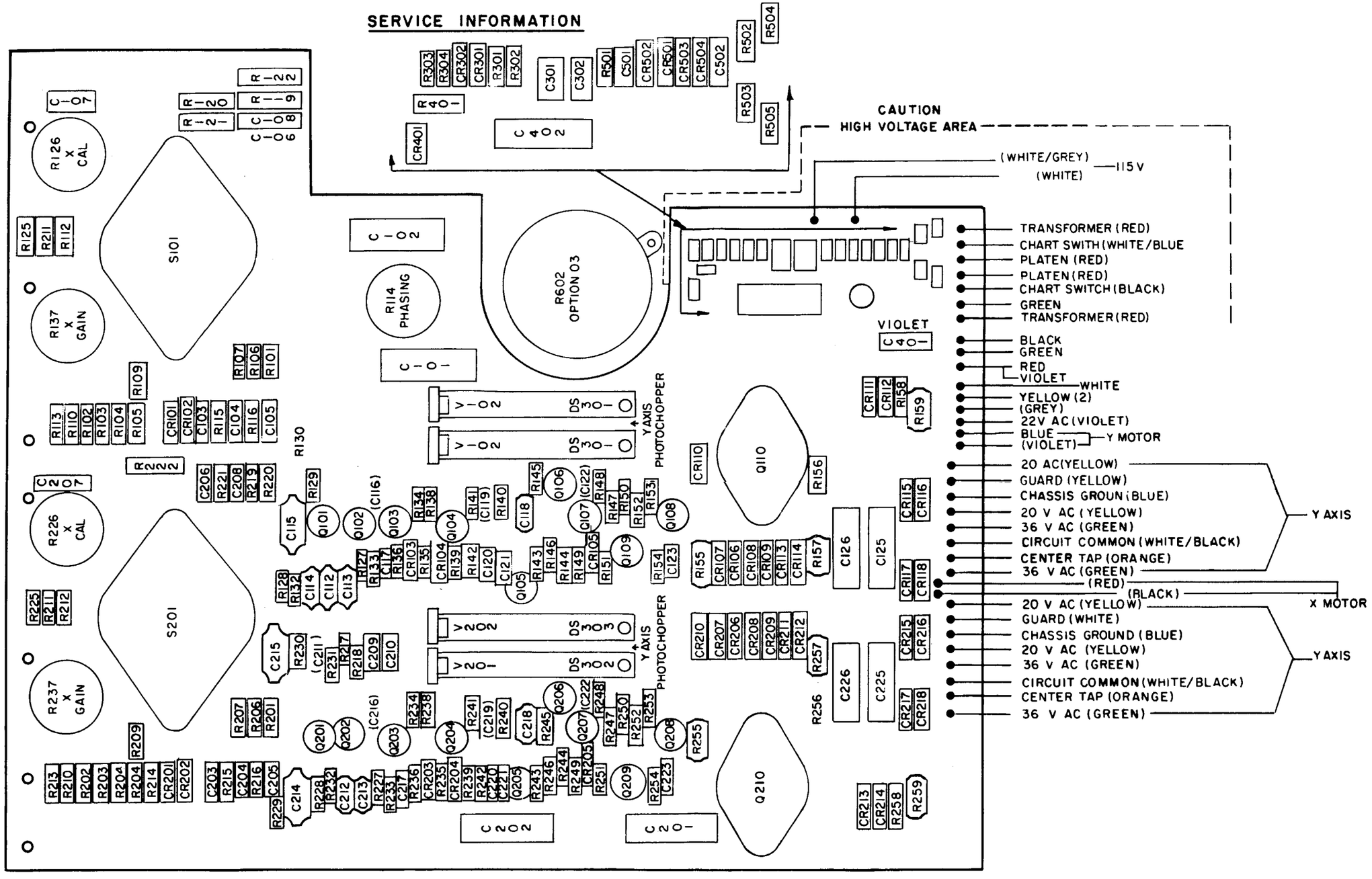



*Figure 7-2. Component Identification - Circuit Board.*

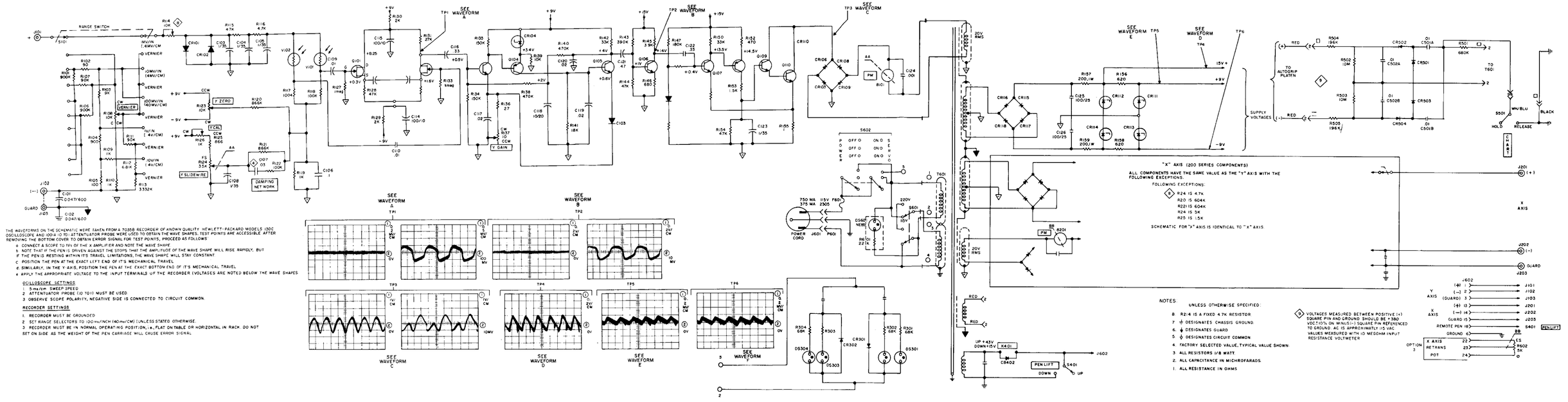



*Figure 7-3. Schematic Model 7035B (D-07035-92550).*

## SECTION VIII

## BACKDATING

**8-1. REQUIREMENTS**

8-2. DEFINITIONS

8-3. This section provides information on serial prefixes below 845. Table 8-1 is a tabular presentation of the serial prefix numbers and the corresponding change numbers. To adapt this manual to the instrument on hand, determine the serial prefix of the instrument, then refer to Table 8-1 and make the appropriate changes to the manual.

*TABLE 8-1. SERIAL PREFIX/CHANGE NUMBER REFERENCES*

| Serial Prefix | Change |
|---|---|
| 1113A-1049A | I |
| 1048A-1040A | I, II |
| 1039A-1025A | I, II, III |
| 1024A-1017A | I, II, III, IV |
| 1016A-926 | I thru V |
| 925-845 | I thru VI |
| 844 and Below | I thru VII |

8-4. CHANGE I

8-5. COLOR SCHEME. Page 1-3, Figure 1-4, change trim to Light Gray.

Page 2-2, Figure 2-1, change Rack Mount Brackets part no. to 07035-00490.

Page 6-3, Table 6-1, change J-601 part no. to 8120-3148.

Page 6-6, Table 6-2, Spare Parts, change the following items: Power Cord, 8120-1348; Panel - Side - RH & LH, 07035-00071; Panel - Front and Rear, 07035-00061; Rear Hood Assy - Stnd, 07035-62570; Rear Hood Assy - Metric, 07035-62571.

Page 6-11, Figure 6-2, items 47 and 48 part no.'s are:
47 Block, Pen Arm, 07034-60320; 48 Pen Scale Assy - Eng, 07034-60210 and Pen Scale Assy - Met - 07034-60200

Page 6-9, Figure 6-1, make the following changes:
Pen Scale - Eng, 07034-60210; Pen Scale - Met, 07034-60200; Rear Hood Assy - Eng, 07035-62570; Rear Hood - Met, 07035-62571; Panel Rear, 07035-00061; Panel RH, 07035-00071; Rear Corner - RH, 07035-40030; Front Corner - RH, 07035-20150; Rear Corner - LH, 07035-40040; Panel - Front, 07035-00061; Front Corner - LH, 07035-40021; and Panel - LH, 07035-00071.

Page 7-9, Figure 7-2, use the following Component ID illustration:

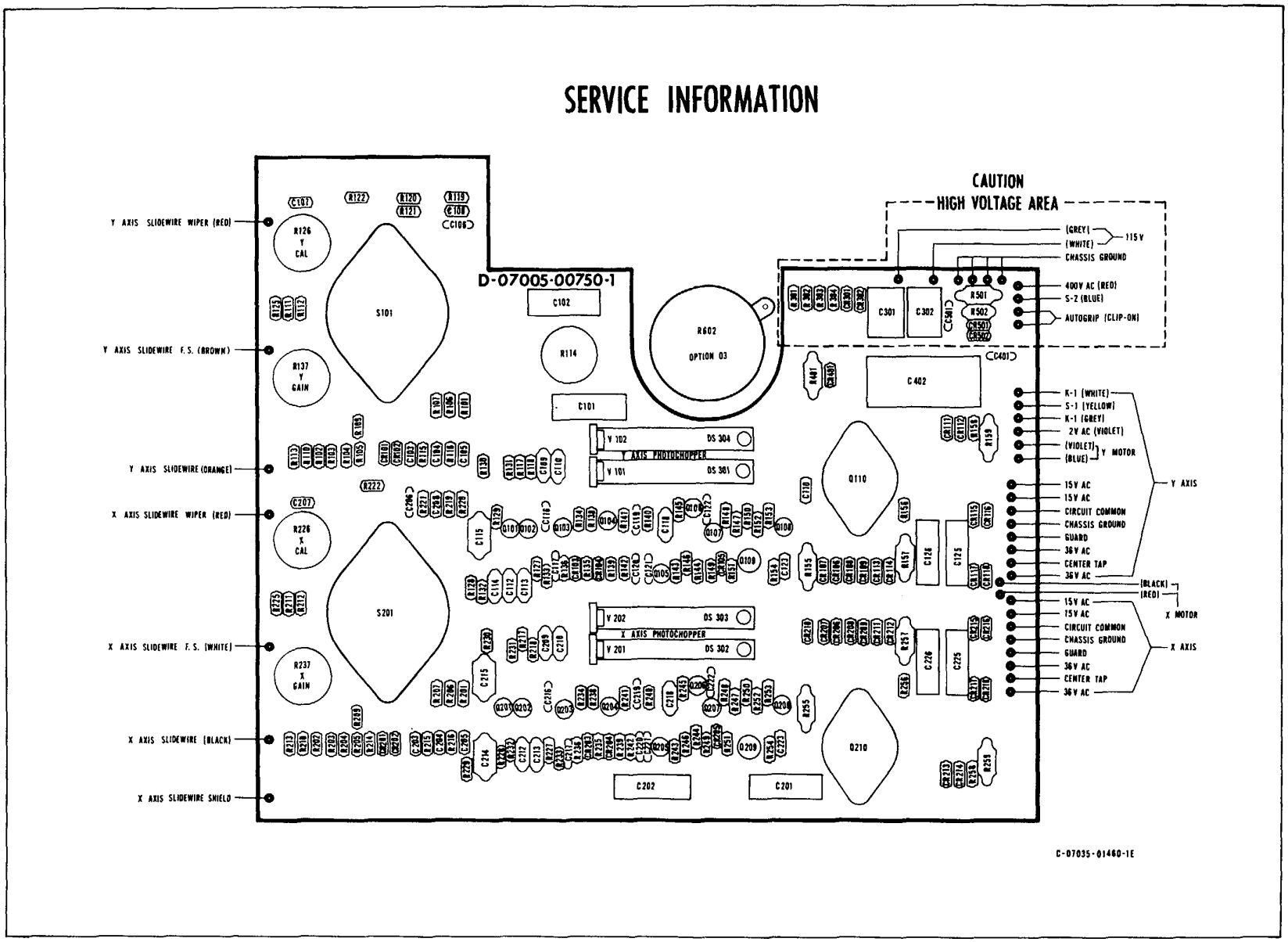



*FIGURE 8-1. COMPONENT IDENTIFICATION - CIRCUIT BOARD*

8-6. CHANGE II

8-7. IEC. Page. All photos and illustrations of Front Panel will appear as shown:

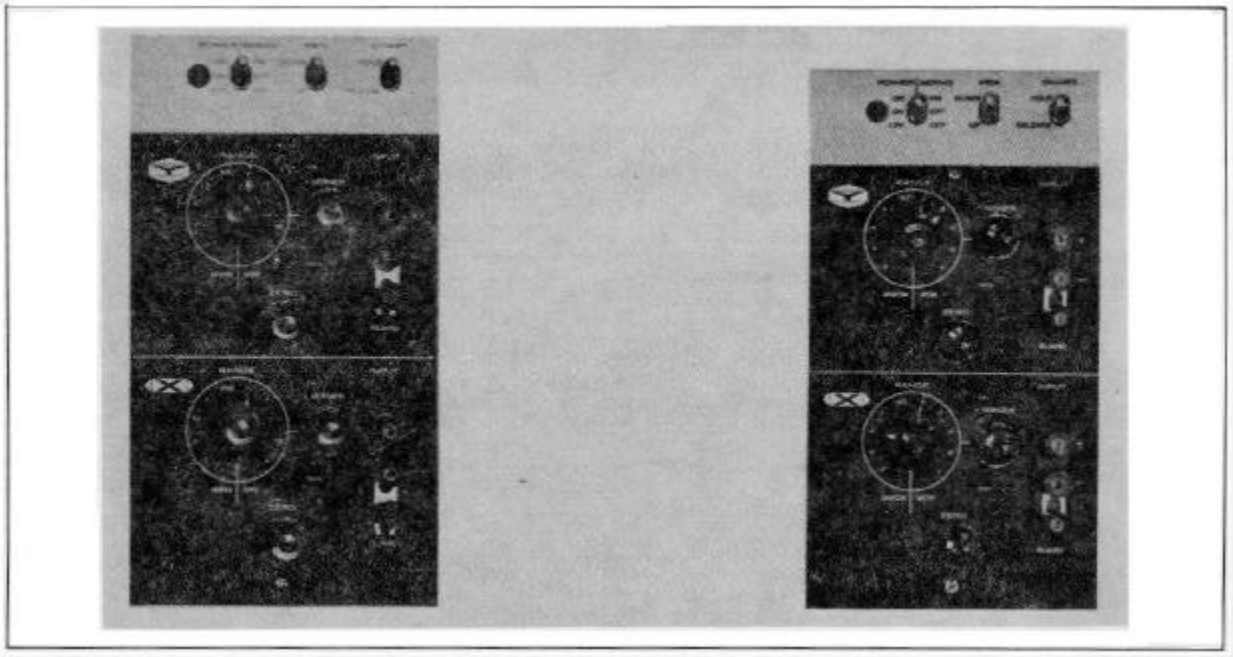


*FIGURE 8-2. CONTROL PANELS - MODEL 7035B AND 7035B-001*

Delete IEC from Rear Connector.

8-8. CHANGE III

8-9. IEC. Page 6-3, Table 6-1, change DS601 and F601 to read:

| | | | | |
|---|---|---|---|---|
| DS601 | 1450-0123 | Indicator Light | 08717<br>Sloan | 859-R-6 |
| F601 | 2110-0063 | Fuse, 0.75A, 2A 250v | 75915<br>Littlefuse | 312.750 |
| | 1400-0085 | Holder - Fuse | 75915<br>Littlefuse | 342004 |

Page 6-3, Table 6-1, change J601 and P601 to read:

| | | | | |
|---|---|---|---|---|
| J601 | 8120-0078 | Power Cord | 0903<br>Belden | KH-4147 |
| P601 | 12 51-0148 | Connector, AC Power | 87930<br>Tower Mfg | 1065-1 |

Page 6-5, Table 6-1, change S601 to read:

| | | | | |
|---|---|---|---|---|
| S601 | 3101-0033 | Switch, Slide (Power Conversion) | 79727<br>Continental | 6510C |

Page 6-6, Table 6-2, change Power Cord to read:

| | | | | |
|---|---|---|---|---|
| | 8120-0078 | Power Cord | 70903<br>Belden Corp | KHS-7041 |

Page 6-7, Table 6-3, change DS 601 and F601 to read:

| | | | | |
|---|---|---|---|---|
| DS601 | 1450-0123 | Indicator Light | 08717 Sloan | 859-R-6 |
| F601 | 2110-0063 | Fuse, 0.75A, 2A 250V | 75915 Littlefuse | 312.750 |
| | 1400-0085 | Holder -Fuse | 75915 Littlefuse | 342004 |

Page 7-9, Figure 7-3, make the following change to the schematic:

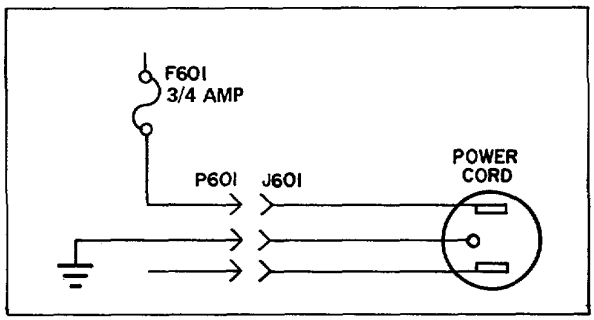



*FIGURE 8-3. IEC POWER CONNECTION*

Shielded 4-conductor cable and 3 additional color coded wires (white/blue, black and yellow) are replaced by a shielded 7-conductor cable assembly. Pre-IEC receptacle for ac power connector also used.

8-10. CHANGE IV

8-11. CARRIAGE ARM. Page 6-11, Figure 6-2, Legend, delete, item 29, delete part no. for terminal

8-12. CHANGE V

8-13. PEN ASSEMBLY. Page 1-4, Table 1-2, should include the following: Slidewire cleaner, slidewire lubricant, 2 pens, 1 btl green ink, 1 btl red ink, ink filling, syringe, rear mating connector, appropriate graph paper, power cord (7.5 ft), rack mounting brackets, dust cover, instruction manual.

Page 3-4, paragraph 3-34, 3-35, and Figure 3-3, replace with:

3-34. INSTALL AN INK PEN

3-35. Use a hypodermic syringe; fill reservoir just short of full. Force ink into the pen tip by fully inserting the syringe into the filler opening and squeeze gently. See Figure 8-4.

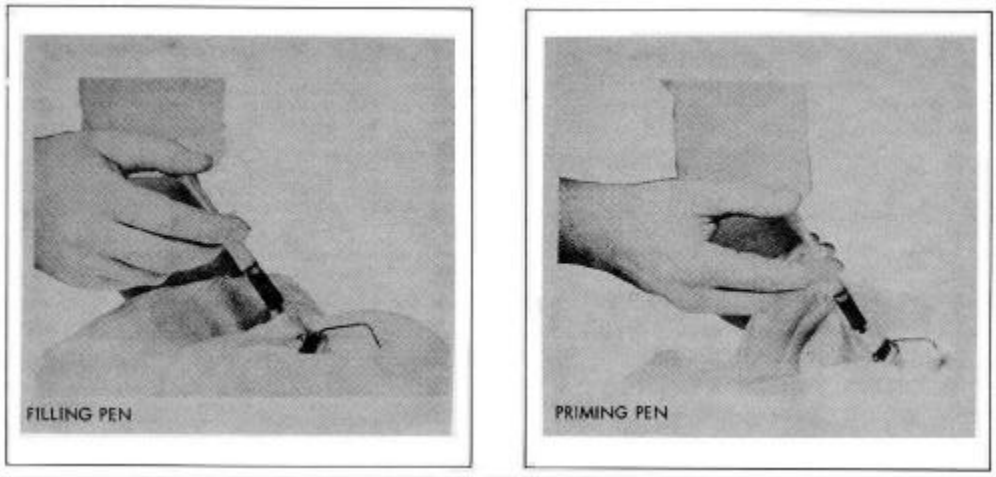



*FIGURE 8-4. FILLING INK PEN*

Page 4-1, add new paragraphs 4-6A and 4-6B to read:

4-6A. PEN SYSTEM

4-6B. The pen assembly consists of a drum type reservoir resting in a pivot mount which moves along the carriage arm. A rigid capillary tube feedline leads from the reservoir to the pen point. Because of the capillary process, rack mounted (vertical) models write equally well as the table models. The pen should never be allowed to run dry.

Page 5-3, add new paragraphs 5-18A and 5-18B to read:

5-18A. PEN MAINTENANCE

5-18B. Pen writing failures may be caused by dried ink, sediment, air bubbles in feed line, or general neglect. Dirt and ink sediment cause the most difficulty. Dried ink forms brittle crust particles which, together with dirt, build up in the supply line until the ink stops flowing. Pen assemblies should be cleaned thoroughly every two to four weeks. Clean by soaking in alcohol or hot water. Clogging during operation may be cleared by one or more of the following steps:

a. Using the furnished syringe, apply air pressure to the reservoir's ink filler hole.
b. Soak pen assembly in alcohol or hot water.
c. Internally clean tip by inserting the stiff wire supplied in accessory kit.
d. Prior to extended storage, flush and clean pen.

**CAUTION** **Care must be taken not to touch pen tip with fingers or any greasy substance.**

Page 6-6, Table 6-2, Mechanical, Electric, add 17999-15126, Pen Cleaning Wire, H-P, 17999-15126.

Page 6-6, Table 6-2, Accessory Kit, Paper, Ink, change to read as follows:

| | | | | |
|---|---|---|---|---|
| | 17999-09423 | Syringe (Pen filler) | H-P | 17999-09473 |
| | 9260-0128 | Ink, Red | | |
| | 9260-0127 | Ink, Blue | | |
| | 9270-1006 | Chart Paper, Standard (heavy) | Gubelman | H-10070/A |
| | 9270-1007 | Chart Paper, Standard (light) | Gubelman | L-10070/A |
| | 9270-1023 | Chart Paper, Metric (heavy) | Gubelman | |
| | 9270-1027 | Chart Paper, Metric (light) | Gubelman | |
| | 07035-80630 | Pen Assy | H-P | 07035-80630 |
| | 07035-81030 | Pen Accessory Kit | H-P | 07035-81030 |
| | 5950-2587 | Maintenance brochure | H-P | 5950-2587 |

Page 6-7, Table 6-3, Spare Parts, change K401 to:

| | | | |
|---|---|---|---|
| 07035-60140 | Solenoid, Pen Lift | H-P | 07035-60140 |
| 07035-60120 | Plunger Assy, Solenoid | H-P | 07035-60120 |

Page 6-7, Table 6-3, Spare Parts, delete Pen Holder, add:

| | | | |
|---|---|---|---|
| 07035-80630 | Pen Assembly | H-P | 07035-80630 |

Page 6-10, Figure 6-2 (Illustration) is changed as shown in Figure 8-5.

Page 6-11, Figure 6-2 (Legend) make the following changes:

| | | | |
|---|---|---|---|
| 12 | 14600722 | Spring, Pen Lift | Superior Spring |
| 47 | 07035-41820 | Block, Pen Arm | H-P |
| 48 | 0703560185 | Pen Scale Assy - Blank Scale | H-P |
| | 07035-60186 | Pen Scale Assy - English Scale | H-P |
| | 07035-60250 | Pen Scale Assy - Metric Scale | H-P |
| 54 | 07035-61120 | Pen Holder Assy (all Serial Prefixes before 803) | H-P |
| | 07035-60070 | Pen Holder Assy (Serial Prefix 803 and later without disposable pen) | H-P |
| 56 | 07035-61410 | Pen Lift Assy | H-P |
| 58 | 07035-60140 | Solenoid Assy (Below S/P 826 requires index point 07005-00730) | H-P |
| 60 | 07035-62210 | Plunger, Solenoid Assy | H-P |
| 61 | 07035-80630 | Pen Assy | H-P |

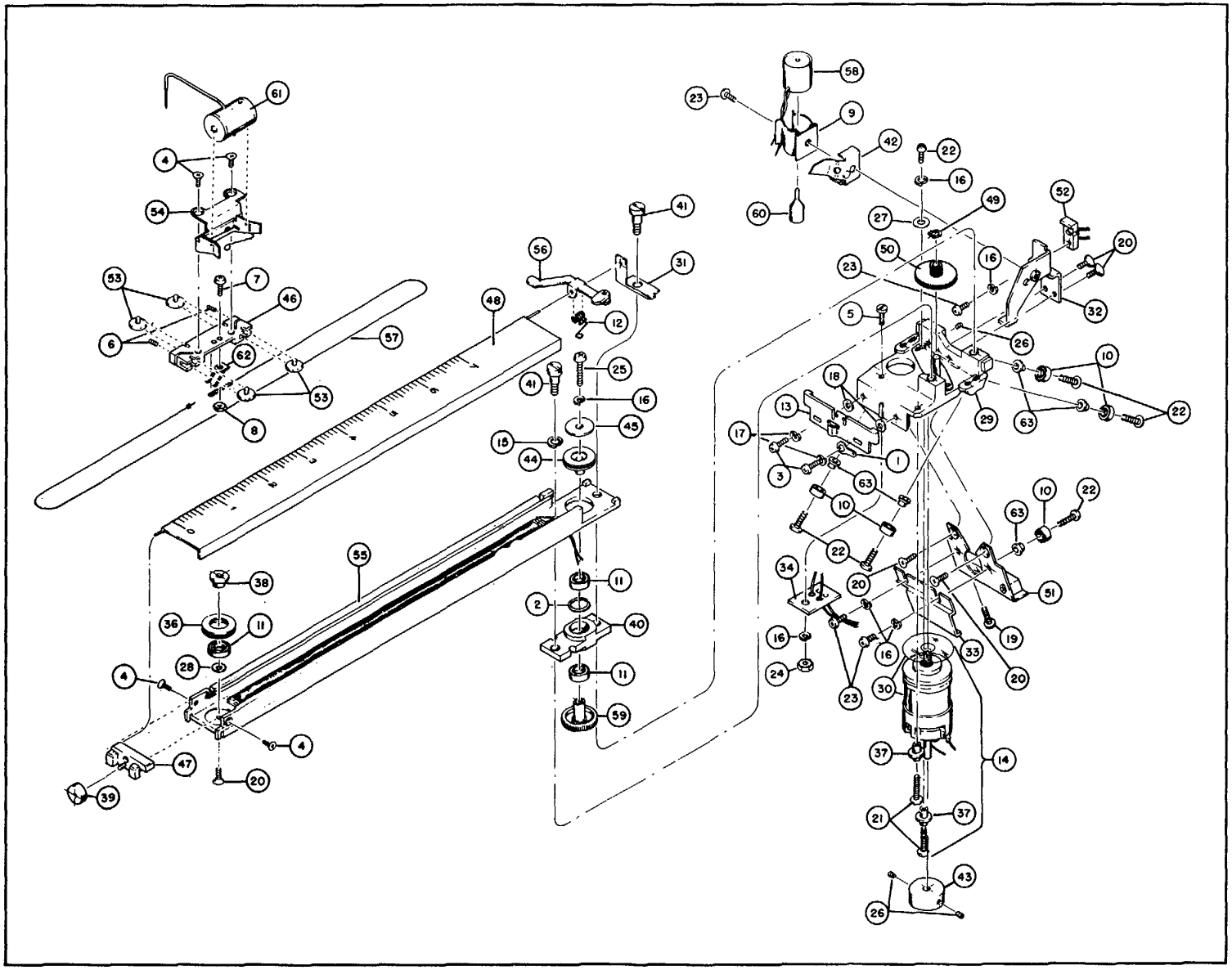


*FIGURE 8-5. EXPLODED VIEW - CARRIAGE ARM*

Page 6-9, Figure 6-1, change PEN SCALE part no.'s to:

BLANK 07035-60185 ENGLISH 07035-60186 METRIC 07035-60250

Page 7-7, Table 7-1, new item 33 to read:

| | | |
|---|---|---|
| 33. Pen won't write | a. Pen tip clogged. | a. See paragraph 5-18B. |
| | b. Pen reservoir empty. | b. Fill with ink (See Figure 3-3.). |

8-14. CHANGE VI

8-15. X CAL. Page 6-5, Table 6-1, change R-225 to:

| | | | | |
|---|---|---|---|---|
| R-225 | 0698-3250 | Resistor, Mtl Flm, 1.71k 1%, 1/8W | Int'l Resist. | CEA T-2. |

Page 7-9, Figure 7-3, X AXIS BLOCK, change value of R225 to 1.71k.

8-16. CHANGE VII

8-17. COLOR SCHEME. Page 1-3, Figure 1-4, change trim to aluminum.

PEN SCALE BLANK 07035-60180; ENGLISH 07035-60181; METRIC 07035-60182

REAR HOOD ASSY ENGLISH 07035-60020; METRIC 07035-60021

Page 6-11, Figure 6-2 (Legend), change item 48 to read:

| | | |
|---|---|---|
| 48 | 0035-60180 | Pen Scale Assy - Blank |
| | 07035-60181 | Pen Scale Assy - English |
| | 07035-60182 | Pen Scale Assy - Metric |

Page 6-9, Figure 6-1, change the following:

## APPENDIX A

## REFERENCES

| | |
|---|---|
| DA Pam 310-4 | Index of Technical Publications. |
| TM 38-750 | The Army Maintenance Management System (TAMMS). |
| TM 750-244-2 | Procedures for Destruction of Electronics Materiel to Prevent Enemy Use (Electronics Command). |

# APPENDIX B

# MAINTENANCE ALLOCATION

## Section I. INTRODUCTION

### B-1. General

This appendix provides a summary of the maintenance operations for the RO-458(V)1/U. It authorizes categories of maintenance for specific maintenance functions on repairable items and components and the tools and equipment required to perform each function. This appendix may be used as an aid in planning maintenance operations.

### B-2. Maintenance Function

Maintenance functions will be limited to and defined flows:

*a. Inspect*. To determine the serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards through examination.

*b. Test*. To verify serviceability and to detect incipient failure by measuring the mechanical or electrical characteristics of an item and comparing those characteristics with prescribed standards.

*c. Service*. Operations required periodically to keep an item in proper operating condition, i.e., to clean (decontaminate), to preserve, to drain, to paint, or to replenish fuel, lubricants, hydraulic fluids, or compressed air supplies.

*d. Adjust*. To maintain, within prescribed limits, by bringing into proper or exact position, or by setting the operating characteristics to the specified parameters.

*e. Align*. To adjust specified variable elements of an item to bring about optimum or desired performance.

*f. Calibrate*. To determine and cause corrections to be made or to be adjusted on instruments or test measuring and diagnostic equipments used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared.

*g. Install*. The act of emplacing, seating, or fixing into position an item, part, module (component or assembly) in a manner to allow the proper functioning of the equipment or system.

*h. Replace*. The act of substituting a serviceable like type part, subassembly, or module (component or assembly) for an unserviceable counterpart.

*i. Repair*. The application of maintenance services (inspect, test, service, adjust, align, calibrate, replace) or other maintenance actions (welding, grinding, riveting, straightening, facing, remachining, or resurfacing) to restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in a part, subassembly, module (component or assembly), end item, or system.

*j. Overhaul*. That maintenance effort (service/action) necessary to restore an item to a completely serviceable/operational condition as prescribed by maintenance standards (i.e., DMWR) in appropriate technical publications. Overhaul is normally the highest degree of maintenance performed by the Army. Overhaul does not normally return an item to lie new condition.

*k. Rebuild*. Consists of those services/actions necessary for the restoration of unserviceable equipment to a like new condition in accordance with original manufacturing standards. Rebuild is the highest degree of materiel maintenance applied to Army equipment. The rebuild operation includes the act of returning to zero those age measurements (hours, miles, etc.) considered in classifying Army equipments/components.

### B-3. Column Entries

*a. Column 1, Group Number*. Column 1 lists group numbers, the purpose of which is to identify components, assemblies, subassemblies, and modules with the next higher assembly.

*b. Column 2, Component/Assembly*. Column 2 contains the noun names of components, assemblies, subassemblies, and modules for which maintenance is authorized.

*c. Column 3, Maintenance Functions.* Column 3 lists the functions to be performed on the item listed in column 2. When items are listed without maintenance functions, it is solely for purpose of having the group numbers in the MAC and RPSTL coincide.

*d. Column 4, Maintenance Category*. Column 4 specifies, by the listing of a "work time" figure in the appropriate subcolumn(s), the lowest level of maintenance authorized to perform the function listed in column 3. This figure represents the active time required to perform that maintenance function at the indicated category of maintenance. If the number or complexity of the tasks within the listed maintenance function vary at different maintenance categories, appropriate "work time" figures will be shown for each category. The number of task-hours specified by the "work time" figure represents the average time required to restore an item (assembly, subassembly, component, module, end Item or system) to a serviceable condition under typical field operating conditions. This time includes preparation time, troubleshooting time, and quality assurance/quality control time in addition to the time required to perform the specific tasks identified for the maintenance functions authorized in the maintenance allocation chart. Subcolumns of column 4 are as follows:

C-Operator/Crew
0-Organizational
F-Direct Support
H-General Support
D-Depot

*e. Column 5, Tools and Equipment*. Column 5 specifies by code those common tool sets (not individual tools) and special tools, test, and support equipment required to perform the designated function.

*f. Column 6, Remarks*. Column 6 contains an alphabetic code which leads to the remark in section IV, Remarks, which is pertinent to the Item opposite the particular code.

**B-4. Tool and Test Equipment Requirements (Sect. III)**

*a. Tool or Test Equipment Reference Code*. The numbers in this column coincide with the numbers used in the tools and equipment column of the MAC. The numbers indicate the applicable tool or test equipment for the maintenance functions.

*b. Maintenance Category*. The codes in this column indicate the maintenance category allocated the tool or test equipment.

*c. Nomenclature*. This column lists the noun name and nomenclature of the tools and test equipment required to perform the maintenance functions.

*d. National/NATO Stock Number*. This column lists the National/NATO stock number of the specific tool or test equipment.

*e. Tool Number*. This column lists the manufacturer's part number of the tool followed by the Federal Supply Code for manufacturers (5-digit) in parentheses.

**B-5. Remarks (Sect. IV)**

*a. Reference Code*. This code refers to the appropriate item in section II, column 6.

*b. Remarks*. This column provides the required explanatory information necessary to clarify items appearing in section II.

**(Next printed page is B-5)**

**SECTION II MAINTENANCE ALLOCATION CHART**
**FOR**
**RECORDER R0-458(V)1/U (HP MODEL 70358)**

| (1) GROUP NUMBER | (2) COMPONENT/ASSEMBLY | (3) MAINTENANCE FUNCTION | (4) MAINTENANCE CATEGORY | | | | | (5) TOOLS AND EQPT. | (6) REMARKS |
|---|---|---|---|---|---|---|---|---|---|
| | | | C | O | F | H | D | | |
| 0 | RECORDER R-458(V)1/U (HP MODEL 7035B) | Inspect | | 0.2 | | | | 5,6 | A |
| | | Test | | 0.2 | | | | 5,6 | A |
| | | Test | | | 0.5 | | | 5,6 | B |
| | | Service | | | 0.3 | | | 5,6 | |
| | | Adjust | | | | 0.3 | | 1,3,5,6 | |
| | | Align | | | | 0.4 | | 1,2,3,4 thru 6 | |
| | | Calibrate | | | | 0.5 | | 1,2,3,4 thru 6 | |
| | | Replace | | | 0.3 | | | 5,6 | C |
| | | Repair | | | 0.4 | | | 5,6 | D |
| | | Repair | | | | 0.5 | | 1,2,3,4 thru 6 | E |
| | | Overhaul | | | | | 2.0 | 1,2,3,4 thru | E |

**SECTION III TOOL AND TEST EQUIPMENT REQUIREMENTS**
**FOR**
**RECORDER R0-458(V)1/U**

| TOOL OR TEST EQUIPMENT REF CODE | MAINTENANCE CATEGORY | NOMENCLATURE | NATIONAL/NATO STOCK NUMBER | TOOL NUMBER |
|---|---|---|---|---|
| 1 | F, H, D | DC VOLTAGE STANDARD ME-161/U | 6625-00-131-3765 | |
| 2 | F, H, D | FUNCTION GENERATOR HP 330A | 6625-00-466-0586 | |
| 3 | F, H, D | DC VOLTMETER AN/USM-77 | 6625-00-969-4105 | |
| 4 | F, H, D | LOW FREQUENCY FUNCTION GENERATOR AN/URM-181 | 6625-00-983-6712 | |
| 5 | O, F, H, D | TOOL KIT, ELECTRONIC EQUIPMENT TK-100/G | 5180-00-605-0079 | |
| 6 | O, F, H, D | TOOL KIT, ELECTRONIC EQUIPMENT TK-105/G | 5180-00-610-8177 | |

## SECTION IV. REMARKS

| REFERENCE CODE | REMARKS |
|---|---|
| A | ROUTINE PREVENTIVE MAINTENANCE INSPECTIONS AND OPERATIONAL TEST. |
| B | DETAILED TESTING. |
| C | LIMITED TO PENS AND PEN CARRIAGE DRIVE CORDS. |
| D | LIMITED TO REPAIR OF PEN CARRIAGE DRIVE CORDS. |
| E | ALL MECHANICAL AND ELECTRONIC COMPONENTS. |

RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS


**SOMETHING WRONG** WITH THIS PUBLICATION?

FROM: (PRINT YOUR UNIT'S COMPLETE ADDRESS)
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Stateside Army Depot
ATTN: AMSTA-US
Stateside, N.J. 07703

DATE SENT: 10 July 1975

| PUBLICATION NUMBER | PUBLICATION DATE | PUBLICATION TITLE |
|---|---|---|
| TM 11-5840-340-12 | 23 Jan 74 | Radar Set AN/PRC-76 |

| BE EXACT. . .PIN-POINT WHERE IT IS | | | | IN THIS SPACE TELL WHAT IS WRONG AND WHAT SHOULD BE DONE ABOUT IT: |
|---|---|---|---|---|
| PAGE NO | PARA-GRAPH | FIGURE NO | TABLE NO | |
| 2-25 | 2-28 | | | Recommend that the installation antenna alignment procedure be changed throughout to specify a 2° IFF antenna lag rather than 1°<br><br>REASON: Experience has shown that with only a 1° lag, the antenna servo system is too sensitive to wind gusting in excess of 25 knots, and has a tendency to rapidly accelerate and decelerate as it hunts, causing strain to the drive train. Hunting is minimized by adjusting the lag to 2° without degradation of operation. |
| 3-10 | 3-3 | | 3-1 | Item 5, Function column. Change "2 db" to "3db."<br><br>REASON: The adjustment procedure the the TRANS POWER FAULT indicator calls for a 3 db (500 watts) adjustment to light the TRANS POWER FAULT indicator. |
| 5-6 | 5-8 | | | Add new step f.1 to read, "Replace cover plate removed in step e.1, above."<br><br>REASON: To replace the cover plate. |
| | | F03 | | Zone C 3. On J1-2, change "+24 VDC to "+5 VDC."<br><br>REASON: This is the output line of the 5 VDC power supply. +24 VDC is the input voltage. |

| PRINTED NAME, GRADE OR TITLE, AND TELEPHONE NUMBER | SIGN HERE |
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